



# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

## Opus Prima interior door without glass



/OPTIMERA/

The Norwegian EPD Foundation

Owner of the declaration:

Optimera AS

**Product:** 

Opus Prima interior door without glass

**Declared unit:** 

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

PCR

NPCR 014:2019 Part B for Windows and doors

Program operator:

The Norwegian EPD Foundation

**Declaration number:** 

NEPD-8437-8102-EN

**Registration number:** NEPD-8437-8102-EN

Issue date:

02.01.2024

alid to:

02.01.2029

ver-170624

**EPD** software:

LCAno EPD generator ID: 169216

## **General information**

## **Product**

Opus prima interior door without glass

## **Program operator:**

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

## **Declaration number:**

NEPD-8437-8102-EN

## This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 014:2019 Part B for Windows and doors

## Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### **Declared unit:**

1 pcs Opus Prima interior door without glass

## **Declared unit with option:**

A1-A3,A4,A5,B2,B4,C1,C2,C3,C4,D

## Functional unit:

Painted "Massiv" interior door without glass, dimension 1230 mm  $\times$  2180 mm (reference door based on EN 14351-1), and expected service life of 10 years.

## **General information on verification of EPD from EPD tools:**

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

## **Verification of EPD tool:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Gaylord K. Booto, Norwegian Institute for Air Research (NILU)

(no signature required)

## Owner of the declaration:

Optimera AS

Contact person: Fay-Nina Mjøen

Phone: +47 952 74 999

e-mail: fay-nina.mjoen@optimera.no

#### Manufacturer:

Harmonie Norge AS Borgeskogen 36 3160 Stokke, Norway

## Place of production:

Harmonie prod. Romania

, Romania

## Management system:

ISO 14001:2015

## Organisation no:

967013056

#### Issuedate:

02.01.2024

## Valid to:

02.01.2029

## Year of study:

2022

## Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

## **Development and verification of EPD:**

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. NEPDT69

Developer of EPD: Solmaz Atarodi

Reviewer of company-specific input data and EPD: Paul Roman

Approved:

Håkon Hauan, CEO EPD-Norge

## **Product**

## **Product description:**

Opus Prima interior door used on walls in residential and non-residential constructions.

## **Product specification**

This EPD applies to an interior door with painted surfaces. The door size is 1230 mm x 2180 mm.

Materials	kg	%
Glue for wood	0,22	0,59
Metal - Steel	0,23	0,61
Paint, water-based	0,75	2,00
Wood - Fibreboard	28,63	76,20
Wood - Laminated wood	7,74	20,60
Total	37,57	100,00
Packaging	kg	%
Packaging - Cardboard	0,26	18,87
Packaging - Plastic	0,21	15,24
Packaging - Wood	0,91	65,89
Total incl. packaging	38,94	100,00

#### **Technical data:**

Interior door with HDF panel, HDF/Timber rails and stiles, one lock and two hinges. The thickness of doorleaf is 40mm. The total weight of the product is 37.57 kg and the packaging avaerage weight is 1.38 kg. Area of function unit is 2.68 m<sup>2</sup>. The product is available in the majority of NCS S / RAL color palettes.

#### Market:

Scandinavian countries, but scenarios beyond cradle-to-gate are based on the situation in the Norwegian market.

## Reference service life, product

10 years

## Reference service life, building or construction works

60 years.

## LCA: Calculation rules

## **Declared unit:**

1 pcs Opus Prima interior door without glass

## Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

## Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis. The PCR specific background data follow the allocation rules in the Ecoinvent v3.7.1 Cut-off database version. The allocation of water, energy and waste flows within the production facilities for windows and doors follows unit-based allocation adjusted with a point system to different product groups or products. This score system is regulated by a factor which increases with the resource intensity of each product. The unit-based allocation is adjusted by the weight of the product, excluding the weight of glass.

## Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

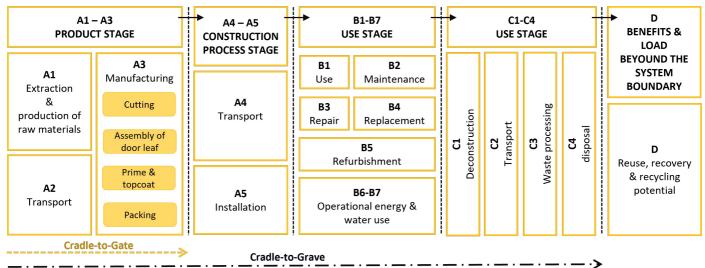
Materials	Source	Data quality	Year
Glue for wood	ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Wood	ecoinvent 3.6	Database	2019
Paint, water-based	ecoinvent 3.7.1	Database	2020
Wood - Fibreboard	ecoinvent 3.6	Database	2019
Wood - Laminated wood	ecoinvent 3.6	Database	2019

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

	Pı	roduct stag	ge		uction on stage				Use stage					End of life stage			Beyond the system boundaries
Raw	materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
Α	.1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
X	(	Х	X	X	X	MND	Х	MND	Х	MND	MND	MND	X	Х	Х	Χ	X

## System boundary:

According to the standard NS-EN 15804:2012+A2:2019, NPCR PART A (construction products and services), and NPCR 014 (Part B for windows and doors), the system boundary is cradle to grave and module D.



## Additional technical information:

For the products with different sizes from the declared unit, the environmental impacts must be converted by using a conversion factor. The Norwegian EPD Foundation has published instructions on how to interpret EPDs for Windows on its website (www.epdnorge.no) where different calculation methods have been stated. (Document: Bruksanvisninger i hvordan tolke EPD'er - Vinduer).

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

#### A4- Transport

Based on information from the manufacturer, the transportation scenario for the final packed product from the manufacturer to the construction site is as the following: from the factory in Romania to the warehouse in Stokke, Norway: 452 km by Euro 6- medium truck, 1376 km by train, 99 km by boat, and 568 km by Euro 6- medium truck.

The average transportation distance from the warehouse to the installation site is assumed 50 km by medium truck.

## A5- Assembly

According to the report from EPD-Norge Harmonising the documentation of scenarios beyond cradle to gate, EN 15804 there is no loss on-site during construction activities. Since painting and surface treatment are done before installation, installation materials are negligible and not included in this assessment. Energy consumption during installation can be varied depending on the floor, type of building, and several other unknown parameters, and therefore ignored in the calculation. So, the installation module includes waste treatment of packaging waste. The contribution from auxiliary materials used for installation, e.g., fixings, sealants, and insulation materials, is commonly considered to be within the cut-off criteria (6.3.4.3 Construction stage, NS-EN 17213:2020).

#### B1- Use

Use of the installed product in terms of any emissions to the environment (not covered by B2-B7). Module not declared.

#### B2 - Maintenance

The maintenance scenario includes cleaning and painting. Cleaning is performed two times washing per year for doors without glass. It is calculated with 45 ml of detergent and 4.5 liters of water each year during RSL of the building.

Doors are assumed to be painted 1 time during their lifetime. It is assumed that 5 gr of lubricating oil is used every year for fittings and moving parts.

## B3- Repair

No repair is assumed during the product's lifetime. Module not declared.

## **B4- Replacement**

The door has an RSL (Reference Service Life) of 10 years. If the lifetime of the building is assumed 60 years, a five-time replacement.

#### **B5- Refurbishment**

There is no need for refurbishment during the product's lifetime. Module not declared.

## B6 and B7

Module not declared.

## C1- Deconstruction demolition

In the C module, the end-of-life scenario is assumed that the door is demounted during the deconstruction process and no separate energy from a machine is required for this process.

## C2-Transport

The entire door is transported to a municipal waste collection and sorting station, and the average transport distance from the demolition place to the station is assumed to be 85 km.

