



# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

# Edge Floor, wool fabric





The Norwegian EPD Foundation

# Owner of the declaration:

Lintex AB

#### **Product:**

Edge Floor, wool fabric

#### **Declared unit:**

1 pcs

# This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

NPCR 026:2022 Part B for Furniture

# Program operator:

The Norwegian EPD Foundation

#### **Declaration number:**

NEPD-8237-7897-EN

# Registration number:

NEPD-8237-7897-EN

Issue date: 26.11.2024

Valid to: 26.11.2029

#### **EPD** software:

LCAno EPD generator ID: 486840



# **General information**

#### **Product**

Edge Floor, wool fabric

#### **Program operator:**

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

# **Declaration number:**

NEPD-8237-7897-EN

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture

# Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### **Declared unit:**

1 pcs Edge Floor, wool fabric

#### Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

#### Functional unit:

Edge Floor is a sound absorber suited for use in environments such as schools, offices and conference premises.

## General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

#### **Verification of EPD tool:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

#### Owner of the declaration:

Lintex AB

Contact person: Sara Gripstrand Phone: +46 (0) 735 06 84 71 e-mail: sara.gripstrand@lintex.se

#### Manufacturer:

Lintex AB

#### Place of production:

Lintex AB Madesjövägen 17 382 45 Nybro, Sweden

#### Management system:

ISO 14001

#### Organisation no:

556295-1698

#### Issue date:

26.11.2024

#### Valid to:

26.11.2029

# Year of study:

2023

# Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

## **Development and verification of EPD:**

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Karl Engdahl

Reviewer of company-specific input data and EPD: Sara Gripstrand

# Approved:

Håkon Hauar

Managing Director of EPD-Norway



## **Product**

#### **Product description:**

Edge Floor is a sound absorber suited for use in environments such as schools, offices and conference premises. The product is available in twelve standard sizes and in five standard fabrics. This EPD is based on Edge Floor in the size 1000x1500 mm with wool fabric, more sizes can be found under "Variants" on page 11.

Find out more on the webpage: https://www.lintex.com/en/products/office-screens/edge-floor-screen

#### **Product specification**

Edge Floor consists of a solid wooden frame filled with a sound-absorbent, 50% post-consumer recycled filling and covered by a wool fabric. Inner fittings and screws are made of steel.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Rubber, synthetic	0,44	3,93	0,00	0,00
Textile - Wool	0,99	8,87	0,11	11,20
Wood - Solid pine	8,25	74,14	0,00	0,00
Metal - Steel	0,08	0,75	0,00	0,00
Polyester filling	1,37	12,31	0,69	50,00
Total	11,13	100,00	0,80	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	1,45	49,59	0,87	60,00
Packaging - Pallet	1,46	49,73	0,00	0,00
Packaging - Plastic straps	0,02	0,68	0,00	0,00
Total incl. packaging	14,06	100,00	1,67	

#### **Technical data:**

Size 1000x1500 mm. 40 mm sound absorbent filling. The product is available in twelve different sizes.

Edge Floor is labelled with FSC (R) Mix (FSC-C170086), Möbelfakta (ID 0120141120)

It is tested and approved according to quality standard EN 1023:2000-1,2,3 and sound absorption standards SS-EN ISO 354:2003, SS 25269:2013 and ISO 20189:2018

## Market:

Europe

#### Reference service life, product

15

#### Reference service life, building

# LCA: Calculation rules

#### Declared unit:

1 pcs Edge Floor, wool fabric

#### **Cut-off criteria:**

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### **Allocation:**

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

# Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

# LINTEX

Materials	Source	Data quality	Year
Metal - Steel	ecoinvent 3.6	Database	2019
Packaging - Cardboard	Modified ecoinvent 3.6	Database	2019
Packaging - Pallet	ecoinvent 3.6	Database	2019
Packaging - Plastic straps	ecoinvent 3.6	Database	2019
Polyester filling	ecoinvent 3.6	Database	2019
Polyester filling	Modified ecoinvent 3.6	Database	2019
Rubber, synthetic	ecoinvent 3.6	Database	2019
Textile - Wool	MD-23110-EN_rev1	EPD	2021
Wood - Solid pine	modified ecoinvent 3.6	Database	2019



#### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

	Product sta	ge		uction on stage		Use stage			End of life stage			Beyond the system boundaries				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
X	X	X	X	X	MND	Χ	Χ	X	MND	MND	MND	X	Χ	X	X	X

#### System boundary:

Product stage - Raw materials A1

Lintex has long term relations with its suppliers, with a continuous dialogue about environmental performance of extracting and producing raw materials and components.

