

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

NorDan NTech Villa Topguided - TQ 92/67 (With Aluminium Cladding)



The Norwegian EPD Foundation

Owner of the declaration:

NorDan AS

Product:

NorDan NTech Villa Topguided - TQ 92/67 (With Aluminium Cladding)

Declared unit:

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 014:2019 Part B for Windows and doors

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-6324-5589-EN

Registration number:

NEPD-6324-5589-EN

Issue date: 22.03.2024

Valid to: 22.03.2029

EPD software:

LCAno EPD generator ID: 127864

General information

Product

NorDan NTech Villa Topguided - TQ 92/67 (With Aluminium Cladding)

Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway
The Norwegian EPD Foundation
Phone: +47 23 08 80 00
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Declaration number:

NEPD-6324-5589-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 014:2019 Part B for Windows and doors

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs NorDan NTech Villa Topguided - TQ 92/67 (With Aluminium Cladding)

Declared unit with option:

A1-A3,A4,A5,B2,B4,C1,C2,C3,C4,D

Functional unit:

1 window with aluminium cladding measuring 1.23 m x 1.48 m (reference window based on EN 14351-1) with an expected service life of 60 yrs.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Gaylord K. Booto, Norwegian Institute for Air Research (NILU)

(no signature required)

Owner of the declaration:

NorDan AS
Contact person: Fredrik Jonsson
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e-mail: fredrik.jonsson@nordan.se

Manufacturer:

NorDan Sp. z o.o
Powodowo 54
64-200 Wolsztyn, Poland

Place of production:

Wolsztyn NorDan Sp. z o.o.
Fabryczna 16
PL-64-200 Wolsztyn, Poland

Management system:

NS-ISO 9001:2015, NS-EN ISO 14001:2015

Organisation no:

979 776 233

Issue date:

22.03.2024

Valid to:

22.03.2029

Year of study:

2020

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Linda Jonsson

Reviewer of company-specific input data and EPD: Jonas Jonsson

Approved:



Håkon Hauan, CEO EPD-Norge

Product

Product description:

Window with outward opening topguided sash, for use in exterior walls of domestic and commercial buildings.

Product specification

NorDan NTech Villa Topguided - TQ in size 1230x1480 mm is covered in this EPD.

Wooden window with aluminium cladding.

Double glazed unit 4 + 16G + E4

| Materials | kg | % |
|----------------------|-------|-------|
| Absorbent - IGU | 0,24 | 0,49 |
| Adhesive and sealant | 0,06 | 0,11 |
| Aluminium | 3,37 | 6,76 |
| Argon gas - IGU | 0,03 | 0,07 |
| Coating materials | 0,78 | 1,57 |
| Gasket | 0,34 | 0,68 |
| Glass | 27,29 | 54,69 |
| Insulation | 0,05 | 0,10 |
| Metal | 1,03 | 2,06 |
| Plastic | 0,30 | 0,60 |
| Sealant - IGU | 0,55 | 1,11 |
| Spacer - IGU | 0,29 | 0,57 |
| Wood | 15,57 | 31,20 |
| Total | 49,90 | |

| Packaging | kg | % |
|-----------------------|-------|-------|
| Packaging - Plastic | 0,13 | 3,45 |
| Packaging - Steel | 0,05 | 1,33 |
| Packaging - Wood | 3,59 | 95,23 |
| Total incl. packaging | 53,67 | |

Technical data:

Outward opening window. Double glazed, 92 mm frame with 8 mm aluminium clad, 67 mm sash. Uwin 1,23 W/m²K. Certified: BBA - British Board of Agrément, Secured by Design, DVV, RISE P-marked production. The total weight of the product is 49,90 kg. The packaging has an average weight of 3,77 kg. Area of functional unit 1,82 m². Conversion factor is 0,549 for 1 m².

Market:

Europe, but scenarios beyond cradle-to-gate are based on the situation in the Norwegian market.

Reference service life, product

The reference service life is 60 years for aluminium cladding timber frame.