## C3- Waste processing

Based on Table 1 in NPCR 014 Part B- Windows and Doors, the door is assumed as mixed waste and sent to municipal incineration with energy recovery.

## C4- Disposal

The ashes from municipal incineration, that are not separated for recycling goals, are transferred to landfilling.

## D- Benefits and loads beyond the system boundaries

The combustible materials (plastic and timber) are considered as energy recovered materials. Energy recovery from incineration is assumed with the process efficiency rate of the power station above 60 %.

The metals are separated from the bottom ashes and recycled. Since there is no data on the share recycled, the Ecoinvent database is employed (B.3, NS-EN 17213:2020) Here the assumption is that recovered metals can be substituted by the primary metals used (6.4.3.3, EN 15804).

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Ship, Ferry, Sea (km)	50,0 %	99	0,034	l/tkm	3,37
Train, freight (kgkm)	0,0 %	1376	0,000	0	0,00
Truck, 16-32 tonnes, EURO 6 (km) - Europe	36,7 %	568	0,043	l/tkm	24,42
Truck, 16-32 tonnes, EURO 6 (km) - Europe	36,7 %	50	0,043	l/tkm	2,15
Truck, 16-32 tonnes, EURO 6 (km) - Europe	36,7 %	452	0,043	l/tkm	19,44

