

# ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804 for:

[GTINDUSTRY - Stainless steel]

From

[Taicang Gronsedt Technology Co., Ltd.]



## Declared product:



Programme operator:	EPD China
Registration number:	EPD-CN-00014
Issued date:	2024-10-21
Valid until:	2029-10-20

# Programme Information

EPD Owner	Taicang Gronsedt Technology Co., Ltd. No.198 Shalu Road, Shaxi Town, Taicang City <a href="http://www.gronsedt.com">www.gronsedt.com</a> Info@gronsedt.com
Product Name	GTINDUSTRY - Stainless steel
Production Site	No.198 Shalu Road, Shaxi Town, Taicang City
Identification of product	Manufacture of metal structures
Field of Application	Construction material
Programme Operator	EPD China Address of Headquarter: Tianping Road, Xuhui District, Shanghai Website: <a href="http://www.epdchina.cn">www.epdchina.cn</a> Email: info@epdchina.cn   secretary@epdchina.cn
LCA Practitioner	Taicang Gronsedt Technology Co., Ltd.
Responsibility	The EPD owner has the sole ownership, liability, and responsibility for the EPD
Comparability	EPDs within same category of product in different programme operator are not suggested to be compared. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible even applying the same PCR.
Liability	The EPD owner has the sole ownership, liability, and responsibility for the EPD.
Validity	The EPD is published on 2024-10-21 and valid to 2029-10-20
LCA Software (version)	SimaPro 9.6.0.1
LCI Dataset (version)	Ecoinvent 3.10
Year(s) of Primary Data	01/06/2023-31/05/2024
PCR	EPDCN-PCR-202204 PCR FOR CONSTRUCTION PRODUCTS AND CONSTRUCTION SERVICES TO EN 15804 V2.0
Other Reference Document	15804:2012+A2:2019 Sustainability of construction works-Environment product declarations-Core rules for the product category of construction products
Verification statement according EN15804	
Independent verification of the declaration and data according to EN ISO 14025:2010 <input type="checkbox"/> internal <input checked="" type="checkbox"/> external Third-party institution verification: <Lihua Wen, Ti Certification (Shanghai) Co., Ltd.> is an approved certification body accountable for third-party verification Approved by: EPD China	
Procedure for follow-up of data during EPD validity involves a third-party certification body: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	

# General Information

## 1.1 Company information

Gronstedt Technology is a private, family-owned Danish company group established in 2007. We specialize in the design, production, and sale of stainless steel and aluminum products. Our offerings include both mass-produced products for the construction industry through our GTINDUSTRY division, as well as smaller series and customized products for a variety of industries through our GTINDUSTRY division. With a presence in Europe, Asia, and the Middle East—including our own factories, central warehouse, and distribution center in China—we supply products to customers worldwide, either directly or via our distribution center in Denmark for European clients.



Figure 1: Picture of the company

## 1.2 Scope and type of EPD

The system boundary in the EPD report is from cradle to grave, including modules A1–A3, A4, A5, C1–C4 and module D.

Table1: Process stages and and EPD modules.

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Production	Transport from the gate to the	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	reuse- recovery- recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X

Note: X=Declared Module, ND=Module not Declared.