Reference service life, building or construction works

60 years

LCA: Calculation rules

Declared unit:

1 pcs NorDan NTech Villa Topguided - TQ 92/67 (With Aluminium Cladding)

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis. The PCR specific background data follow the allocation rules in the Ecoinvent v3.7.1 Cut-off database version. The allocation of water, energy and waste flows within the production facilities for windows and doors follows unit-based allocation adjusted with a point system to different product groups or products. This score system is regulated by a factor which increases with the resource intensity of each product. The unit-based allocation is adjusted by the weight of the product, excluding the weight of glass.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

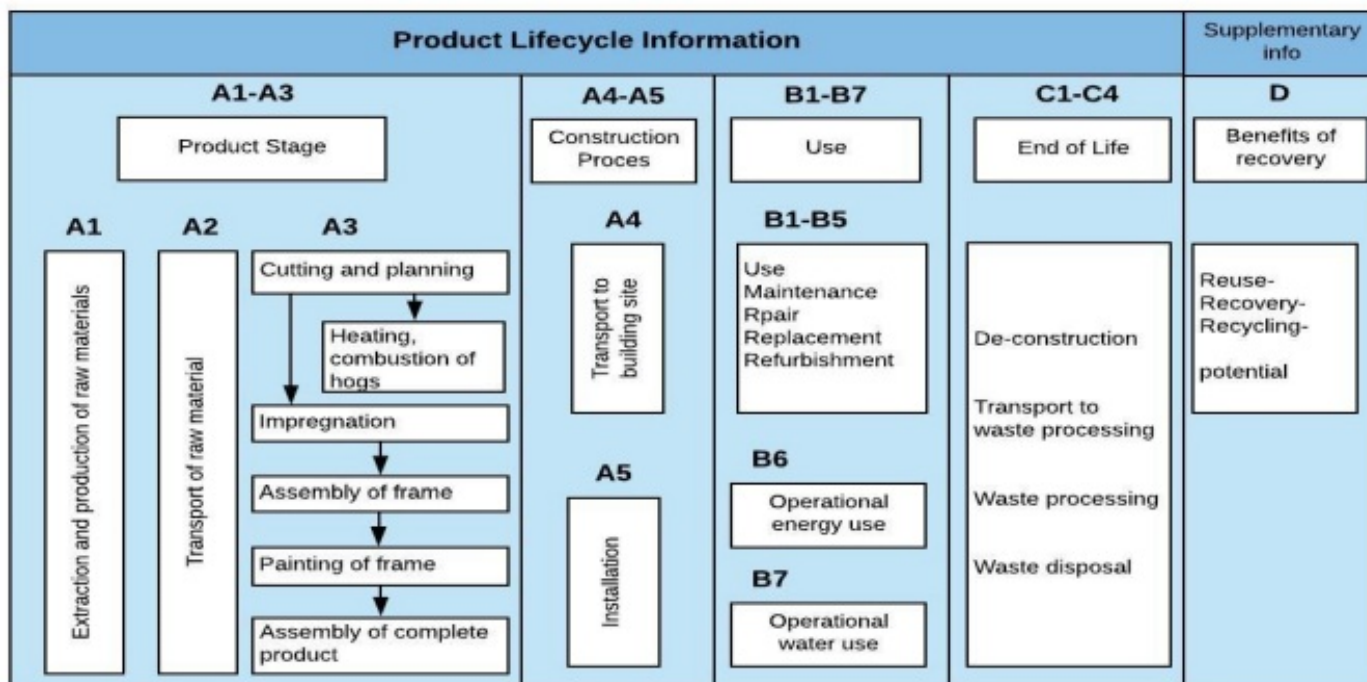
Material quantities of the specified product in reference size have been calculated by NorDan's business system. The production data was collected in 2021 and is an average for 2020.