Waste packaging, cardboard, to average treatment (ps) Waste packaging, pallet, wooden pallet, single use, average treatment (ps)  Maintenance (B2) Unit Unit Unit Unit Unit Unit Unit Unit	Assembly (A5)	Unit	Value			
use, average treatment (kg)  Waste, packaging plastic film (LDPE), to average treatment (kg)  Maintenance (82)  Lubricant (kg)  Maintenance (82)  Maintenance (82)  Mag		kg	0,26			
treatment (kg)  Maintenance (B2)  Lubricant (kg)  Paint wastage, 40% water, wet mass (kg) kg  Rg/DU  Anit, 40% water, wet mass (kg) kg  Anit, 40% water, wet mass (kg) kg  Anit, 40% water, wet mass (kg) kg  Anit, 40% water, wet mass (kg) kd, 5% waste  kg/DU  1,20  Soap water, 5% solution with household detergent (kg)  Waste paint, 40% water, wet mass, incineration in Norway (kg)  Waste paint, 40% water, wet mass, incineration in kg  Anity An		kg	0,91			
Lubricant (kg) kg/DU 0,30 kg Paint wastage, 40% water, wet mass (kg) kg Paint, 40% water, wet mass (kg) inkl. 5% waste kg/DU 1,20 1,20 1,20 1,20 1,20 1,20 1,20 1,20		kg	0,21			
Lubricant (kg) Paint wastage, 40% water, wet mass (kg) Paint, 40% water, wet mass incineration in Norway (kg) Passewater, average treatment (m3) Passewater, average treatment (m3) Passewater, average treatment (m3) Passewater, average treatment (m3) Passewater, average treatment (psc)  Replace product, including waste treatment (psc)  Passewater, average treatment (psc)  Passewater, average treatment (psc)  Passewater, average treatment (psc) Passewater, average treatment (psc)  Passewater,						
Lubricant (kg) Paint wastage, 40% water, wet mass (kg) Paint, 40% water, wet mass (kg) Paint, 40% water, wet mass (kg) inkl. 5% waste Soap water, 5% solution with household detergent (kg) Waste paint, 40% water, wet mass, incineration in Norway (kg) Waste paint, 40% water, wet mass, incineration in Norway (kg) Wastewater, average treatment (m3)  Water, tap water (kg)  Replace product, including waste treatment (psc)  Transport to waste processing (C2) Transport to waste processing (C2) Transport to waste processing (C2)  Truck, unspecified (km) - Europe  48,7 %  85  Q.051  Water treatment per kg Paint, hazardous waste incineration (kg) Waste treatment per kg Paint, hazardous waste incineration (kg) Waste treatment per kg Polyurethane (PU), incineration (kg) Waste treatment per kg Wood, incineration with lifty ash estraction (kg)  Disposal (C4) Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Disposal (C4) Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Polyurethane (PU), process per kg ashes and kg Q.04 Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg) Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg) Waste, point, to landfill (kg) Waste, point, to landfill (kg) Waste, point, to landfill (kg) Waste, wood, untrested, to landfill (kg) Waste, by Quality of the waster w						
Paint wastage, 40% water, wet mass (kg) inkl. 5% waste Soap water, 5% solution with household detergent (kg) water, wet mass (kg) inkl. 5% waste Maste processing (kg) inkl. 5% waste (kg) multiple (kg/DU 1, 20 1						
Paint, 40% water, wet mass (kg) inkl. 5% waste (kg) DU 1,20  Waste paint, 40% water, wet mass, incineration in kg 0,06  Waste paint, 40% water, wet mass, incineration in kg 0,06  Wastewater, average treatment (m3) m3 0,18  Waster tap water (kg) kg/DU 180,00  Replacement (84) Unit Value  Replace product, including waste treatment (psc) Unit/DU 5,00  Transport to waste processing (C2) Capacity utilisation (fincl. return) % 85 0,051 I/tkm 4,34  Waste processing (C3) Unit Value  Materials to recycling (kg) kg 0,22  Waste treatment per kg Paint, hazardous waste incineration (kg) kg 0,22  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with kg 34,55  Disposal (C4) Unit Value  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, gute, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 0,02  Waste treatment to the furmal energy, district heating, in M1 376.06	. 5.	3				
Soap water, 5% solution with household detergent (kg)  Waste paint, 40% water, wet mass, incineration in Norway (kg)  Waste paint, 40% water, wet mass, incineration in Norway (kg)  Wastevater, average treatment (m3)  Mater, tap water (kg)  Replace product, including waste treatment (psc)  Unit Value  Replace product, including waste treatment (psc)  Unit/CPU  5,000  Transport to waste processing (C2)  Capacity utilisation (inci. return) %  85  0,051  Unit Value  Waste processing (C3)  Unit Value  Materials to recycling (kg)  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Waste treatment per kg Polyurethane (PU), process of ashes and residues (kg)  Unit Value  Disposal (C4)  Disposal (C4)  Unit Value  Disposal (C4)  Disposal (C4)  Unit Value  Disposal (C4)  Unit Value  Disposal (C4)  Disposal (C4)  Unit Value  Disposal (C4)  Disposal (C4)  Unit Value  Disposal (C4)  Disposal (C4)  Disposal (C4)  Unit Value  Disposal (C4)  Disposal (C5)  Disposal (C6)  Disposal (C6)  Disposal (C6)  Disposal (C7)  Disposal (C8)  Disposal						
