



# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

### Frankie Family



# Family Frankie Design-Färg &Blanche

## **JOHANSON**

The Norwegian EPD Foundation

Owner of the declaration:

Johanson Design AB

Product:

Frankie Family

**Declared unit:** 

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

NPCR 026:2022 Part B for Furniture

**Program operator:** 

The Norwegian EPD Foundation

**Declaration number:** 

NEPD-6673-5908-EN

Registration number:

NEPD-6673-5908-EN

**Issue date:** 31.05.2024

**Valid to:** 31.05.2029

**EPD** software:

LCAno EPD generator ID: 365874

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#### **General information**

#### **Product**

Frankie Family

#### **Program operator:**

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

#### **Declaration number:**

NEPD-6673-5908-EN

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### **Declared unit:**

1 pcs Frankie Family

#### Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

#### **Functional unit:**

Frankie has been created for offices and commercial environments. This stackable chair has an upholstered seat and sprung back that provides a high level of comfort and make it ideal for meetings and conferences.

#### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

#### **Verification of EPD tool:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

#### Owner of the declaration:

Johanson Design AB Contact person: Lucas Carlsson Phone: +46 (0) 433 725 00 e-mail: lucas@johansondesign.se

#### Manufacturer:

Johanson Design AB

#### Place of production:

Johanson Design AB Anders Anderssons väg 7 285 35 Markaryd, Sweden

#### Management system:

ISO 14001

#### Organisation no:

SE556358520601

#### Issue date:

31.05.2024

#### Valid to:

31.05.2029

#### Year of study:

2020

#### **Comparability:**

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

#### **Development and verification of EPD:**

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Lucas Carlsson

Reviewer of company-specific input data and EPD: Sandra Rube

#### Approved:

Managing Director of EPD-Norway

#### **Product**

#### **Product description:**

With their special feeling for fashion trends, the design duo Färg & Blanche have created a series inspired by trouser braces. Focus has been on emphasizing the back of their chair, Frankie, and the straps of the braces on the back give this piece of furniture an almost human identity. Frankie has been created for offices and commercial environments.

#### **Product specification**

This declaration focuses on an in-depth study of Frankie 08

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Steel	3,20	52,39	1,10	34,30
Plastic - Nylon (PA)	0,00	0,07	0,00	0,00
Plastic - Polyethylene terephthalate (PET)	0,10	1,70	0,00	0,00
Plastic - Polyurethane (PUR)	0,23	3,77	0,00	0,00
Powder coating	0,10	1,57	0,00	0,00
Textile - Polyester (PE)	0,32	5,24	0,00	0,00
Wood - Plywood	2,15	35,27	0,00	0,00
Total	6,11	100,00	1,10	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Recycled cardboard	2,00	100,00	2,00	100,00
Total incl. packaging	8,11	100,00	3,10	

#### Technical data:

Total weight: 6,1 kg (excluding packaging)

Volume 0,19 m<sup>3</sup>

Total weight: 8,1 kg (including packaging)

Volume 0.24 m<sup>3</sup>

Total height 82 cm Total width 45,5 cm Total depth 49,5 cm

Seat height 46 cm

Seat width 40 cm

Seat depth 37 cm

Complied with technical standards:

EN 16139:2013 Furniture - Strength, durability and safety - Requirements for non-domestic seating

Möbelfakta certified

https://www.mobelfakta.se/Details.html?id=1720

#### Market:

World Wide

#### Reference service life, product

15 years (5 year warranty)

Reference service life, building

#### LCA: Calculation rules

#### **Declared unit:**

1 pcs Frankie Family

#### **Cut-off criteria:**

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

#### Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

#### A3 data is gathered 2020

A4 data is gathered 2021-2022 - Trafa.se

The average distance for a Swedish heavy truck loaded with furniture in domestic traffic was around 143 km in 2022, and on average about 153 km during the period 2012-2022. Data from Trafa.se

#### A5 data.

The packaging is automatically disposed of at this stage.