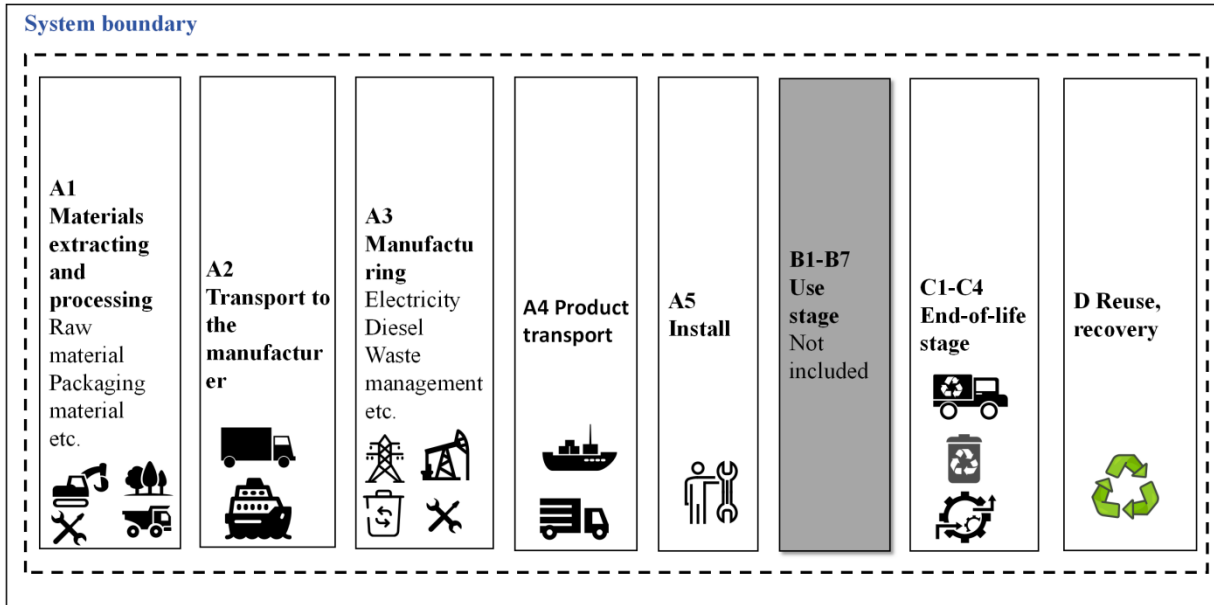


Figure 2: System boundary

## 2 Detailed Product Description

GTINDUSTRY produces components in stainless steel. The applied processes include laser cutting, CNC bending, drilling, threading, deburring, TIG welding, electropolishing, brushing, pickling, and glass blasting. These products are used in the construction, building, aeronautical, and food processing sectors.

Additionally, GTINDUSTRY has developed modern, attractive, and easy-to-install, module-based fascia and bargeboard trim parts, as well as complete systems. These can be used individually or in combination. The products are made of stainless steel and are available in various thicknesses and dimensions.

The following table lists the models and specifications of the GTINDUSTRY - Stainless steel product.

Table 1 Product model and specification

Name	Model and specification			
	Model No.	Thickness (mm)	Length (mm)	Width (mm)
GTINDUSTRY - Stainless steel	GPT	3.0-4.0	100-350	100-300
	GTI SS part	1-15	3000-6000	1000-2000
	TP	0.5	500-1000	10-1000

The declared unit is: 1 kilogram of product



Figure 3: Picture of the declared product.



Figure 4: The production process in selected stages.

Table 3: Main product components and packaging materials per unit.

Product components	Weight, kg	Weight-%
Flat steel、Stainless steel plate、 Square tube、 Round Bar、 Round tube	1.15	115%
TOTAL	1.15	115%
Packaging materials	Weight, kg	Weight-% (versus the product)
PET packing belt	0.000156	0.016%
Plastic wrap	0.00101	0.101%
Bubble film	0.000894	0.089%
Pearl wool	0.00223	0.223%
TOTAL	0.00429	0.429%

### Dangerous substances

The products do not contain any of the substances of very high concern (SVHC) for authorisation regulated by the Regulation (EC) No 1907/2006 (REACH) or the Regulation (EC) No 1272/2008 of European parliament.

## 3 LCA results according to EN 15804

### 3.1 Environmental Impacts

The LCA results of GTINDUSTRY - Stainless steel per declared unit is listed as the table.

Table 4: Environmental impacts according to EN 15804.

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT per functional or declared unit									
Core indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Global Warming Potential total (GWP-total)	[kg CO <sub>2</sub> eq.]	5.74E+00	1.21E-01	3.46E-03	0.00E+00	1.56E-02	5.50E-02	0.00E+00	-1.84E+00
Global Warming Potential fossil fuels (GWP-fossil)	[kg CO <sub>2</sub> eq.]	5.58E+00	1.21E-01	3.46E-03	0.00E+00	1.56E-02	4.58E-02	0.00E+00	-1.85E+00
Global Warming Potential biogenic (GWP-biogenic)	[kg CO <sub>2</sub> eq.]	1.61E-01	-2.72E-05	3.42E-08	0.00E+00	9.19E-07	9.06E-03	0.00E+00	8.94E-03
Global Warming Potential land use and land use change (GWP-luluc)	[kg CO <sub>2</sub> eq.]	3.17E-03	6.01E-05	4.25E-08	0.00E+00	6.37E-06	9.23E-05	0.00E+00	-3.03E-04
Depletion potential of the stratospheric ozone layer (ODP)	[kg CFC 11 eq.]	4.21E-08	1.75E-09	1.59E-12	0.00E+00	2.27E-10	7.31E-10	0.00E+00	-4.61E-09
Acidification potential, Accumulated Exceedance (AP)	[mol H <sup>+</sup> eq.]	2.40E-02	2.80E-03	1.29E-06	0.00E+00	7.09E-05	2.27E-04	0.00E+00	-6.05E-03
Eutrophication potential, fraction of nutrients reaching freshwater end compartment (EP-freshwater)	[kg P eq.]	1.92E-03	5.30E-06	8.99E-09	0.00E+00	1.25E-06	3.11E-05	0.00E+00	-4.73E-04
Eutrophication potential, fraction of nutrients reaching marine end compartment (EP-marine)	[kg N eq.]	5.32E-03	7.10E-04	1.27E-06	0.00E+00	2.66E-05	8.13E-05	0.00E+00	-1.36E-03
Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	[mol N eq.]	5.47E-02	7.88E-03	6.15E-06	0.00E+00	2.90E-04	8.77E-04	0.00E+00	-1.48E-02
Formation potential of tropospheric ozone (POCP)	[kg NMVOC eq.]	1.78E-02	2.18E-03	3.45E-06	0.00E+00	1.00E-04	2.96E-04	0.00E+00	-5.02E-03
Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	[kg Sb eq.]	3.26E-05	1.78E-07	2.98E-10	0.00E+00	4.88E-08	1.35E-07	0.00E+00	-8.51E-07
Abiotic depletion potential for fossil resources (ADP-fossil)	MJ, net calorific value	6.15E+01	1.55E+00	1.48E-03	0.00E+00	2.22E-01	6.36E-01	0.00E+00	-1.74E+01
Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	[m <sup>3</sup> world Deprived]	9.76E-01	4.69E-03	1.40E-05	0.00E+00	1.06E-03	2.16E-02	0.00E+00	-1.21E-01