All wood based material is labeled with FSC ® (FSC-C170086) and standards fabrics are EU Ecolabel or Oekotex.

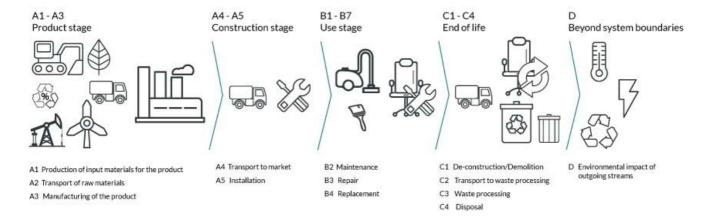
Waste and energy use at the suppliers are included in A1, as well as production of packaging material.

Product stage - Transport A2

Transports are done by truck and/or ship from the supplier to Lintex manufacturing site in Nybro, Sweden.

Product stage - Manufacturing A3

Manufacturing takes place in Nybro, Sweden and includes cutting, assembling and packaging.



### Additional technical information:

Edge Floor is labelled with FSC (R) Mix (FSC-C170086) and Möbelfakta (ID 0120141120). With the standard fabrics Blazer lite and Cura Screen Edge Floor is labeled with EU Ecolabel (SE/049/002).

It is tested and approved according to quality standard EN 1023:2000-1,2,3 and sound absorption standards SS-EN ISO 354:2003, SS 25269:2013 and ISO 20189:2018

Edge Floor is possible to separate down to different materials, that may be material recycled accordingly. Spare parts in the form of wall fittings are available.

For mounting instructions and information on care and maintenance please visit https://www.lintex.com/en/products/office-screens/edge-floor-screen/

Lintex AB is certified according to ISO 14001:2015 and FSC Chain of Custody (DNV-COC-002282). The production is loacted in Nybro, Sweden. Due to 4400 solar panels on the factory roof producing approximately 1 600 MWh per year, Lintex is a net producer of renewable energy (the yearly production is higher than the consumtion).

Read more about the company's sustainability work at www.lintex.com/sustainability.



#### LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Installation stage - Transport A4

The main market for Edge Floor is Scandinavia, why a distance of 700 km has been used as an approximation of transport from the factory in Nybro to the end user.

Installation stage - Assembly A5

When arriving at the end user the products are unpacked. Environmental impact of the packaging material is included in A5. Mounting of the product is done by hand with simple tools.

User stage - B1-B7:

In the user stage the product doesn't consume any energy or other resources. If needed, the product may be vacuum cleaned. During normal use the product doesn't need to be repaired or refurbished.

End-of-life stage - C1-C4:

The end-of-life stage covers deconstruction, transport to a waste processing site, processing and disposal of waste. The LCA tool calculates this based on material in the product and generic numbers, including an 85 kilometers transport to the waste management plant.

Beyond the system boundaries, Re-use - Recovery - Recycling -potential - D:

LCA-tool is calculating stage D potential based on material recycling and resource for energy production from materials if product end of lifecycle would be in Norway. Material amounts are calculated based on the material used to make the product.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	700	0,043	l/tkm	30,10
Assembly (A5)	Unit	Value			
Waste, packaging, PET straps, to average treatment - A5 (kg)	kg	0,02			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	0,87			
Waste, packaging, corrugated board box, 0 % recycled, to average treatment (kg)	kg	0,58			
Waste, packaging, Pallet, EUR wooden pallet, single use, average treatment (kg)	kg	1,46			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (km)	53,3 %	85	0,023	l/tkm	1,96
Waste processing (C3)	Unit	Value			
Waste, materials to recycling (kg)	kg	0,03			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	0,08			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	2,36			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0,44			
Disposal (C4)	Unit	Value			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	0,06			
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,12			
Landfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg)	kg	0,02			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of primary steel with net scrap (kg)	kg	0,01			
Substitution of electricity (MJ)	MJ	2,73			
Substitution of thermal energy, district heating (MJ)	МЈ	41,35			