#### Maintenance data: B2

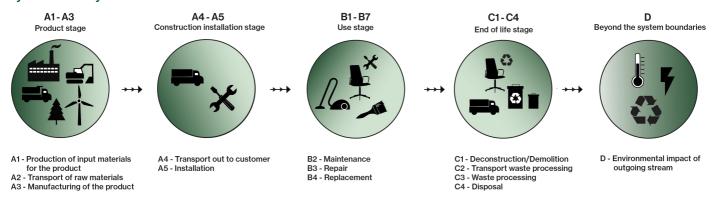
For vacuum cleaning. Assume 900 W effect, 30 seconds a week for 15 years For Cleaning with wet cloth, Assume 0,0005 m3 (½ liter) once a week for 15 years

Materials	Source	Data quality	Year
Metal - Steel	S-P-08145	EPD	2021
Plastic - Nylon (PA)	ecoinvent 3.6	Database	2019
Plastic - Polyethylene terephthalate (PET)	ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Powder coating	Ecoinvent 3.6	Database	2019
Recycled cardboard	Modified ecoinvent 3.6	Database	2019
Textile - Polyester (PE)	ecoinvent 3.6	Database	2019
Wood - Plywood	modified ecoinvent 3.6	Database	2019

#### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

P	roduct stag	ge		uction on stage		Use stage End of life stage Beyond the syst boundaries			End of life stage			Beyond the system boundaries				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Х	X	X	X	X	MND	Χ	Χ	X	MND	MND	MND	X	X	X	X	X

#### System boundary:



#### Additional technical information:

To achieve the best possible climate footprint, it's essential to take care of your furniture. The longer you maintain and care for your products, the better it is for the environment. Use our care instructions for optimal results.

You find it here:

https://johansondesign.com/downloads

Johanson Design is a company committed to sustainability and holds various certifications that underscore its dedication to environmental responsibility and quality.

#### Environmental Management System (ISO 14001):

Johanson has implemented an Environmental Management System (EMS) in accordance with ISO 14001 standards. This certification demonstrates the company's commitment to minimizing its environmental impact by systematically identifying, managing, and reducing its environmental footprint across all aspects of its operations.

#### FSC Certification:

Johanson sources its wood materials from responsibly managed forests certified by the Forest Stewardship Council (FSC). This certification ensures that the wood used in its products is harvested in an environmentally and socially responsible manner, promoting the conservation of forests and the well-being of forest-dependent communities.

#### Möbelfakta Certification:

Johanson products meet the standards set by Möbelfakta, a certification system for furniture. Möbelfakta evaluates products based on criteria such as quality, environment, and social responsibility, ensuring that certified products meet rigorous sustainability and performance standards.

#### LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	150	0,043	l/tkm	6,45
Assembly (A5)	Unit	Value			
Waste, packaging, cardboard, 100 % recycled, to average treatment (kg)	kg	2,00			
Maintenance (B2)	Unit	Value			
Electricity, Sweden (kWh)	kWh/DU	5,85			
Water, tap water (m3)	m3/DU	0,39			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	85	0,043	l/tkm	3,66
Waste processing (C3)	Unit	Value			
Waste treatment per kg Non-hazardous waste, incineration with fly ash extraction - C3 (kg)	kg	0,10			
Waste treatment per kg Plastics, Mixture, municipal incineration with fly ash extraction (kg)	kg	0,00			
Waste treatment per kg Polyethylene terephthalate, PET, incineration with fly ash extraction - C3 (kg)	kg	0,10			
Waste treatment per kg Polyurethane (PU), incineration (kg)	kg	0,23			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	3,20			
Waste treatment per kg Textile, incineration with fly ash extraction (kg)	kg	0,32			
Waste treatment per kg Wood, incineration with fly ash extraction (kg)	kg	2,15			
Waste, materials to recycling (kg)	kg	1,09			
Disposal (C4)	Unit	Value			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	2,11			
Landfilling of ashes from incineration of Non- hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0,02			
Landfilling of ashes from incineration of Plastics, Mixture, municipal incineration with fly ash extraction, process per kg ashes and residues - C4 (kg)	kg	0,00			
Landfilling of ashes from incineration of Polyethylene terephthalate, PET, process per kg ashes and residues - C4 (kg)	kg	0,00			
Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg)	kg	0,01			
Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg)	kg	0,02			
Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg)	kg	0,02			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity, in Norway (MJ)	MJ	2,28			
Substitution of primary steel with net scrap (kg)	kg	0,71			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	34,55			

