

# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Natural stone larvikite - extraction of LUNDHS Blue



The Norwegian EPD Foundation

**Owner of the declaration:**

Lundhs AS

**Product:**

Natural stone larvikite - extraction of LUNDHS Blue

**Declared unit:**

1 tonne

**This declaration is based on Product Category Rules:**

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 018:2022 Part B for natural stone products, aggregates and fillers

**Program operator:**

The Norwegian EPD Foundation

**Declaration number:**

NEPD-5017-4364-EN

**Registration number:**

NEPD-5017-4364-EN

**Issue date:** 19.09.2023

**Valid to:** 19.09.2028

**EPD Software:**

LCA.no EPD generator ID: 73621

## General information

### Product

Natural stone larvikite - extraction of LUNDHS Blue

### Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway  
The Norwegian EPD Foundation  
Phone: +47 23 08 80 00  
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**Declaration number:** NEPD-5017-4364-EN

### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR  
NPCR 018:2022 Part B for natural stone products, aggregates and fillers

### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit:

1 tonne Natural stone larvikite - extraction of LUNDHS Blue

### Declared unit with option:

A1,A2,A3,A4,C1,C2,C3,C4,D

### Functional unit:

### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Martin Erlandsson, IVL Swedish Environmental Research Institute  
(no signature required)

### Owner of the declaration:

Lundhs AS  
Contact person: Hege Elisabeth Lundh  
Phone: +47 33 12 11 64  
e-mail: [marketing@lundhs.no](mailto:marketing@lundhs.no)

### Manufacturer:

Lundhs AS

### Place of production:

Lundhs AS  
Kanalgata 59  
3263 Larvik, Norway

### Management system:

ISO 14001, sert. 17-010

### Organisation no:

993 071 641

**Issue date:** 19.09.2023

**Valid to:** 19.09.2028

### Year of study:

2022

### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

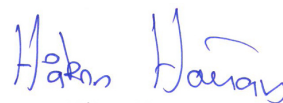
### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Helene Nesheim

Reviewer of company-specific input data and EPD: Clas Herland

### Approved:



Håkon Hauan  
Managing Director of EPD-Norway

## Product

### Product description:

LUNDHS Blue (the original Blue Pearl) is a classic material known for its blue background with lustrous blue feldspar crystals. It is a coarse-grained rock of the monzonite (larvikite) type and is around 300 million years old.

LUNDHS Blue is an excellent choice for both interior and exterior surfaces.

### Product specification

Larvikite is a durable material and is particularly suitable for facades, tiles, worktops, crushed stone and as environmental stone.

Materials	Value	Unit
Stone	100%	

### Technical data:

Mineralogy	%
Feldspar	78.5
Pyroxene	5.5
Olivine	3.5
Opaque (magnetite, ilmenite)	3.5
Amphibole	3
Biotite	3
Nepheline	2
Apatite	1

### Market:

Main markets for raw blocks of larvikite are Italy, Spain, China, India and Vietnam.

### Reference service life, product

Natural stone/larvikite has an almost unlimited lifespan.

### Reference service life, building or construction works

Normally, the lifespan of buildings is assumed to be around 60 years.

## LCA: Calculation rules

### Declared unit:

1 tonne Natural stone larvikite - extraction of LUNDHS Blue

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Lundhs' main product is raw blocks of stone. In Tvedalen, the stone is also used for landscaping purposes and rock armour. Most of the consumption until "formatting" in the production is allocated to both the raw blocks and the landscaping stone. Consumption in the processes "final inspection", "storage" and "transport to port" is allocated to the raw blocks alone. Rock armour and landfill have zero consumption.

### Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Data for extraction and transport of LUNDHS Blue is based on specific consumption figures from Lundhs' quarry in Tvedalen from 2022.

Generic data from Norsk Bergindustri's EPD calculator is also used.