### 3.2 Resource use and waste categories

The LCA results of GTINDUSTRY - Stainless steel per declared unit is listed as the table.

Table 5: Resource use and waste categories according to EN 15804.

RESULTS OF THE LCA - Resource use and waste categories per functional or declared unit									
Core indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)	MJ	5.72E+00	1.36E-02	1.97E-05	0.00E+00	2.91E-03	1.26E-02	0.00E+00	-3.40E-01
Use of renewable primary energy resources used as raw materials (PERM)	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of renewable primary energy resources (PERT) (primary energy and primary energy resources used as raw materials)	MJ	5.72E+00	1.36E-02	1.97E-05	0.00E+00	2.91E-03	1.26E-02	0.00E+00	-3.40E-01
Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE)	MJ	5.71E+00	1.35E-02	1.98E-05	0.00E+00	1.98E-05	0.00E+00	1.57E-02	-2.14E+00
Use of non-renewable primary energy resources used as raw materials (PENRM)	MJ	1.82E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (PENRT) (primary energy and primary energy resources used as raw materials)	MJ	6.15E+01	1.55E+00	1.48E-03	0.00E+00	2.22E-01	6.36E-01	0.00E+00	-1.74E+01
Use of secondary material (SM)	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels (RSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of non-renewable secondary fuels (NRSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Net use of fresh water (FW)	m <sup>3</sup>	3.18E-02	1.44E-04	4.38E-07	0.00E+00	3.14E-05	6.00E-04	0.00E+00	-3.22E-03
Hazardous waste disposed (HWD)	kg	5.61E-02	2.71E-05	1.03E-05	0.00E+00	5.88E-06	9.74E-01	0.00E+00	-3.11E-04
Non-hazardous waste disposed (NHWD)	kg	3.61E-01	3.18E-02	8.19E-05	0.00E+00	1.36E-02	5.34E-02	0.00E+00	-3.91E-02
Radioactive waste disposed (RWD)	kg	7.77E-05	2.16E-07	3.09E-10	0.00E+00	4.71E-08	1.74E-07	0.00E+00	-3.13E-06
Components for re-use (CRU)	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling(MR)	kg	1.21E-01	0.00E+00	4.29E-03	0.00E+00	0.00E+00	0.00E+00	1.00E+00	0.00E+00
Materials for energy recovery (MER)	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy (EE)	MJ, net	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

	calorific value								
Exported thermal energy (ETE)	MJ, net calorific value	5.72E+00	1.36E-02	1.97E-05	0.00E+00	2.91E-03	1.26E-02	0.00E+00	-3.40E-01

### 3.3 Information on biogenic carbon content

Table 6: Biogenic carbon content

Biogenic carbon content	Unit (expressed per functional unit or per declared unit)
Biogenic carbon content in product	0 kg C
Biogenic carbon content in accompanying packaging	0 kg C
NOTE: 1 kg biogenic carbon is equivalent to 44/12 kg of CO <sub>2</sub> .	



## 4 Supplementary information

### 4.1 Calculation rules

In this section, it is suggested to include but not limited to following information:

- Declared or functional unit: 1 kilogram of product.
- Time representativeness: The data represents the period between 1<sup>st</sup> June 2023 and 31<sup>st</sup> May 2024.
- Cut-off rules: On the input side all flows entering the system and comprising more than 1% in total mass or contributing more than 1% to primary energy consumption are considered.
- Data quality: The evaluation of the quality of the modules used in the database is available in the appendix of the report.
- Allocation: The plant produces multiple products and the total quantities used on the sites have been allocated to the products by dividing the amount of the product in question with the total amount of all products produced at the site.
- In this report, the average value of each product group is used to represent the EPD declared results of the products in the product group. The product process, equipment and main materials in each product group are the same, and the differences between different models are mainly due to the differences in length, width and thickness. The declared unit of 1kg is used, and the difference is small, so the average value is adopted. That is, the data of the total raw material consumption, raw material transportation, energy consumption, waste, product transportation and other stages of different models and specifications of each product group are divided by the total output of the product group.