**LCA: Results** 

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

_		1 3						
Environme	ental impact	Unit		A1 A2	A 4	٨٢	B2	D2
	Indicator  GWP-total	kg CO <sub>2</sub>		A1-A3 1,51E+01	A4 1,99E-01	A5 3,43E+00	4,56E-01	B3 0
	GWP-fossil	kg CO <sub>2</sub>	-eq	2,15E+01	1,99E-01	3,24E-02	4,30E-01	0
	GWP-biogenic	kg CO <sub>2</sub>	-eq	-6,37E+00	8,22E-05	3,40E+00	6,86E-03	0
	GWP-luluc	kg CO <sub>2</sub>	-eq	3,69E-02	7,07E-05	1,07E-05	1,94E-02	0
	ODP	kg CFC1	I -eq	1,88E-06	4,50E-08	6,83E-09	1,57E-07	0
	АР	mol H+	-eq	1,11E-01	5,71E-04	1,53E-04	2,71E-03	0
<b>&amp;</b>	EP-FreshWater	kg P -e	eq	5,43E-03	1,59E-06	2,66E-07	3,07E-05	0
<b>*</b>	EP-Marine	kg N -	eq	2,48E-02	1,13E-04	5,07E-05	4,52E-04	0
<b>*</b>	EP-Terrestial	mol N -	-eq	2,53E-01	1,26E-03	5,49E-04	5,76E-03	0
	POCP	kg NMVO	C -eq	8,83E-02	4,84E-04	1,58E-04	1,44E-03	0
	ADP-minerals&metals <sup>1</sup>	kg Sb-	eq	5,54E-04	5,49E-06	7,87E-07	1,56E-05	0
	ADP-fossil <sup>1</sup>	МЈ		3,12E+02	3,00E+00	4,53E-01	3,70E+01	0
%	WDP <sup>1</sup>	m <sup>3</sup>		1,38E+03	2,91E+00	5,74E-01	3,56E+03	0
	Indicator	Unit	B4	C1	C2	C3	C4	D
	GWP-total	kg CO <sub>2</sub> -eq	0	0	1,13E-01	5,17E+00	2,47E-02	-9,93E-01
	GWP-fossil	kg CO <sub>2</sub> -eq	0	0	1,13E-01	1,11E+00	2,47E-02	-9,85E-01
	GWP-biogenic	kg CO <sub>2</sub> -eq	0	0	4,66E-05	4,06E+00	2,02E-05	-8,47E-04
	GWP-luluc	kg CO <sub>2</sub> -eq	0	0	4,01E-05	1,64E-05	7,33E-06	-7,25E-03
Ö	ODP	kg CFC11 -eq	0	0	2,55E-08	8,68E-09	7,47E-09	-1,46E-02
Œ.	АР	mol H+ -eq	0	0	3,24E-04	1,10E-03	1,72E-04	-5,55E-03
	EP-FreshWater	kg P -eq	0	0	8,99E-07	1,35E-06	2,49E-07	-6,61E-05
*	EP-Marine	kg N -eq	0	0	6,40E-05	5,58E-04	6,10E-05	-1,35E-03
			0	0	7,16E-04	E COE 03		1 415 00
	EP-Terrestial	mol N -eq	0	0	7, TOL-04	5,60E-03	6,76E-04	-1,41E-02
	EP-Terrestial POCP	mol N -eq kg NMVOC -eq	0	0	2,74E-04	1,38E-03	6,76E-04 1,94E-04	-1,41E-02 -5,54E-03
1		<u>'</u>						
	РОСР	kg NMVOC -eq	0	0	2,74E-04	1,38E-03	1,94E-04	-5,54E-03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

#### Remarks to environmental impacts

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Additional e	nvironmental impa	ct indicators						
	Indicator	Unit		A1-A3	A4	A5	B2	В3
	PM	Disease incidence		1,26E-06	1,22E-08	2,26E-09	2,04E-08	0
(m)	IRP <sup>2</sup>	kgBq U235 -eq		9,23E-01	1,31E-02	1,94E-03	1,21E+00	0
	ETP-fw <sup>1</sup>	CTUe		6,27E+02	2,23E+00	6,04E-01	2,08E+01	0
44.	HTP-c <sup>1</sup>	CTUh		2,80E-08	0,00E+00	1,80E-11	8,96E-10	0
48° <u>B</u>	HTP-nc <sup>1</sup>	CTUh		3,07E-07	2,43E-09	7,58E-10	2,09E-08	0
	SQP <sup>1</sup>	dimensionless		5,60E+02	2,10E+00	3,04E-01	1,60E+01	0
I	ndicator	Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	6,89E-09	1,16E-08	3,12E-09	-1,65E-07
	IRP <sup>2</sup>	kgBq U235 -eq	0	0	7,44E-03	1,46E-03	2,22E-03	-1,55E-02
	ETP-fw <sup>1</sup>	CTUe	0	0	1,26E+00	3,93E+00	3,37E-01	-5,93E+01
40.	HTP-c <sup>1</sup>	CTUh	0	0	0,00E+00	2,99E-10	1,10E-11	-4,06E-09
8° B	HTP-nc <sup>1</sup>	CTUh	0	0	1,38E-09	7,40E-09	3,37E-10	6,71E-08
	SQP <sup>1</sup>	dimensionless	0	0	1,19E+00	1,10E-01	1,21E+00	-1,96E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