| Materials | Source | Data quality | Year |
|----------------------|------------------------|--------------|------|
| Absorbent - IGU | ecoinvent 3.7.1 | Specific | 2020 |
| Adhesive and sealant | ecoinvent 3.7.1 | Specific | 2020 |
| Aluminium | ecoinvent 3.7.1 | Specific | 2020 |
| Argon gas - IGU | ecoinvent 3.7.1 | Database | 2020 |
| Coating materials | ecoinvent 3.7.1 | Specific | 2020 |
| Gasket | ecoinvent 3.7.1 | Specific | 2020 |
| Glass | ecoinvent 3.7.1 | Database | 2020 |
| Insulation | ecoinvent 3.7.1 | Database | 2020 |
| Metal | ecoinvent 3.7.1 | Specific | 2020 |
| Packaging - Plastic | ecoinvent 3.6 | Database | 2019 |
| Packaging - Steel | ecoinvent 3.6 | Database | 2019 |
| Packaging - Wood | Modified ecoinvent 3.6 | Database | 2019 |
| Plastic | ecoinvent 3.7.1 | Specific | 2020 |
| Sealant - IGU | ecoinvent 3.7.1 | Specific | 2020 |
| Spacer - IGU | ecoinvent 3.7.1 | Specific | 2020 |
| Wood | ecoinvent 3.7.1 | Specific | 2020 |

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

| Product stage | | | Construction installation stage | | Use stage | | | | | | | End of life stage | | | | Beyond the system boundaries |
|---------------|-----------|---------------|---------------------------------|----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|------------------------------------|
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential |
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| X | X | X | X | X | MND | X | MND | X | MND | MND | MND | X | X | X | X | X |

System boundary:



Additional technical information:

For the products with different sizes from the declared unit, the environmental impacts must be converted by using a conversion factor. The Norwegian EPD Foundation has published instructions on how to interpret EPDs for windows on its website (www.epdnorge.no) where different calculation methods have been stated. (Document: Bruksanvisninger i hvordan tolke EPD'er - Vinduer).

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

A4

The transport from production to construction site is based on a scenario where the product is transported on a large truck (1102 km) and ferry (177 km) from Wolsztyn, Poland, to warehouse in Oslo, Norway. Transport from warehouse to a construction site is assumed to be 50 km on a medium truck.

A5

According to the report from EPD-Norge Harmonising the documentation of scenarios beyond cradle to gate, EN 15804 there is no loss on site during construction activities. The product in this EPD is painted and surface treated in the production and not at the building site. Therefore, there is only 2 items left in this module. 1) Waste treatment of packaging which is considered in the EPD calculations. 1) Energy use during installation. This can be varied depending on the floor, type of building and several other unknown parameters, and therefore ignored in the calculation.

B2/B3

The maintenance scenario includes cleaning and painting. Cleaning is performed three times per year. It is calculated with 30 ml of detergent and 3 liters of water each year. Products with aluminium cladding are assumed to be painted 3 times during its lifetime from the inside. It is assumed that 5 gr of lubricating oil is used every year for fittings and moving parts. The glazing unit is changed once during the lifetime for products with aluminium cladding. No repair is assumed during the product lifetime.

B4/B5

* Number or RSL (Reference Service Life). The window has RSL of 60 years. Therefore, it is assumed to replace the insulated glass unit after 30 years (See Module B2). The RSL is determined by using SINTEF design guide 700.320. There is no need for refurbishment during the product lifetime.

C1

As there are no data for de-construction, it is assumed no activities in C1 in this study. The product is assumed to be treated as mixed waste and sent to incineration. The combustible materials are then energy recovered, while glass is assumed to end up in the bottom ash and then landfilled. The metals are usually sorted out of the bottom ash and then recycled, but there is no data of the share which are recycled and therefore standard values from Ecoinvent is utilized.

C2

The transport of the product as waste is calculated based on a scenario with 50 km distance.

C3

Windows are assumed to be sorted as mixed construction waste and treated with incineration with energy recovery.

C1, C3, C4

The benefits beyond life cycle have been modelled based on the output flows from module C3. This includes energy from incineration and scrap metal recovered from the ashes. The amount recovered metal is assumed to avoid production of primary metals in accordance to 6.4.3.3 in EN 15804. The exported energy is substituting Norwegian district heating mix and electricity mix. Inventory processes causing substitution of avoided virgin raw materials has been constructed for each material.

