

## ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Flokk AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
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## OFFECCT Font Sofa System

Flokk AS

[www.epd-norge.no](http://www.epd-norge.no)




## OFFECCT

## General information

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<b>Declaration number:</b> NEPD-4613-3873-EN	<b>Place of production:</b> Flokk - Turek ul. Górnicza 8 62-700 Turek Poland
<b>ECO Platform reference number:</b>	<b>Management system:</b> ISO 14001, ISO 9001, ISO 50001(Norway, Sweden)
<b>This declaration is based on Product Category Rules:</b> CEN Standard EN 15804:2012+A1:2013 serves as core PCR NPCR 026:2018 Part B for furniture	<b>Organisation no:</b> No 928 902 749
<b>Statement of liability:</b> The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.	<b>Issue date:</b> 30.12.2022  <b>Valid to:</b> 30.12.2027
<b>Declared unit:</b> 1 Pcs OFFECCT Font Sofa System	<b>Year of study:</b> 2023
<b>Declared unit with option:</b> A1,A2,A3,A4	<b>Comparability:</b> EPDs from programmes other than the Norwegian EPD Foundation may not be comparable
<b>Functional unit:</b> OFFECCT Font Sofa 1800 (Gabriel/Cura, RAL7022 powder coating, including packaging)	<b>Development and verification of EPD:</b> The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway
<b>General information on verification of EPD from EPD tools:</b> Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.	Developer of EPD: Monika Kuczynska  Reviewer of company-specific input data and EPD: Damian Bakowski - OS
<b>Verification of EPD tool:</b> Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.  Erik Svanes, Norsus AS (no signature required)	<b>Approved:</b>  Sign  Håkon Hauan, CEO EPD-Norge

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	88,29
Total energy use	MJ	1850,00
Amount of recycled materials	%	20,48

## Product

### Market:

Worldwide

### Product description:

A modern sofa system with historic roots.

Font by Swedish designer Matti Klenell is a sofa system that has been developed for the new interior of Nationalmuseum, Sweden's leading museum for art and design. Font is modern furniture for public interiors that will carry a part of the museum's history with it as it reaches out to the international market.

Font is based on a simple form with a round backrest, which gives the furniture its graphic expression and character, and indeed also inspired the name. The challenge was to achieve the right height and softness, and also a construction that enables you to use Font in a context outside of the museum.

Font consists of one straight and one curved section, which together can be joined in numerous permutations, and a smaller table can also be attached wherever it is needed. Font is a sofa system that can grow into different public spaces far beyond the museum's walls, and it also marks the first commercial collaboration between Klenell and Offecct.

### Product specification

The model studied in detail in this declaration is the OFFECCT Font Sofa 1800 (Gabriel/Cura, RAL7022 powder coating, including packaging).

The key environmental indicators for the other models of the OFFECCT Font collecton are presented on a table page 8 of this declaration.

### Technical data:

Base in wood and metal. Seat and back in cut/cold mulded foam. Upholstered in fabric or leather. Standard leather Elmo Soft. Extra seams occur when selecting leather. Frame in metal lacquered grey RAL 7022 with black ABS glides.

### Product dimensions:

H 755  
S 460  
W 1800  
D 625/480

Total weight: 37,99 kg (packaging excluded)  
Total weight: 43,83 kg (packaging included)

### Reference service life, product

5 years

### Reference service life, building

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Steel	22,36	51,02	4,44	19,86
Metal - Brass	0,01	0,01	0,00	0,00
Textile - Polyester (PE)	2,53	5,78	2,14	84,31
Packaging - Cardboard	3,57	8,14	1,92	53,84
Plastic - Polyurethane (PUR)	1,93	4,40	0,00	0,00
Plastic - Polypropylene (PP)	0,03	0,07	0,01	41,55
Packaging - Plastic	1,77	4,03	0,00	0,00
Wood - Plywood	10,38	23,68	0,00	0,00
Powder coating	0,18	0,41	0,00	0,00
Plastic - Polyethylene (LDPE)	0,01	0,02	0,00	0,00
Packaging - Paper	0,02	0,05	0,00	0,00
Packaging - Recycled cardboard	0,45	1,03	0,45	100,00
Glue	0,60	1,37	0,02	2,73
Total:	43,83		8,98	