<sup>2.</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use									
	Indicator		Ur	nit	A1-A3	A4	A5	B2	В3
	PERE		N	NJ	1,38E+02	4,30E-02	7,45E-03	1,70E+01	0
	PERM		N	۷J	4,18E+01	0,00E+00	-1,17E+01	0,00E+00	0
<b>₽</b>	PERT		N	۸J	1,80E+02	4,30E-02	-1,17E+01	1,70E+01	0
	PENRE		N	۸J	3,29E+02	3,00E+00	4,53E-01	3,71E+01	0
Å	PENRM		N	۸J	1,73E+01	0,00E+00	0,00E+00	0,00E+00	0
IA	PENRT		N	۸J	3,46E+02	3,00E+00	4,53E-01	3,71E+01	0
	SM		k	g	3,10E+00	0,00E+00	0,00E+00	0,00E+00	0
2	RSF		MJ		7,64E-01	1,54E-03	2,47E-04	8,95E-02	0
	NRSF	МЈ		۸J	1,01E+00	5,50E-03	1,02E-03	2,29E-01	0
<b>&amp;</b>	FW		m <sup>3</sup>		4,13E-01	3,21E-04	2,14E-04	4,30E-01	0
	ndicator	Unit	it	B4	C1	C2	C3	C4	D
ूर <i>े</i> ट्र	Indicator PERE	<b>Unit</b> MJ		B4 0	C1 0	C2 2,44E-02	C3 2,64E-02	C4 1,06E-02	D -1,82E+01
			J						
S S	PERE	MJ	l	0	0	2,44E-02	2,64E-02	1,06E-02	-1,82E+01
e I	PERE PERM	МЛ	] ]	0	0	2,44E-02 0,00E+00	2,64E-02 -3,01E+01	1,06E-02 0,00E+00	-1,82E+01 0,00E+00
्र (हे <b>्र</b>	PERE PERM PERT	MJ MJ	] ] ]	0 0	0 0	2,44E-02 0,00E+00 2,44E-02	2,64E-02 -3,01E+01 -3,01E+01	1,06E-02 0,00E+00 1,06E-02	-1,82E+01 0,00E+00 -1,82E+01
्र <b>4</b> ्रह्	PERE PERM PERT PENRE	MJ MJ		0 0 0	0 0 0	2,44E-02 0,00E+00 2,44E-02 1,70E+00	2,64E-02 -3,01E+01 -3,01E+01 7,13E-01	1,06E-02 0,00E+00 1,06E-02 5,53E-01	-1,82E+01 0,00E+00 -1,82E+01 -9,47E+00
# # # # #	PERE PERM PERT PENRE PENRM	мJ мJ мJ		0 0 0 0	0 0 0 0	2,44E-02 0,00E+00 2,44E-02 1,70E+00 0,00E+00	2,64E-02 -3,01E+01 -3,01E+01 7,13E-01 -1,73E+01	1,06E-02 0,00E+00 1,06E-02 5,53E-01 0,00E+00	-1,82E+01 0,00E+00 -1,82E+01 -9,47E+00 0,00E+00
	PERE PERM PERT PENRE PENRM PENRT	мл мл мл мл мл		0 0 0 0 0	0 0 0 0 0	2,44E-02 0,00E+00 2,44E-02 1,70E+00 0,00E+00 1,70E+00	2,64E-02 -3,01E+01 -3,01E+01 7,13E-01 -1,73E+01 -1,66E+01	1,06E-02 0,00E+00 1,06E-02 5,53E-01 0,00E+00 5,53E-01	-1,82E+01 0,00E+00 -1,82E+01 -9,47E+00 0,00E+00 -9,47E+00
	PERE PERM PERT PENRE PENRM PENRT SM	MJ MJ MJ MJ MJ		0 0 0 0 0 0	0 0 0 0 0 0	2,44E-02 0,00E+00 2,44E-02 1,70E+00 0,00E+00 1,70E+00 0,00E+00	2,64E-02 -3,01E+01 -3,01E+01 7,13E-01 -1,73E+01 -1,66E+01 0,00E+00	1,06E-02 0,00E+00 1,06E-02 5,53E-01 0,00E+00 5,53E-01 0,00E+00	-1,82E+01 0,00E+00 -1,82E+01 -9,47E+00 0,00E+00 -9,47E+00 0,00E+00