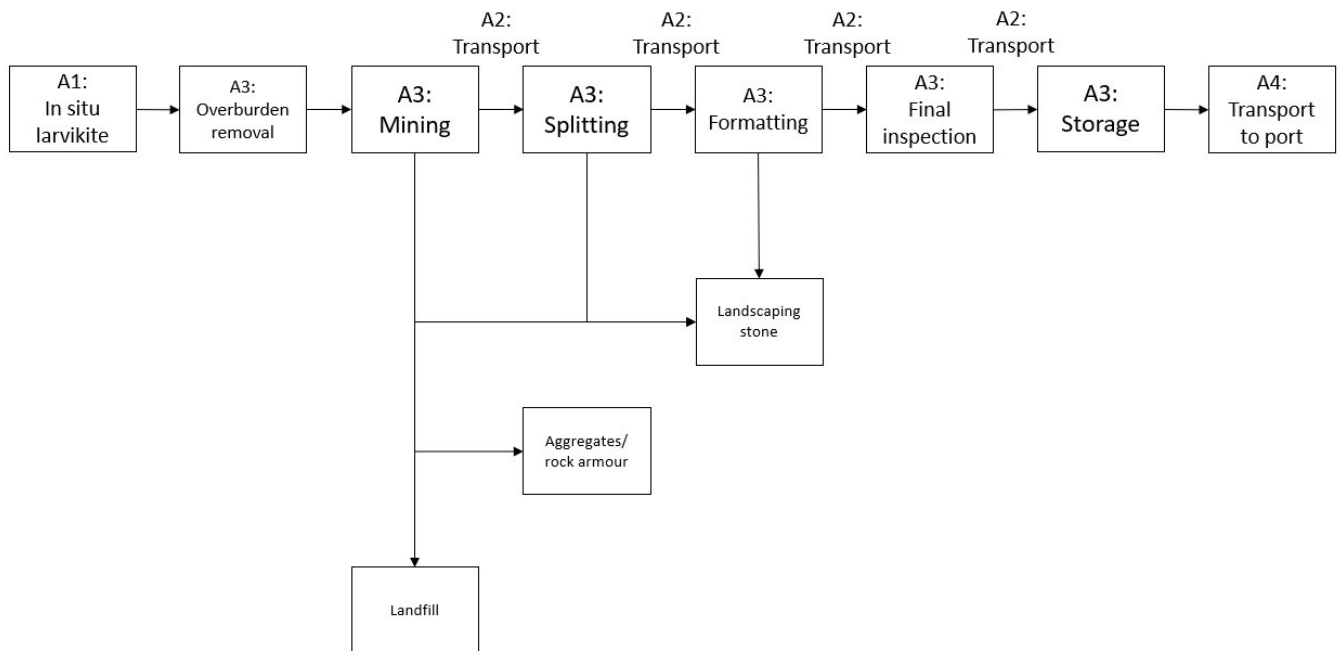
### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage	Use stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

#### System boundary:

Modules A1-A4 for own production are included in the analysis. A1-A3 includes the extraction of stone from the quarry, internal transport and mass handling, formatting, sorting and depositing of masses. A4 is the transport of raw blocks from the quarry to the port of Larvik. The raw blocks are exported from Larvik by ship to larger factories abroad which are responsible for the further processing into other natural stone products.

As Larvikite is an everlasting material and the end result of a raw block is endless, modules C1-C4 and D are generic examples with 70% of the masses going to recycling and 30% to landfill.