| Transport from production place to user (A4) | Capacity utilisation (incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit | Value (Liter/tonne) |
|--|---------------------------------------|---------------|-------------------------|-------|---------------------|
| Ship, Ferry, Sea (kgkm) | 50,0 % | 177 | 0,034 | l/tkm | 6,02 |
| Truck, 16-32 tonnes, EURO 6 (kgkm) - RER | 36,7 % | 50 | 0,043 | l/tkm | 2,15 |
| Truck, over 32 tonnes, EURO 6 (kgkm) - RER | 53,3 % | 1102 | 0,023 | l/tkm | 25,35 |
| Assembly (A5) | Unit | Value | | | |
| Waste, metal, average treatment (kg) | kg | 0,05 | | | |
| Waste, packaging, pallet, EUR wooden pallet, reusable, average treatment (kg) A5 | kg | 3,59 | | | |
| Waste, packaging, plastic film (LDPE), to average treatment (kg) | kg | 0,13 | | | |

| Maintenance (B2) | Unit | Value | | |
|---|---------|--------|--|--|
| 110 Plastic parts, gasket, Ethylene propylene diene monomer (EPDM), Europe (kg) | kg/DU | 0,34 | | |
| 179 Uncoated flat glass, Europe (kg) | kg/DU | 13,64 | | |
| 180 Coated flat glass, Europe (kg) | kg/DU | 13,64 | | |
| 193 Spacer for IGU, Europe (kg) | kg/DU | 0,29 | | |
| 194 Argon gas for IGU, liquid, global (kg) | kg/DU | 0,03 | | |
| 208 Sealant for IGU, generic, global (kg) | kg/DU | 0,55 | | |
| 209 Absorbent for IGU, generic, global (kg) | kg/DU | 0,24 | | |
| Detergent, Husvask (kg) | kg/DU | 1,84 | | |
| Lubricating oil (kg) - RER | kg/DU | 0,30 | | |
| Paint, 40% water, wet mass (kg) | kg/DU | 0,42 | | |
| Truck, over 32 tonnes, EURO 5 (kgkm) - RER | kgkm/DU | 768,00 | | |
| Waste paint, 40% water, wet mass, incineration in Norway (kg) | kg | 0,42 | | |
| Waste, glass, incineration (kg) | kg | 27,29 | | |
| Waste, metal, average treatment (kg) | kg | 0,12 | | |
| Waste, plastic, mixture, for incineration (kg) | kg | 0,20 | | |
| Waste, polyurethane, for incineration (kg) | kg | 0,80 | | |
| Waste, rubber, unspecified, for incineration (kg) | kg | 0,34 | | |
| Water, tap water (kg) - Europe without Switzerland | kg/DU | 180,00 | | |

| Transport to waste processing (C2) | Capacity utilisation (incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit | Value (Liter/tonne) |
|------------------------------------|---------------------------------------|---------------|-------------------------|-------|---------------------|
| Truck, unspecified (kgkm) - RER | 48,7 % | 50 | 0,051 | l/tkm | 2,55 |














| Waste processing (C3) | Unit | Value | | |
|--|------|-------|--|--|
| Materials to recycling (kg) | kg | 0,58 | | |
| Waste treatment per kg Glass, incineration with fly ash extraction (kg) - CH - C3 | kg | 27,32 | | |
| Waste treatment per kg Hazardous waste, incineration (kg) | kg | 0,01 | | |
| Waste treatment per kg municipal solid waste, incineration with fly ash extraction (kg) | kg | 0,02 | | |
| Waste treatment per kg Paint, hazardous waste incineration (kg) - C3 | kg | 0,66 | | |
| Waste treatment per kg Plastic, Mixture, municipal incineration with fly ash extraction (kg) | kg | 0,53 | | |
| Waste treatment per kg Polyurethane (PU), incineration (kg) | kg | 1,28 | | |
| Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg) | kg | 0,34 | | |
| Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg) - CH - C3 | kg | 4,04 | | |
| Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg) - CH - C3 | kg | 0,48 | | |
| Waste treatment per kg Wood, from incineration (kg) | kg | 16,76 | | |