## LCA: Calculation rules

### Declared unit:

1 Pcs OFFECCT Font Sofa System

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

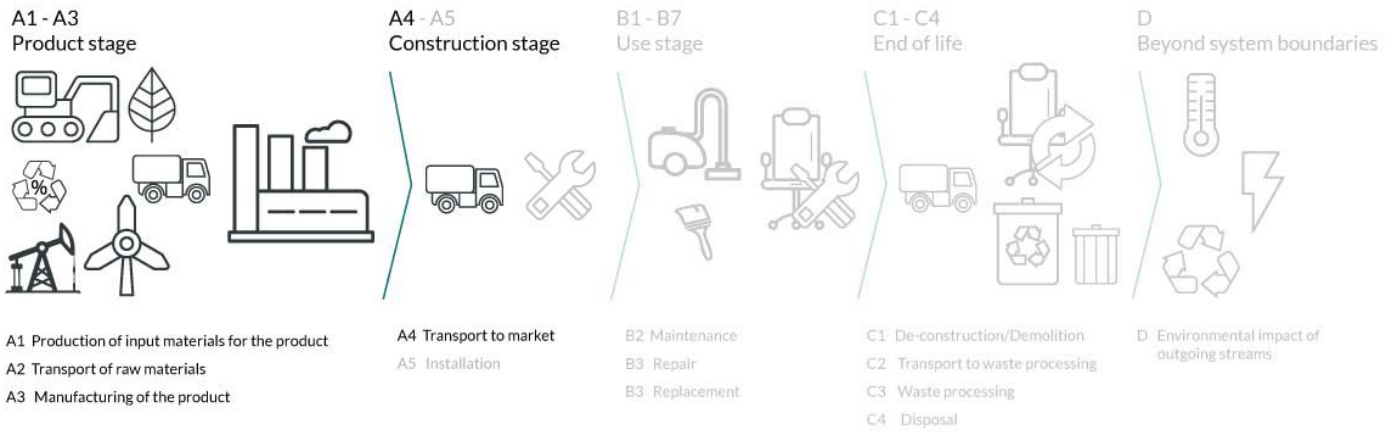
### Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

**System boundary:**



**Additional technical information:**

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

### Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, 16-32 tonnes, EURO 5	1000	0,044606	l/tkm	44,61
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

### Assembly (A5)

	Unit	Value
Auxiliary	kg	
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

### Use (B1)

	Unit	Value

### Maintenance (B2)/Repair (B3)

	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

### Replacement (B4)/Refurbishment (B5)

	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		

\* Described above if relevant

### Operational energy (B6) and water consumption (B7)

	Unit	Value
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

### End of Life (C1, C2)

	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

### Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Scenarios after A1-A4 are not included

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	

### Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO <sub>2</sub> -eq	8,76E+01	0,00E+00	7,05E-01	7,13E+00
ODP	kg CFC11 -eq	4,60E-06	0,00E+00	7,44E-08	1,31E-06
POCP	kg C <sub>2</sub> H <sub>4</sub> -eq	4,28E-02	0,00E+00	1,12E-04	1,16E-03
AP	kg SO <sub>2</sub> -eq	3,88E-01	0,00E+00	3,05E-03	2,27E-02
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	8,93E-02	0,00E+00	6,90E-04	3,77E-03
ADPM	kg Sb -eq	7,64E-04	0,00E+00	5,40E-07	2,17E-05
ADPE	MJ	9,92E+02	0,00E+00	6,18E+00	1,07E+02

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009

\*INA Indicator Not Assessed

## Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	6,25E+02	0,00E+00	2,82E+01	1,57E+00
RPEM	MJ	3,68E+02	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	9,93E+02	0,00E+00	2,82E+01	1,57E+00
NRPE	MJ	1,19E+03	0,00E+00	8,43E+00	1,10E+02
NRPM	MJ	9,52E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	1,28E+03	0,00E+00	8,43E+00	1,10E+02
SM	kg	8,98E+00	0,00E+00	1,95E-03	0,00E+00
RSF	MJ	4,97E-02	0,00E+00	7,88E-04	0,00E+00
NRSF	MJ	7,37E-04	0,00E+00	5,76E-03	0,00E+00
W	m <sup>3</sup>	8,17E-01	0,00E+00	1,83E-02	2,06E-02