#### Additional technical information:

- Apparent density, EN 1936, 2730 kg/m<sup>3</sup>
- Open porosity, EN 1936, 0,09 %
- Water absorption, EN 13755, 0,03 % weight
- Compressive strength, EN 1926, 251,8 MPa
- Flexural strength, EN 12372, 14,9 MPa
- Rupture energy, EN 14158, 4,2 J













## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Lastebil med henger over 32 tonn, EURO 6 (km)	53,3 %	21	0,023	l/tkm	0,48
De-construction demolition (C1)	Unit	Value			
Riving av steinmaterialer, C1 (kg)	kg/DU	1,00			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Lastebil, 16-32 tonn, EURO 6 (km)	36,7 %	85	0,043	l/tkm	3,66
Waste processing (C3)	Unit	Value			
Avfallsbehandling av steinprodukt etter riving (kg)	kg	0,70			
Disposal (C4)	Unit	Value			
Avfall, stein, til deponi (kg)	kg	0,30			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitusjon av stein (kg)	kg	700,00			

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
Indicator	Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D	
 GWP-total	kg CO <sub>2</sub> -eq	7,90E+01	5,08E+01	1,83E+00	4,00E-03	1,39E+01	5,04E-04	1,29E-03	-1,15E+03	
 GWP-fossil	kg CO <sub>2</sub> -eq	7,89E+01	5,08E+01	1,83E+00	4,00E-03	1,39E+01	4,97E-04	1,28E-03	-1,12E+03	
 GWP-biogenic	kg CO <sub>2</sub> -eq	5,01E-02	4,48E-02	7,83E-04	7,50E-07	5,75E-03	4,29E-06	1,09E-06	-2,24E+01	
 GWP-luluc	kg CO <sub>2</sub> -eq	9,59E-03	7,37E-03	5,57E-04	3,15E-07	4,94E-03	6,88E-07	2,52E-07	-7,60E-01	
 ODP	kg CFC11 -eq	1,79E-05	1,18E-05	4,41E-07	8,64E-10	3,15E-06	9,80E-11	6,26E-10	-2,05E-04	
 AP	mol H+ -eq	1,02E+00	7,29E-01	5,89E-03	4,19E-05	3,99E-02	4,02E-06	1,25E-05	-1,01E+01	
 EP-FreshWater	kg P -eq	3,66E-04	2,63E-04	1,46E-05	1,46E-08	1,11E-04	3,14E-08	9,59E-09	-2,99E-02	
 EP-Marine	kg N -eq	4,18E-01	2,88E-01	1,29E-03	1,85E-05	7,90E-03	1,18E-06	4,70E-06	-3,51E+00	
 EP-Terrestrial	mol N -eq	4,97E+00	3,55E+00	1,44E-02	2,00E-04	8,83E-02	1,36E-05	5,18E-05	-4,12E+01	
 POCP	kg NMVOC -eq	1,26E+00	8,66E-01	5,65E-03	5,57E-05	3,38E-02	3,64E-06	1,48E-05	-1,09E+01	
 ADP-minerals&metals <sup>1</sup>	kg Sb -eq	2,18E-04	1,75E-04	3,26E-05	6,14E-09	3,84E-04	6,31E-09	1,14E-08	-9,97E-02	
 ADP-fossil <sup>1</sup>	MJ	1,16E+03	7,72E+02	2,97E+01	5,51E-02	2,10E+02	1,54E-02	4,15E-02	-1,90E+04	
 WDP <sup>1</sup>	m <sup>3</sup>	1,93E+03	1,85E+03	2,28E+01	1,17E-02	2,03E+02	1,70E+00	8,73E-02	-8,91E+05	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption







"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

## Remarks to environmental impacts

### Additional environmental impact indicators










Indicator		Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D
	PM	Disease incidence	2,25E-05	1,47E-05	1,68E-07	5,07E-09	8,50E-07	6,40E-11	2,67E-10	-2,15E-04
	IRP <sup>2</sup>	kgBq U235 -eq	5,02E+00	3,36E+00	1,30E-01	2,40E-04	9,18E-01	2,59E-04	1,80E-04	-1,74E+02
	ETP-fw <sup>1</sup>	CTUe	1,52E+04	1,49E+04	2,17E+01	3,01E-02	1,56E+02	1,09E-02	2,05E-02	-1,96E+04
	HTP-c <sup>1</sup>	CTUh	2,54E-08	1,72E-08	0,00E+00	1,00E-12	0,00E+00	1,00E-12	1,00E-12	-9,81E-07
	HTP-nc <sup>1</sup>	CTUh	6,35E-07	4,41E-07	2,10E-08	2,80E-11	1,70E-07	1,00E-11	1,20E-11	-2,40E-05
	SQP <sup>1</sup>	dimensionless	6,47E+02	5,98E+02	3,41E+01	6,69E-03	1,47E+02	8,73E-03	1,51E-01	4,31E+04