Maste variety   Maste variet	, , , , , , , , , , , , , , , , , , , ,	-	1,20			
Norway (kg) Wastewater, average treatment (m3) Water, tap water (kg)  Replacement (B4) Replace product, including waste treatment (psc)  Transport to waste processing (C2) Transport to waste processing (C2)  Transport to waste processing (C2)  Transport to waste processing (C3)  Materials to recycling (kg) Materials to recycling (kg) Waste processing (C3) Waste treatment per kg Paint, hazardous waste incineration (kg) Waste treatment per kg Polyurethane (PU), incineration (kg) Waste treatment per kg Polyurethane (PU), incineration (kg)  Disposal (C4) Landfilling of ashes from incineration of Paint, hazardous waste incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, wood, untreated, to	(kg)	kg/DU	1,82			
Replacement (B4) Replacement (B4) Unit Value Replace product, including waste treatment (psc) Units/DU 5,00  Transport to waste processing (C2) Capacity utilisation (incl. return) % B5 0,051  Waste processing (C3) Unit Value Waste processing (C3) Waste treatment per kg Polymerthane (PU), inclineration (kg) Waste treatment per kg Polymerthane (PU), inclineration (kg) Waste treatment per kg Polymerthane (PU), inclineration (kg) Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4) Unit Value  Landfilling of ashes from incineration of Paint, hazardous kg and residues (kg) Landfilling of ashes from incineration of Polymerthane (PU), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polymethane (PU), process per kg ashes and residues (kg) Waste used incineration of Polymethane (PU), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Wood, process of ashes from incineration of Wood, process per kg ashes and residues (kg) Waste, paint, to landfill (kg) Waste, paint, based to landfill (		kg	0,06			
Replace ment (B4) Replace product, including waste treatment (psc)  Transport to waste processing (C2) (incl. return) %  Waste processing (C3)  Materials to recycling (km) - Europe  A8.7 %  B5  Q.051  Vitm  Value  Waste processing (C3)  Materials to recycling (kg)  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration of Polint, hazardous waste incineration of Polint, hazardous waste incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, paint, landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, paint, landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, paint, landfill	Wastewater, average treatment (m3)					
Replace product, including waste treatment (psc)  Transport to waste processing (C2)  Truck, unspecified (km) - Europe  48,7 %  85  0,051  Vitm  434  Waste processing (C3)  Waste reatment per kg Paint, hazardous waste incinceration (kg)  Waste treatment per kg Polyurethane (PU), incincineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, paint, to landfill (kg) - C4  Waste, paint, to landfill (kg) - C4  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  Muste Substitution of electricity, in Norway (MJ)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)  Muste Substitution of primary steel with net scrap (kg)	Water, tap water (kg)	kg/DU	180,00			
Transport to waste processing (C2)  Truck, unspecified (km) - Europe  48,7 %  85  0,051  I/tkm  4,34  Waste processing (C3)  Waste processing (C3)  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Unit  Value  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, vood, untreated, to landfill (kg)  Waste	Replacement (B4)	Unit	Value			
Truck, unspecified (km) - Europe 48,7 % 85 0,051 1/tkm 4,34  Waste processing (C3) Unit Value  Materials to recycling (kg) kg 0,22  Waste treatment per kg Paint, hazardous waste incineration (kg) kg 0,21  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4) Unit Value  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, waste, gue, to landfill (kg) kg 0,01  Waste, gue, to landfill (kg) kg 0,01  Waste, gaint, to landfill (kg) kg 0,01  Waste, gaint, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 0,01  Substitution of electricity, in Norway (MI) MJ 24,86  Substitution of primary steel with net scrap (kg) kg 0,22  Substitution of primary steel with net scrap (kg) kg 0,22  Substitution of thermal energy, district heating, in MI 376,06	Replace product, including waste treatment (psc)	Units/DU	5,00			
Truck, unspecified (km) - Europe 48,7 % 85 0,051 //tkm 4,34  Waste processing (C3) Unit Value  Materials to recycling (kg) kg 0,22  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4) Unit Value  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MI)  MJ 24,86  Substitution of primary steel with net scrap (kg)  Substitution of primary steel with net scrap (kg)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in	Transport to waste processing (C2)		Distance (km)	Fuel/Energy Consumption	Unit	