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

## End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	1,71E-02	0,00E+00	1,65E-02	6,42E-05
NHW	kg	7,32E+01	0,00E+00	3,18E-01	5,79E+00
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

## End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	3,60E-06	0,00E+00	0,00E+00	0,00E+00
MR	kg	1,23E-02	0,00E+00	1,10E+00	0,00E+00
MER	kg	8,23E-02	0,00E+00	4,20E-03	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$

\*INA Indicator Not Assessed

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, renewable (kWh) - Poland	ecoinvent 3.6	3,93	g CO <sub>2</sub> -ekv/kWh

### Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

### Indoor environment

Möbelfakta

## Additional environmental information

Key environmental indicators for variants for this EPD: Cradle to Gate analyse from A1 to A3

Variant number	Global warming (kg CO <sub>2</sub> )	Total energy use (MJ)	Share of recycled material in product(%)
OFFECCT Font Sofa 1800 (Gabriel/Cura, RAL7022 powder coating, No packaging)	77,36	1 644,33	17,36
OFFECCT Font Sofa Radius 1365 (Gabriel/Cura, RAL7022 powder coating, No packaging)	113,39	2 009,19	18,67
OFFECCT Font Sofa Open Circle 310 Degrees (Gabriel/Cura, RAL7022 powder coating, No packaging)	221,94	3 907,59	18,12
OFFECCT Font Sofa 1200 (Gabriel/Cura, RAL7022 powder coating, No packaging)	55,59	1 143,96	17,99
OFFECCT Font Sofa Radius W1820 (Gabriel/Cura, RAL7022 powder coating, No packaging)	81,02	1 455,52	18,25
OFFECCT Font Bench Radius W1820 (Gabriel/Cura, RAL7022 powder coating, No packaging)	64,29	1 226,94	16,83
OFFECCT Font Bench Radius W2350 (Gabriel/Cura, RAL7022 powder coating, No packaging)	83,35	1 760,62	15,53
OFFECCT Font Bench 1200 (Gabriel/Cura, RAL7022 powder coating, No packaging)	39,18	898,92	15,76
OFFECCT Font Bench 1800 (Gabriel/Cura, RAL7022 powder coating, No packaging)	56,75	1 334,76	14,97
OFFECCT Font Easy chair (Gabriel/Cura, RAL7022 powder coating, No packaging)	40,06	654,47	20,85

Key environmental indicators for options for this EPD: Cradle to Gate analyse from A1 to A3

Option number	Global warming (kg CO <sub>2</sub> )	Total energy use (MJ)	Share of recycled material in product(%)
OFFECCT Font Tabletop (RAL7022 powder, Valchromat® Black, size: Ø300 mm, No packaging)	2,72	46,66	10,20
OFFECCT Font Linking Device / Pair (Accessories, No packaging)	1,81	23,19	0,00
OFFECCT Font Sofa 1200 & 1800 - Packaging	10,93	205,67	40,85
OFFECCT Font Sofa Radius 1365 - Packaging	18,62	424,03	64,69
OFFECCT Font Sofa Open Circle 310 Degrees - Packaging	32,13	742,59	68,93
OFFECCT Font Sofa Radius W1820 - Packaging	20,07	397,66	57,16
OFFECCT Font Bench Radius W1820 - Packaging	17,12	364,46	59,75
OFFECCT Font Bench Radius W2350 - Packaging	11,70	252,49	57,00
OFFECCT Font Bench 1200 & 1800 - Packaging	10,50	194,81	37,98
OFFECCT Font Easy chair - Packaging	9,41	210,30	72,95
OFFECCT Font Tabletop - Packaging	3,61	46,90	29,21
OFFECCT Font Linking Device/Pair - Packaging	0,40	4,97	98,14

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