#### **LCA: Results**

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environme	ental impact								
	Indicator		Unit		A1-A3	A4	A5	B2	В3
	GWP-total		kg CO <sub>2</sub> -e	eq	1,60E+01	1,62E+00	4,74E+00	0	0
	GWP-fossil		kg CO <sub>2</sub> -eq		3,33E+01	1,62E+00	6,43E-02	0	0
	GWP-biogenic		kg CO <sub>2</sub> -e	eq	-1,75E+01	6,69E-04	4,67E+00	0	0
	GWP-luluc		kg CO <sub>2</sub> -e	eq	1,22E-01	5,75E-04	1,79E-05	0	0
٨	ODP		kg CFC11	-eq	1,98E-06	3,66E-07	1,13E-08	0	0
Œ	АР		mol H+ -	eq	1,26E-01	4,64E-03	4,28E-04	0	0
<del></del>	EP-FreshWater		kg P -ec	1	1,18E-03	1,29E-05	6,66E-07	0	0
<del></del>	EP-Marine		kg N -ed	7	2,77E-02	9,19E-04	1,74E-04	0	0
<del></del>	EP-Terrestial		mol N -e	q	3,92E-01	1,03E-02	1,85E-03	0	0
	POCP		kg NMVOC	-eq	9,93E-02	3,94E-03	4,89E-04	0	0
	ADP-minerals&metals <sup>1</sup>		kg Sb-ed	7	1,51E-03	4,46E-05	1,22E-06	0	0
	ADP-fossil <sup>1</sup>		МЈ		5,93E+02	2,44E+01	7,96E-01	0	0
<u></u>	WDP <sup>1</sup>	m <sup>3</sup>			9,39E+03	2,36E+01	1,15E+00	0	0
	Indicator		Unit	B4	C1	C2	C3	C4	D
	Indicator GWP-total			B4 0			C3 2,03E+01	C4 7,42E-03	D -7,80E-01
			Unit		C1	C2			
	GWP-total		<b>Unit</b> kg CO <sub>2</sub> -eq	0	C1 0	C2 1,05E-01	2,03E+01	7,42E-03	-7,80E-01
	GWP-total GWP-fossil		<b>Unit</b> kg CO <sub>2</sub> -eq kg CO <sub>2</sub> -eq	0	C1 0	C2 1,05E-01 1,05E-01	2,03E+01 1,50E+00	7,42E-03 7,40E-03	-7,80E-01 -7,53E-01
	GWP-total GWP-fossil GWP-biogenic		Unit $kg CO_2 - eq$ $kg CO_2 - eq$ $kg CO_2 - eq$	0 0	C1 0 0	C2 1,05E-01 1,05E-01 4,48E-05	2,03E+01 1,50E+00 1,88E+01	7,42E-03 7,40E-03 1,84E-05	-7,80E-01 -7,53E-01 -1,54E-03
<b>P P P P P P P P P P</b>	GWP-total GWP-fossil GWP-biogenic GWP-luluc		Unit $kg CO_2 - eq$ $kg CO_2 - eq$ $kg CO_2 - eq$ $kg CO_2 - eq$	0 0 0	C1 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05	2,03E+01 1,50E+00 1,88E+01 2,54E-05	7,42E-03 7,40E-03 1,84E-05 1,21E-06	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP		Unit  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq	0 0 0 0	C1 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP		Unit  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  mol H+ -eq	0 0 0 0 0	C1 0 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08 3,37E-04	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08 1,85E-03	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10 2,79E-05	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02 -6,17E-03
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater		kg CO <sub>2</sub> -eq kg CO <sub>2</sub> -eq kg CO <sub>2</sub> -eq kg CO <sub>2</sub> -eq cg CFC11 -eq mol H+ -eq kg P -eq	0 0 0 0 0 0	C1 0 0 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08 3,37E-04 8,32E-07	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08 1,85E-03 2,44E-06	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10 2,79E-05 9,81E-08	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02 -6,17E-03 -6,66E-05
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine		kg CO <sub>2</sub> -eq cg CFC11 -eq mol H+ -eq kg P -eq kg N -eq	0 0 0 0 0 0	C1 0 0 0 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08 3,37E-04 8,32E-07 7,38E-05	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08 1,85E-03 2,44E-06 8,70E-04	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10 2,79E-05 9,81E-08 8,86E-06	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02 -6,17E-03 -6,66E-05 -2,01E-03
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial		Wnit  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  kg CO <sub>2</sub> -eq  cg CFC11 -eq  mol H+ -eq  kg P -eq  kg N -eq  mol N -eq	0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08 3,37E-04 8,32E-07 7,38E-05 8,23E-04	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08 1,85E-03 2,44E-06 8,70E-04 9,27E-03	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10 2,79E-05 9,81E-08 8,86E-06 1,00E-04	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02 -6,17E-03 -6,66E-05 -2,01E-03 -2,17E-02
	GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP		kg CO <sub>2</sub> -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq g NMVOC -eq	0 0 0 0 0 0 0	C1 0 0 0 0 0 0 0 0	C2 1,05E-01 1,05E-01 4,48E-05 3,19E-05 2,52E-08 3,37E-04 8,32E-07 7,38E-05 8,23E-04 3,23E-04	2,03E+01 1,50E+00 1,88E+01 2,54E-05 1,34E-08 1,85E-03 2,44E-06 8,70E-04 9,27E-03 2,27E-03	7,42E-03 7,40E-03 1,84E-05 1,21E-06 8,97E-10 2,79E-05 9,81E-08 8,86E-06 1,00E-04 2,79E-05	-7,80E-01 -7,53E-01 -1,54E-03 -2,56E-02 -5,41E-02 -6,17E-03 -6,66E-05 -2,01E-03 -2,17E-02 -6,02E-03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