Waste processing (C3)  Materials to recycling (kg)  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MI)  MJ 24,865  Substitution of fremal energy, district heating, in  MI 376,06		` ,			l/tkm	
Materials to recycling (kg) kg 0,22  Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Value  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Waste, Standard (kg)  Waste, glue, to landfill (kg) kg 0,01  Waste, scrap steel, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 1,82  Benefits and loads beyond the system boundaries (D)  Substitution of primary steel with net scrap (kg)  Substitution of primary steel with net scrap (kg)  MI 376,06		,		0,031	I/ tkm	4,34
Waste treatment per kg Paint, hazardous waste incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, clue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (	·					
incineration (kg)  Waste treatment per kg Polyurethane (PU), incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, gue, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Kg  0,02  Substitution of thermal energy, district heating, in		kg	0,22			
incineration (kg)  Waste treatment per kg Wood, incineration with fly ash extraction (kg)  Disposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polylurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Polylurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood of electricity, in Norway (MJ)  Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in  MI  376.06	incineration (kg)	kg	1,43			
Pisposal (C4)  Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg) - C4  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood intreated, to landfill (kg)  Waste, wood of the system boundaries (D)  Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in	,	kg	0,21			
Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  MJ 24,86  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in		kg	34,55			
Landfilling of ashes from incineration of Paint, hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  MJ 24,86  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in	Disposal (C4)	Unit	Value			
hazardous waste incineration, process of ashes and residues (kg)  Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in  MI  Substitution of thermal energy, district heating, in  MI  Substitution of Polyurethane (kg)  Rg  O,04  Rg  O,04  Rg  O,01  Rg  O,04  Value  Value  Substitution of primary steel with net scrap (kg)  Rg  O,22  Substitution of thermal energy, district heating, in						
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)  Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg) - C4  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  MJ 24,86  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in	hazardous waste incineration, process of ashes	kg	0,04			
process per kg ashes and residues (kg)  Waste, glue, to landfill (kg)  Waste, paint, to landfill (kg) - C4  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to landfill (kg)  Waste, scrap steel, to landfill (kg)  Waste, wood, untreated, to	Polyurethane (PU), process per kg ashes and	kg	0,02			
Waste, paint, to landfill (kg) - C4 kg 0,04  Waste, scrap steel, to landfill (kg) kg 0,01  Waste, wood, untreated, to landfill (kg) kg 1,82  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ) MJ 24,86  Substitution of primary steel with net scrap (kg) kg 0,22  Substitution of thermal energy, district heating, in MJ 376.06		kg	0,40			
Waste, scrap steel, to landfill (kg) kg 0,01 Waste, wood, untreated, to landfill (kg) kg 1,82  Benefits and loads beyond the system boundaries (D) Substitution of electricity, in Norway (MJ) MJ 24,86 Substitution of primary steel with net scrap (kg) kg 0,22 Substitution of thermal energy, district heating, in MJ 376.06	Waste, glue, to landfill (kg)	kg	0,01			
Waste, wood, untreated, to landfill (kg) kg 1,82  Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ) MJ 24,86  Substitution of primary steel with net scrap (kg) kg 0,22  Substitution of thermal energy, district heating, in MJ 376.06	Waste, paint, to landfill (kg) - C4	kg	0,04			
Benefits and loads beyond the system boundaries (D)  Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in  MJ  376.06	Waste, scrap steel, to landfill (kg)	kg	0,01			
boundaries (D)  Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in  MJ  376.06	Waste, wood, untreated, to landfill (kg)	kg	1,82			
Substitution of electricity, in Norway (MJ)  Substitution of primary steel with net scrap (kg)  Substitution of thermal energy, district heating, in  MJ  376.06		Unit	Value			
Substitution of thermal energy, district heating, in MJ 376.06		MJ	24,86			
Substitution of thermal energy, district heating, in MI 376.06		kg	0,22			
Norway (MJ)	Substitution of thermal energy, district heating, in Norway (MJ)	МЈ	376,06			