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of fresh water

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of life - Waste									
	Indicator		Unit		A1-A3	A4	A5	B2	В3
	HWD		kg		5,62E-01	1,55E-04	0,00E+00	2,25E-03	0
Ū	NHWD	kg		6,49E+00	1,46E-01	2,00E+00	1,42E-01	0	
<u>.</u>	RWD		kg		3,04E-03	2,05E-05	0,00E+00	5,37E-04	0
In	dicator		Unit	B4	C1	C2	C3	C4	D
	HWD		kg	0	0	8,78E-05	0,00E+00	2,15E+00	-4,21E-03
Ū	NHWD	NHWD		0	0	8,28E-02	9,60E-02	2,99E-02	-3,89E-01
<b>3</b>	RWD		kg	0	0	1,16E-05	0,00E+00	3,41E-06	-1,28E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

End of life - Output flow											
Ind	icator	Uni	Unit		A4	A5	B2	В3			
<b>@</b> D	CRU	kg		0,00E+00	0,00E+00	0,00E+00	0,00E+00	0			
&>	MFR	kg	kg		0,00E+00	1,86E+00	0,00E+00	0			
DF	MER	kg		6,99E-02	0,00E+00	2,72E-06	0,00E+00	0			
50	EEE	MJ		4,54E-02	0,00E+00	1,14E-01	0,00E+00	0			
DØ.	EET	MJ		6,86E-01	0,00E+00	1,73E+00	0,00E+00	0			
Indicato	or	Unit	B4	C1	C2	C3	C4	D			
<b>∅</b> >	CRU	kg	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
\$>	MFR	kg	0	0	0,00E+00	1,09E+00	0,00E+00	0,00E+00			
DF	MER	kg	0	0	0,00E+00	6,11E+00	0,00E+00	0,00E+00			
<b>₹</b> D	EEE	МЈ	0	0	0,00E+00	2,25E+00	0,00E+00	0,00E+00			
D®	EET	MJ	0	0	0,00E+00	3,40E+01	0,00E+00	0,00E+00			

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

Biogenic Carbon Content									
Unit	At the factory gate								
kg C	9,79E-01								
kg C	9,26E-01								
	kg C								

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

#### **Additional requirements**

#### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Sweden (kWh)	ecoinvent 3.6	54,94	g CO2-eq/kWh

#### **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

#### **Indoor environment**

#### **Additional Environmental Information**

#### **Key Environmental Indicators**

Key environmental indicators	Unit	A1-A3	A4	A1-C4	A1-D
GWPtotal	kg CO <sub>2</sub> -eq	15,12	0,20	24,51	23,52
Total energy consumption	MJ	468,27	3,05	529,21	501,32
Amount of recycled materials	%	37.47			

Additional environmental impact indicators required in NPCR Part A for construction products							
Indicator	Unit	Unit		A4	A5	B2	В3
GWPIOBC	kg CO <sub>2</sub> -eq	kg CO <sub>2</sub> -eq		1,99E-01	3,24E-02	4,56E-01	0
Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	0	0	1,13E-01	1,53E+00	2,60E-02	-1,38E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

#### **Variants and Options**

Key environmental indicators (A1-A3) for variants of this EPD						
Variants	Weight (kg)	GWPtotal (kg CO <sub>2</sub> -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)		
Frankie 08	8,11	15,12	468,27	38,20		
Frankie 09	8,33	17,91	476,47	38,01		
Frankie Tab	6,41	17,16	384,87	37,68		
Frankie BS 65	8,10	21,04	465,40	42,20		
Frankie BS 80	8,30	22,80	489,37	41,99		
Frankie XL 08	9,08	18,98	525,05	34,87		
Frankie XL 09	9,30	20,18	541,11	34,77		
Frankie EC	15,49	28,63	877,49	34,84		

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