| Disposal (C4) | Unit | Value | | |
|---|------|-------|--|--|
| Landfilling of ashes from incineration of Glass, process of ashes and residues (kg) - CH - C4 | kg | 27,32 | | |
| Landfilling of ashes from incineration of Hazardous waste, from incineration (kg) | kg | 0,00 | | |
| Landfilling of ashes from incineration of Municipal solid waste, process per kg ashes and residues (kg) | kg | 0,01 | | |
| Landfilling of ashes from incineration of Plastics, Mixture, municipal incineration with fly ash extraction, process per kg ashes and residues (kg) | kg | 0,02 | | |
| Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg) | kg | 0,05 | | |
| Landfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg) | kg | 0,02 | | |
| Landfilling of ashes from incineration of Scrap aluminium, process of ashes and residues (kg) - CH - C4 | kg | 3,62 | | |
| Landfilling of ashes from incineration of Scrap steel, process of ashes and residues (kg) - CH - C4 | kg | 0,32 | | |
| Landfilling of ashes from incineration of Wood, process per kg ashes and residues - C4 (kg) | kg | 0,19 | | |
| Landfilling of ashes from incineration per kg Paint, hazardous waste incineration (kg) | kg | 0,02 | | |

| Benefits and loads beyond the system boundaries (D) | Unit | Value | | | |
|--|------|--------|--|--|--|
| Substitution of electricity, in Norway (MJ) | MJ | 17,49 | | | |
| Substitution of primary aluminium with net scrap (kg) | kg | 0,27 | | | |
| Substitution of primary steel with net scrap (kg) | kg | 0,45 | | | |
| Substitution of thermal energy, district heating, in Norway (MJ) | MJ | 264,55 | | | |

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

| Environmental impact | | | | | | | | | | | | |
|--|------------------------|-----------|----------|----------|----------|----|----|----------|----------|----------|-----------|--|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D | |
|  GWP-total | kg CO ₂ -eq | 8,52E+01 | 6,64E+00 | 5,46E+00 | 4,13E+01 | 0 | 0 | 3,53E-01 | 3,37E+01 | 3,56E-01 | -4,49E+00 | |
|  GWP-fossil | kg CO ₂ -eq | 1,15E+02 | 6,63E+00 | 1,58E-02 | 4,07E+01 | 0 | 0 | 3,53E-01 | 8,28E+00 | 3,56E-01 | -4,38E+00 | |
|  GWP-biogenic | kg CO ₂ -eq | -2,99E+01 | 2,66E-03 | 5,44E+00 | 2,97E-01 | 0 | 0 | 1,52E-04 | 2,55E+01 | 2,65E-04 | -1,43E-02 | |
|  GWP-luluc | kg CO ₂ -eq | 1,18E-01 | 2,38E-03 | 2,28E-06 | 3,38E-01 | 0 | 0 | 1,25E-04 | 3,05E-04 | 1,06E-04 | -9,78E-02 | |
|  ODP | kg CFC11-eq | 1,12E-05 | 1,55E-06 | 1,55E-09 | 4,70E-06 | 0 | 0 | 8,05E-08 | 1,81E-07 | 1,09E-07 | -1,12E-01 | |
|  AP | mol H ⁺ -eq | 8,66E-01 | 5,20E-02 | 5,44E-05 | 3,51E-01 | 0 | 0 | 2,01E-03 | 8,70E-03 | 2,49E-03 | -3,10E-02 | |
|  EP-FreshWater | kg P -eq | 6,26E-03 | 4,85E-05 | 8,46E-08 | 9,68E-04 | 0 | 0 | 2,91E-06 | 1,26E-05 | 3,56E-06 | -2,58E-04 | |
|  EP-Marine | kg N -eq | 1,36E-01 | 1,24E-02 | 2,91E-05 | 5,83E-02 | 0 | 0 | 7,20E-04 | 3,74E-03 | 8,88E-04 | -6,65E-03 | |
|  EP-Terrestrial | mol N -eq | 1,55E+00 | 1,38E-01 | 2,33E-04 | 6,82E-01 | 0 | 0 | 7,93E-03 | 3,84E-02 | 9,80E-03 | -7,20E-02 | |
|  POCP | kg NMVOC-eq | 4,57E-01 | 4,15E-02 | 6,38E-05 | 1,83E-01 | 0 | 0 | 2,27E-03 | 9,93E-03 | 2,83E-03 | -2,23E-02 | |
|  ADP-minerals&metals ¹ | kg Sb-eq | 1,49E-03 | 1,11E-04 | 1,52E-07 | 4,83E-04 | 0 | 0 | 9,15E-06 | 4,46E-06 | 6,08E-06 | -2,02E-05 | |
|  ADP-fossil ¹ | MJ | 1,42E+03 | 1,04E+02 | 1,10E-01 | 4,97E+02 | 0 | 0 | 5,42E+00 | 1,27E+01 | 8,06E+00 | -5,60E+01 | |
|  WDP ¹ | m ³ | 2,00E+03 | 7,31E+01 | 2,48E-01 | 7,91E+01 | 0 | 0 | 5,14E+00 | 5,01E+01 | 1,63E+01 | -1,60E+03 | |