## **LCA: Results**

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Envir	Environmental impact											
	Indicator	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
	GWP-total	kg CO <sub>2</sub> - eq	-1,24E+01	9,77E+00	1,86E+00	7,39E+00	3,35E+02	0	4,36E-01	6,72E+01	2,06E-01	-2,50E+00
	GWP-fossil	kg CO <sub>2</sub> - eq	4,90E+01	9,76E+00	4,53E-02	6,09E+00	3,24E+02	0	4,36E-01	5,65E+00	5,20E-02	-2,42E+00
	GWP-biogenic	kg CO <sub>2</sub> - eq	-6,28E+01	7,75E-03	1,82E+00	1,12E-01	3,56E+00	0	1,87E-04	6,15E+01	1,54E-01	-4,63E-03
	GWP-luluc	kg CO <sub>2</sub> - eq	1,43E+00	6,15E-03	8,93E-06	1,18E+00	7,19E+00	0	1,54E-04	5,06E-04	8,31E-06	-7,52E-02
	ODP	kg CFC11 - eq	3,52E-06	2,00E-06	5,79E-09	1,08E-06	2,98E-05	0	9,93E-08	3,19E-07	8,59E-09	-1,59E-01
	AP	mol H+ -eq	3,59E-01	5,64E-02	2,37E-04	6,21E-02	2,14E+00	0	2,48E-03	9,91E-03	2,39E-04	-1,92E-02
	EP-FreshWater	kg P -eq	6,85E-03	1,26E-04	3,62E-07	1,90E-03	3,50E-02	0	3,58E-06	1,46E-05	6,73E-07	-2,09E-04
<del></del>	EP-Marine	kg N -eq	1,43E-01	1,62E-02	1,10E-04	1,48E-02	8,17E-01	0	8,88E-04	3,60E-03	1,47E-04	-6,12E-03
<del>**</del>	EP-Terrestial	mol N - eq	5,86E-01	1,79E-01	1,05E-03	7,81E-02	4,08E+00	0	9,78E-03	3,87E-02	9,15E-04	-6,60E-02
	РОСР	kg NMVOC -eq	2,19E-01	5,31E-02	2,77E-04	3,21E-02	1,43E+00	0	2,80E-03	1,03E-02	3,00E-04	-1,87E-02
	ADP- minerals&metals <sup>1</sup>	kg Sb- eq	1,62E-03	2,11E-04	5,87E-07	7,87E-05	9,24E-03	0	1,13E-05	5,76E-06	2,81E-07	-2,58E-05
	ADP-fossil <sup>1</sup>	MJ	6,97E+02	1,41E+02	4,15E-01	1,03E+02	4,34E+03	0	6,69E+00	2,11E+01	6,71E-01	-3,32E+01
<u>%</u>	WDP <sup>1</sup>	m <sup>3</sup>	9,32E+03	1,43E+02	7,59E-01	8,52E+01	4,78E+04	0	6,34E+00	8,45E+01	6,07E+00	-3,76E+02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

## Remarks to environmental impacts

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Addi	Additional environmental impact indicators													
Ind	licator	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D		
	PM	Disease incidence	4,36E-06	6,43E-07	3,07E-09	4,32E-07	2,60E-05	0	3,97E-08	1,54E-07	4,05E-09	-1,11E-06		
	IRP <sup>2</sup>	kgBq U235 -eq	3,91E+00	6,24E-01	1,60E-03	3,62E-01	2,33E+01	0	2,92E-02	9,09E-02	3,19E-03	-1,98E-01		
	ETP-fw <sup>1</sup>	CTUe	1,21E+03	1,19E+02	4,71E-01	2,23E+02	6,82E+03	0	5,00E+00	2,78E+01	7,74E-01	-1,83E+02		
44.	HTP-c <sup>1</sup>	CTUh	7,84E-08	0,00E+00	4,00E-11	1,00E-08	4,49E-07	0	0,00E+00	1,13E-08	3,80E-11	-4,26E-09		
48° E	HTP-nc <sup>1</sup>	CTUh	8,13E-07	1,41E-07	1,91E-09	1,43E-07	5,22E-06	0	6,62E-09	7,95E-08	1,22E-09	-1,37E-07		
	SQP <sup>1</sup>	dimensionless	6,34E+03	9,60E+01	3,20E-01	1,10E+02	3,23E+04	0	5,72E+00	9,66E+00	2,64E+00	-2,09E+02		