### 4.2 Scenarios and additional technical information

In this section, the A1-A3 is divide into 3 parts in the LCA model, including A1 raw material supply, A2 transport, and A3 manufacture. It is suggested to include but not limited to following information:

- Firstly, the raw material supply part covers the raw material and the packaging material.
- Secondly, the upstream transport of each material is modelled in the A2 part; the transport type, mass and distance are modelled according to the primary data and the loading rate and empty return rate is respectively set as 100% and 0%.
- Thirdly, the A3 manufacture process includes the resources input and the manufacture wastes in production. The production process consumes electricity and diesel according to the primary data. It is assumed that the distance of end-of-life product transportation (C2), product transportation from downstream customers to the construction site (A2), and the transportation of waste generated during installation and construction (A5) are 100km, 50km, and 50km respectively, and the transportation means are trucks (no specified model).
- The scale inhibitor added in the treatment process of the sewage treatment station in the plant is ignored because its composition is not available and the amount accounts for 0.006% of the weight of the product. The amount of hot glue sticks and sealing nails used in the packaging process accounts for less than 0.1% of the product weight, so it is ignored.

## References

- ISO 14040: 2006, Environmental management – Life cycle assessment – Principles and framework
- ISO 14044: 2006, Environmental management – Life cycle assessment – Requirements and guidelines
- ISO 14025: Environmental labels and declarations – Type III environmental declarations – Principles and procedures (2006)
- EN 15804:2012+A2:2019 Sustainability of construction works-Environment product declarations-Core rules for the product category of construction products
- EPDCN-PCR-202204 PCR FOR CONSTRUCTION PRODUCTS AND CONSTRUCTION SERVICES TO EN 15804 V2.0
- EPD CHINA GENERAL PROGRAMME INSTRUCTIONS Version3
- SimaPro Tutorial, Version:6.0

## Revision history

*Any revision has been made after the EPD registration shall be clearly updated in this section.*

## *Annex*

*An Annex may contain all additional information required for specific national use in different countries.*





# ANNEX 1

## ANNEX 1: Self declaration from EPD owner

### Specific requirements

#### 1 Applied electricity data set used in the manufacturing phase

The electricity mix for the electricity used in manufacturing (A3) is the electricity grid mix

<0.2367374 kgCO<sub>2</sub> eqv/MJ>

#### 2 Transport from the place of manufacture to a central warehouse

Transport distance, and CO<sub>2</sub>-eqv./DU from transport of the product from factory gate to central warehouse in Oslo shall be given. The following table shall be included in the EPD:

Target product name	Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy use	Unit	Value (l/t)	Kg CO <sub>2</sub> -eqv./DU
GTBUILD - Galvanized coated steel sheet metal	Boat	42.2%	container ship	20200	0.0029	l/t·km	59.12	0.0035
	Truck	53.3%	Truck (EURO5) >32t	20	0.022		0.45	0.0048
		X	Truck (unspecified)	100	N/A		N/A	N/A
	Total	X	X	20320	0.025		512.44	0.00044
GTBUILD - Aluminum	Boat	42.2%	container ship	20310	0.0029	l/t·km	59.44	0.000036
	Truck	53.3%	Truck (EURO5) >32t	20	0.022		0.45	0.47
		X	Truck (unspecified)	100	N/A		N/A	N/A

	Total	X	X	20430	0.025		515.21	0.00044
GTBUILD - Titanium zinc plate	Boat	42.2%	container ship	20308	0.0029	l/t·km	59.44	0.0035
	Truck	53.3%	Truck (EURO5) >32t	20	0.022		0.45	0.0048
		X	Truck (unspecified)	100	N/A		N/A	N/A
	Total	X	X	20428	0.025		515.16	0.00044
GTINDUSTRY - Stainless steel	Boat	42.2%	container ship	8909	0.0029	l/t·km	26.07	0.0035
	Truck	19.70%	Truck (EURO5) 3.5~7.5t	2.4	0.111		0.27	0.0056
		53.3%	Truck (EURO5) >32t	120	0.022		2.67	0.0048
		X	Truck (unspecified)	100	N/A		N/A	N/A
	Total	X	X	9131.4	0.136		1241.90	0.00010

### 3 Impact on the indoor environment

- Indoor air emission testing has been performed; specify test method and reference; M1, \_\_\_\_\_
- No test has being performed
- Not relevant; specify The target products are not used indoors