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption







"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Global warming potential in A1-A3 includes sequestration of carbon in the wood. This amount is accounted as an emission in module C3. Additionally, it is included sequestration in the wood packaging. This is accounted as an emission in module A5.




| Additional environmental impact indicators | | | | | | | | | | | | |
|---|-------------------|----------|----------|----------|----------|----|----|----------|----------|----------|-----------|--|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D | |
|  PM | Disease incidence | 1,03E-05 | 5,28E-07 | 7,51E-10 | 3,51E-06 | 0 | 0 | 3,22E-08 | 1,37E-07 | 4,55E-08 | -9,71E-07 | |
|  IRP ² | kgBq U235 -eq | 4,36E+00 | 4,52E-01 | 4,44E-04 | 1,39E+00 | 0 | 0 | 2,37E-02 | 4,88E-02 | 3,24E-02 | -2,69E-01 | |
|  ETP-fw ¹ | CTUe | 3,15E+03 | 7,37E+01 | 1,13E-01 | 1,23E+03 | 0 | 0 | 4,05E+00 | 5,03E+01 | 4,82E+00 | -1,82E+02 | |
|  HTP-c ¹ | CTUh | 2,20E-07 | 0,00E+00 | 8,00E-12 | 4,70E-08 | 0 | 0 | 0,00E+00 | 6,11E-09 | 1,74E-10 | -1,05E-08 | |
|  HTP-nc ¹ | CTUh | 2,86E-06 | 7,40E-08 | 3,92E-10 | 4,84E-07 | 0 | 0 | 5,37E-09 | 5,73E-08 | 4,66E-09 | -1,32E-07 | |
|  SQP ¹ | dimensionless | 7,09E+03 | 1,02E+02 | 1,13E-01 | 2,10E+02 | 0 | 0 | 4,64E+00 | 4,99E+00 | 1,76E+01 | -1,47E+02 | |

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

| Resource use | | | | | | | | | | | | |
|---|----------------|----------|----------|-----------|----------|----|----|----------|-----------|----------|-----------|--|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D | |
|  PERE | MJ | 4,38E+02 | 1,23E+00 | 2,39E-03 | 2,97E+01 | 0 | 0 | 7,78E-02 | 2,00E+00 | 1,52E-01 | -1,47E+02 | |
|  PERM | MJ | 3,16E+02 | 0,00E+00 | -4,98E+01 | 0,00E+00 | 0 | 0 | 0,00E+00 | -2,66E+02 | 0,00E+00 | 0,00E+00 | |
|  PERT | MJ | 7,54E+02 | 1,23E+00 | -4,98E+01 | 2,97E+01 | 0 | 0 | 7,78E-02 | -2,64E+02 | 1,51E-01 | -1,47E+02 | |
|  PENRE | MJ | 1,33E+03 | 1,04E+02 | 1,10E-01 | 4,58E+02 | 0 | 0 | 5,42E+00 | 1,28E+01 | 8,06E+00 | -5,60E+01 | |
|  PENRM | MJ | 7,66E+01 | 0,00E+00 | -5,52E+00 | 0,00E+00 | 0 | 0 | 0,00E+00 | -7,12E+01 | 0,00E+00 | 0,00E+00 | |
|  PENRT | MJ | 1,41E+03 | 1,04E+02 | -5,41E+00 | 4,58E+02 | 0 | 0 | 5,42E+00 | -5,85E+01 | 8,06E+00 | -5,60E+01 | |
|  SM | kg | 3,07E-01 | 0,00E+00 | 0,00E+00 | 1,06E-02 | 0 | 0 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | |
|  RSF | MJ | 2,94E+00 | 4,23E-02 | 6,75E-05 | 3,98E-02 | 0 | 0 | 2,77E-03 | 4,17E-02 | 4,01E-03 | -1,03E-02 | |
|  NRSF | MJ | 2,63E+00 | 1,36E-01 | 4,80E-04 | 7,34E-02 | 0 | 0 | 9,72E-03 | 0,00E+00 | 1,86E-01 | -7,50E+00 | |
|  FW | m ³ | 3,00E+00 | 1,09E-02 | 6,49E-05 | 5,17E-01 | 0 | 0 | 6,14E-04 | 1,39E-02 | 7,26E-03 | -2,23E-01 | |