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the

<sup>2.</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource	Resource use											
	licator	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
or G	PERE	MJ	7,39E+02	3,46E+00	8,60E-03	1,64E+01	3,74E+03	0	9,59E-02	4,07E+00	3,38E-02	-1,93E+02
4	PERM	MJ	4,04E+02	0,00E+00	-1,47E+01	0,00E+00	0,00E+00	0	0,00E+00	-3,89E+02	0,00E+00	0,00E+00
F3	PERT	MJ	1,14E+03	3,46E+00	-1,47E+01	1,64E+01	3,73E+03	0	9,59E-02	-3,85E+02	3,38E-02	-1,93E+02
	PENRE	MJ	6,74E+02	1,41E+02	4,15E-01	9,72E+01	4,22E+03	0	6,69E+00	2,11E+01	6,71E-01	-3,32E+01
År	PENRM	MJ	2,67E+01	0,00E+00	-8,92E+00	7,30E+00	-3,65E+01	0	0,00E+00	-2,51E+01	0,00E+00	0,00E+00
IA	PENRT	MJ	7,01E+02	1,41E+02	-8,50E+00	1,05E+02	4,18E+03	0	6,69E+00	-3,95E+00	6,71E-01	-3,32E+01
	SM	kg	2,40E-01	0,00E+00	0,00E+00	0,00E+00	1,20E+00	0	0,00E+00	0,00E+00	1,94E-04	0,00E+00
2	RSF	MJ	6,42E+00	8,31E-02	2,50E-04	3,09E-02	3,30E+01	0	3,41E-03	8,48E-02	7,68E-04	-2,50E-02
<u>M</u>	NRSF	MJ	4,98E-01	4,02E-01	2,21E-03	8,55E-03	5,32E+00	0	1,20E-02	0,00E+00	1,50E-01	-1,12E+01
<b>&amp;</b>	FW	m <sup>3</sup>	6,33E-01	2,45E-02	2,73E-04	1,30E-01	3,35E+00	0	7,57E-04	1,11E-02	7,53E-04	-2,32E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of li	End of life - Waste												
Ind	licator	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D	
	HWD	kg	3,80E-01	1,41E-02	0,00E+00	4,98E-02	3,50E+00	0	3,61E-04	0,00E+00	3,05E-01	-2,71E-03	
Ū	NHWD	kg	1,08E+01	5,49E+00	1,38E+00	3,88E+00	1,01E+02	0	4,14E-01	0,00E+00	2,09E+00	-8,35E-01	
8	RWD	kg	3,34E-03	9,23E-04	0,00E+00	4,74E-04	2,16E-02	0	4,55E-05	0,00E+00	3,97E-06	-1,63E-04	

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of life	End of life - Output flow												
Indica	tor	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D	
<b>@</b> D	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
€\	MFR	kg	1,11E+00	0,00E+00	3,49E-01	0,00E+00	8,39E+00	0	0,00E+00	2,19E-01	1,63E-04	0,00E+00	
DF	MER	kg	2,69E-01	0,00E+00	9,19E-01	0,00E+00	1,80E+02	0	0,00E+00	3,48E+01	3,37E-06	0,00E+00	
<b>7</b> D	EEE	MJ	2,25E-01	0,00E+00	6,41E-01	3,54E-02	1,26E+02	0	0,00E+00	2,43E+01	2,56E-04	0,00E+00	
DØ.	EET	MJ	3,41E+00	0,00E+00	9,70E+00	2,46E-01	1,91E+03	0	0,00E+00	3,68E+02	3,87E-03	0,00E+00	

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

Biogenic Carbon Content									
Unit	At the factory gate								
kg C	1,68E+01								
kg C	4,96E-01								
	kg C								

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

## **Additional requirements**

## Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Romania (kWh)	ecoinvent 3.6	465,15	g CO2-eq/kWh
Electricity, Norway (kWh)	ecoinvent 3.6	24,33	g CO2-eq/kWh

## **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

## **Indoor environment**

## **Additional Environmental Information**

Additional environmental impact indicators required in NPCR Part A for construction products											
Indicator	Unit	A1-A3	A4	A5	B2	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	5,09E+01	9,77E+00	4,53E-02	7,92E+00	3,12E+02	0	4,36E-01	9,89E-01	1,90E-01	-2,59E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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