#### Remarks to environmental impacts

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



Additional env	environmental impact indicators						
	Indicator	Unit	A1-A3	A4	A5	B2	В3
	PM	Disease incidence	1,58E-06	9,89E-08	5,53E-09	0	0
()··()	IRP <sup>2</sup>	kgBq U235 -eq	4,04E+00	1,07E-01	3,10E-03	0	0
	ETP-fw <sup>1</sup>	CTUe	5,30E+02	1,81E+01	9,69E-01	0	0
44.	HTP-c <sup>1</sup>	CTUh	2,04E-08	0,00E+00	7,10E-11	0	0
49° <u>B</u>	HTP-nc <sup>1</sup>	CTUh	9,73E-07	1,98E-08	3,35E-09	0	0
	SQP <sup>1</sup>	dimensionless	1,81E+03	1,71E+01	4,90E-01	0	0

I.	ndicator	Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	9,61E-09	1,84E-08	3,68E-10	-3,72E-07
	IRP <sup>2</sup>	kgBq U235 -eq	0	0	7,43E-03	2,43E-03	3,44E-04	-6,78E-02
<b>3</b>	ETP-fw <sup>1</sup>	CTUe	0	0	1,24E+00	4,51E+00	1,22E-01	-5,84E+01
40.* *** <u>*</u>	HTP-c <sup>1</sup>	CTUh	0	0	0,00E+00	3,86E-10	5,00E-12	-1,11E-09
49° <u>B</u>	HTP-nc <sup>1</sup>	CTUh	0	0	1,20E-09	1,92E-08	2,19E-10	-5,43E-08
	SQP <sup>1</sup>	dimensionless	0	0	1,95E+00	1,83E-01	2,11E-01	-7,10E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

<sup>2.</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource use									
	Indicator		U	nit	A1-A3	A4	A5	B2	В3
	PERE		N	ΝJ	3,53E+02	3,50E-01	1,50E-02	0	0
	PERM		N	ΛJ	1,69E+02	0,00E+00	-3,46E+01	0	0
F.	PERT		N	۷J	5,22E+02	3,50E-01	-3,45E+01	0	0
	PENRE		N	NJ	5,59E+02	2,44E+01	7,96E-01	0	0
49	PENRM		N	۷J	4,70E+01	0,00E+00	-4,59E-01	0	0
IA	PENRT		N	۷J	6,06E+02	2,44E+01	3,37E-01	0	0
<u></u>	SM		k	κg	1,67E+00	0,00E+00	0,00E+00	0	0
2	RSF		N	۷J	4,10E-01	1,25E-02	4,60E-04	0	0
	NRSF		N	۷J	8,92E-01	4,47E-02	3,89E-03	0	0
<b>&amp;</b>	FW		n	n <sup>3</sup>	5,50E-01	2,61E-03	4,94E-04	0	0
	ndicator	U	Jnit	B4	C1	C2	C3	C4	D
Ţ.	PERE		MJ	0	0	2,14E-02	4,39E-02	3,87E-03	-6,56E+01
A	PERM		MJ	0	0	0,00E+00	-1,21E+02	0,00E+00	0,00E+00
	PERT		MJ	0	0	2,14E-02	-1,21E+02	3,87E-03	-6,56E+01
	PENRE		MJ	0	0	1,70E+00	1,21E+00	7,46E-02	-1,07E+01
Å	PENRM		MJ	0	0	0,00E+00	-4,65E+01	0,00E+00	0,00E+00
IA.	PENRT		MJ	0	0	1,70E+00	-4,53E+01	7,46E-02	-1,07E+01
	SM		kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
2	RSF		MJ	0	0	7,48E-04	1,03E-03	9,65E-05	-1,11E-02
	NRSF		MJ	0	0	2,51E-03	0,00E+00	3,11E-02	-3,88E+00
<b>&amp;</b>	FW		m <sup>3</sup>	0	0	1,93E-04	3,54E-03	6,82E-05	-7,91E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed



End of life - Waste								
	Indicator	Uı	nit	A1-A3	A4	A5	B2	В3
	HWD	k	g	1,04E-01	1,26E-03	0,00E+00	0	0
Ū	NHWD	k	g	4,66E+00	1,19E+00	2,93E+00	0	0
<u> </u>	RWD	k	g	6,54E-03	1,66E-04	0,00E+00	0	0
In	dicator	Unit	B4	C1	C2	C3	C4	D
Ā	HWD	kg	0	0	9,30E-05	0,00E+00	1,45E-01	-5,52E-04
Ū	NHWD	kg	0	0	1,48E-01	0,00E+00	5,12E-02	-2,55E-01
<b>3</b>	RWD	kg	0	0	1,16E-05	0,00E+00	4,05E-07	-5,56E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of life - Output flow								
Ind	icator	Un	it	A1-A3	A4	A5	B2	В3
<b>@▷</b>	CRU	kg		0,00E+00	0,00E+00	0,00E+00	0	0
&>	MFR	kg		2,99E-01	0,00E+00	1,36E+00	0	0
Þ₹	MER	kg		5,56E-01	0,00E+00	1,44E+00	0	0
50	EEE	M.	J	3,82E-01	0,00E+00	1,09E+00	0	0
<b>▶</b>	EET	M.	J	5,78E+00	0,00E+00	1,65E+01	0	0
Indicato	or	Unit	B4	C1	C2	C3	C4	D
<b>∅</b> >	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
&▷	MFR	kg	0	0	0,00E+00	2,85E-02	0,00E+00	0,00E+00
DF	MER	kg	0	0	0,00E+00	1,11E+01	0,00E+00	0,00E+00
<b>₹</b> D	EEE	MJ	0	0	0,00E+00	7,98E+00	0,00E+00	0,00E+00
D	EET	МЈ	0	0	0,00E+00	1,21E+02	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

Biogenic Carbon Content							
Unit	At the factory gate						
kg C	4,63E+00						
kg C	1,27E+00						
	kg C						

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



# **Additional requirements**

# Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Sweden (kWh)	ecoinvent 3.6	54,94	g CO2-eg/kWh

#### **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

#### **Indoor environment**

# **Additional Environmental Information**

# **Key Environmental Indicators**

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPtotal	kg CO <sub>2</sub> -eq	15,98	1,62	42,77	41,99
Total energy consumption	MJ	912,94	24,84	941,68	861,45
Amount of recycled materials	%	11.86			

Additional environmental impact indicators required in NPCR Part A for construction products							
Indicator	Unit	Unit		A4	A5	B2	В3
GWPIOBC	kg CO <sub>2</sub> -eq	kg CO <sub>2</sub> -eq		1,62E+00	6,43E-02	0	0
Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	0	0	1,05E-01	5,36E+00	1,47E-02	-7,74E-01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

#### **Variants and Options**

Key environmental indicators (A1-A3) for variants of this EPD						
Variants	Weight (kg)	GWPtotal (kg CO <sub>2</sub> -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)		
Edge Floor, wool fabric, 800x1350 mm	10,64	13,22	712,84	10,71		
Edge Floor, wool fabric, 800x1500 mm	12,33	12,12	780,33	10,21		
Edge Floor, wool fabric, 800x1650 mm	13,78	16,32	884,49	10,56		
Edge Floor, wool fabric, 800x1800 mm	14,62	18,06	945,77	10,85		
Edge Floor, wool fabric, 1000x1350 mm	12,08	17,27	830,53	12,57		
Edge Floor, wool fabric, 1000x1650 mm	15,49	25,05	1089,74	11,47		
Edge Floor, wool fabric, 1000x1800 mm	16,40	27,59	1178,63	12,67		
Edge Floor, wool fabric, 1200x1350 mm	14,32	20,22	955,57	11,75		
Edge Floor, wool fabric, 1200x1500 mm	16,73	18,71	1051,56	11,10		
Edge Floor, wool fabric, 1200x1650 mm	17,94	26,04	1211,97	11,55		
Edge Floor, wool fabric, 1200x1800 mm	18,89	29,12	1295,38	12,02		
Edge Floor, wool fabric, 1400x1500 mm	18,44	22,42	1187,45	12,60		

Key environmental indicators (A1-A3) for options for this EPD						
Options	Weight (kg)	GWPtotal (kg CO <sub>2</sub> -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)		
Slim foot	0,31	5,26	65,24	24,55		
Blade foot	0,67	12,76	155,70	30,15		
Arc foot	0,61	11,51	140,60	30,78		



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