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

<sup>1</sup>Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009

<sup>2</sup>INA Indicator Not Assessed

- The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
- This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator		Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D
	PERE	MJ	1,13E+02	1,11E+02	3,74E-01	3,00E-04	3,01E+00	7,95E-03	6,38E-04	-4,45E+03
	PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PERT	MJ	1,13E+02	1,11E+02	3,74E-01	3,00E-04	3,01E+00	7,95E-03	6,38E-04	-4,45E+03
	PENRE	MJ	1,16E+03	7,72E+02	2,97E+01	5,51E-02	2,10E+02	1,54E-02	4,15E-02	-2,01E+04
	PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PENRT	MJ	1,16E+03	7,72E+02	2,97E+01	5,51E-02	2,10E+02	1,54E-02	4,15E-02	-2,01E+04
	SM	kg	5,37E-03	5,37E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF	MJ	2,70E-01	2,19E-01	1,31E-02	0,00E+00	1,08E-01	0,00E+00	1,32E-05	-9,10E+01
	NRSF	MJ	2,27E+00	1,51E+00	4,38E-02	0,00E+00	3,84E-01	0,00E+00	3,79E-05	-9,35E+01
	FW	m <sup>3</sup>	1,23E+00	1,21E+00	3,38E-03	2,83E-06	2,25E-02	2,64E-05	4,94E-05	-6,98E+02




PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009"

\*INA Indicator Not Assessed



### End of life - Waste






Indicator		Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D
	HWD	kg	7,61E-02	6,47E-02	1,63E-03	1,62E-06	1,08E-02	1,54E-06	0,00E+00	-4,58E+00
	NHWD	kg	1,02E+03	1,02E+03	2,58E+00	6,52E-05	1,02E+01	4,87E-05	3,00E-01	-1,39E+02
	RWD	kg	6,97E-03	4,28E-03	2,03E-04	3,82E-07	1,43E-03	1,63E-07	0,00E+00	-1,51E-01

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

\*Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

### End of life - Output flow

Indicator		Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	6,72E+02	6,72E+02	0,00E+00	0,00E+00	0,00E+00	7,00E-01	0,00E+00	0,00E+00
	MER	kg	1,45E-04	1,45E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	EEE	MJ	1,55E-01	1,55E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	EET	MJ	2,34E+00	2,34E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

\*Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

### Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

### Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

### Indoor environment

## Additional Environmental Information

### Additional environmental impact indicators required in NPCR Part A for construction products






Indicator	Unit	Raw block Tvedalen	Landscaping stone Tvedalen	A4	C1	C2	C3	C4	D
GWPIOBC	kg CO <sub>2</sub> -eq	7,44E+01	4,63E+01	1,83E+00	4,00E-03	1,39E+01	9,23E-04	0,00E+00	-1,20E+03

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.  
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.  
 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.  
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.  
 ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.  
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 Vold, M., and Iversen, O. M. K. (2022) EPD generator for for NPCR 018 Part B for natural stone products, aggregates and fillers  
 Background information for EPD generator application and LCA data, LCA.no report number: 09.22.  
 NPCR Part A: Construction products and services. Ver. 2.0, 24.03.2021 EPD Norway.  
 NPCR 018 Part B for natural stone products, aggregates and fillers, Ver. 1.1, 20.01.2022, EPD Norway.

The Excel file for data collection is saved as a reference in the document folder in the EPD generator for the owner of this declaration.

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	ECO Platform ECO Portal	web: <a href="http://www.eco-platform.org">www.eco-platform.org</a> web: ECO Portal