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

*Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"






*INA Indicator Not Assessed

| End of life - Waste | | | | | | | | | | | | |
|--|------|----------|----------|----------|----------|----|----|----------|----------|----------|-----------|--|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D | |
|  HWD | kg | 2,24E+00 | 5,46E-03 | 0,00E+00 | 3,19E+01 | 0 | 0 | 2,92E-04 | 0,00E+00 | 3,14E+01 | 6,33E-03 | |
|  NHWD | kg | 2,53E+01 | 7,62E+00 | 3,60E-01 | 5,08E+00 | 0 | 0 | 3,36E-01 | 2,73E+01 | 3,22E-01 | -1,40E+00 | |
|  RWD | kg | 4,84E-03 | 7,10E-04 | 0,00E+00 | 1,73E-03 | 0 | 0 | 3,69E-05 | 0,00E+00 | 4,96E-05 | -2,36E-04 | |

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

| End of life - Output flow | | | | | | | | | | | | |
|---|------|----------|----------|----------|----------|----|----|----------|----------|----------|----------|--|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D | |
|  CRU | kg | 0,00E+00 | 0,00E+00 | 3,41E+00 | 0,00E+00 | 0 | 0 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | |
|  MFR | kg | 1,40E+00 | 0,00E+00 | 1,16E-01 | 1,33E-01 | 0 | 0 | 0,00E+00 | 5,82E-01 | 0,00E+00 | 0,00E+00 | |
|  MER | kg | 1,48E+00 | 0,00E+00 | 1,78E-01 | 6,14E-05 | 0 | 0 | 0,00E+00 | 5,08E+01 | 0,00E+00 | 0,00E+00 | |
|  EEE | MJ | 2,24E-01 | 0,00E+00 | 1,24E-01 | 2,50E+00 | 0 | 0 | 0,00E+00 | 1,52E+01 | 0,00E+00 | 0,00E+00 | |
|  EET | MJ | 2,87E+00 | 0,00E+00 | 1,87E+00 | 3,58E+01 | 0 | 0 | 0,00E+00 | 2,30E+02 | 0,00E+00 | 0,00E+00 | |

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

| Biogenic Carbon Content | | |
|---|------|---------------------|
| Indicator | Unit | At the factory gate |
| Biogenic carbon content in product | kg C | 9,90E+00 |
| Biogenic carbon content in accompanying packaging | kg C | 1,48E+00 |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

| Electricity mix | Data source | Amount | Unit |
|---------------------------|---------------|---------|---------------------------|
| Electricity, Poland (kWh) | ecoinvent 3.6 | 1060,47 | g CO ₂ -eq/kWh |

Dangerous substances

The product contains substances given by the REACH Candidate list that are less than 0,1 % by weight.

Indoor environment

Danish Indoor Climate Labelling - Certificate no. 174
ND NTech - EMISSION CLASS 1

Emission measured after 28 days:

TVOC₂₈ 0,28 mg/m³

Formaldehyde₂₈ <0,005 mg/m³

Additional Environmental Information






| Additional environmental impact indicators required in NPCR Part A for construction products | | | | | | | | | | | |
|--|------------------------|----------|----------|----------|----------|----|----|----------|----------|----------|-----------|
| Indicator | Unit | A1-A3 | A4 | A5 | B2 | B4 | C1 | C2 | C3 | C4 | D |
| GWPIOBC | kg CO ₂ -eq | 1,24E+02 | 6,64E+00 | 1,58E-02 | 3,74E+01 | 0 | 0 | 3,53E-01 | 6,12E+00 | 3,52E-01 | -4,61E+00 |

GWPIOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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