

Environmental product declaration

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Flokk AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-4224-3462-EN
Registration number:	NEPD-4224-3462-EN
ECO Platform reference number:	-
Issue date:	30.12.2022
Valid to:	30.12.2027

Profim ElliePro 20V3

Flokk AS

www.epd-norge.no

General information

Product:

Profim ElliePro 20V3

Program operator:

The Norwegian EPD Foundation
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Declaration number:

NEPD-4224-3462-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
NPCR 026:2018 Part B for furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 Pcs Profim ElliePro 20V3

Declared unit with option:

A1,A2,A3,A4

Functional unit:

Profim ElliePro 20V3 (Camira/Xtreme, HR foam) - inkludind Packaging

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Erik Svanes, Norsus AS

(no signature required)

Owner of the declaration:

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Manufacturer:

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Norway

Place of production:

Flokk - Turek
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Poland

Management system:

ISO 14001, ISO 9001, ISO 50001(Norway, Sweden)

Organisation no:

No 928 902 749

Issue date:

30.12.2022

Valid to:

30.12.2027

Year of study:

2023

Comparability:

EPDs from programmes other than the Norwegian EPD Foundation may not be comparable

Development and verification of EPD:

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

Developer of EPD:

Damian Bakowski

Reviewer of company-specific input data and EPD:

Monika Kuczynska

Approved:

Sign

Håkon Hauan, CEO EPD-Norge

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	72,63
Total energy use	MJ	1180,24
Amount of recycled materials	%	48,40

Product

Market:

Worldwide

Product description:

The designers from the ITO Design studio have combined the comfort of a home chair with the ergonomics and functionality of an office piece of furniture. As a result, the Ellie Pro armchair will work well in any interior design project, adding both subtlety and softness as well as modernity to spaces.

Product specification

Collection features:

- quick and easy adjustment with the synchro self mechanism (height and tilt adjustment).
- mechanism fully integrated into the seat
- possibility of choosing two-colour upholstery
- several types and colours of bases (four- and five-star bases and metal wire frame or version with wooden legs)

Technical data:

Product version: 20V3 (swivel armchair, low backrest, wire frame).

Mechanism:

- Self mechanism is not height adjustable.

Frame:

- Wire frame, 2 thicknesses (Fi 12 mm; Fi 8 mm);

Colours:

- Black / metallic / white / grey / graphite
- Metalsilver - double layer coating (increased scratch resistance)
- Gold (EPO6)

Armrests:

It is possible to combine upholstery of inner part of shell with leather or Softline on the part of armrest

Castors/glides:

- standard - teflon glides - universal (set)
- option - felt glides - for hard floors (set)

Seat:

- Plastic frame with moulded foam, density 74 kg/m³.
- Armrest are integral part of the seat.
- Frame: polyamide (100% recycled) with 35% fiberglass.

Backrest:

- Plastic frame with moulded foam, density 84 kg/m³.
- Frame: polyamide (100% recycled) with 35% fiberglass

Net weight - 16,5 kg

Gross weight - 20,5 kg

Reference service life, product

5 years

Reference service life, building

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Steel	5,63	27,53	1,06	18,76
Metal - Brass	0,01	0,06	0,00	0,00
Textile - Nylon (PA)	0,03	0,14	0,00	0,00
Textile - Polyester (PE)	1,33	6,51	1,28	96,24
Packaging - Cardboard	1,60	7,82	1,22	76,30
Plastic - Polyurethane (PUR)	3,00	14,66	0,00	0,00
Plastic - Acrylonitrile butadiene styrene (ABS)	0,06	0,30	0,00	0,00
Plastic - Polypropylene (PP)	0,16	0,80	0,02	13,50
Plastic - Polyoxymethylene (POM)	0,15	0,73	0,00	0,00
Packaging - Plastic	0,08	0,38	0,00	0,00
Powder coating	0,03	0,17	0,00	0,00
Plastic - Nylon (PA)	0,03	0,14	0,00	0,00
Plastic - Polyamide with glass fibre (PAGF30)	5,85	28,57	4,09	70,00
Packaging - Paper	0,02	0,10	0,00	0,00
Polyester fill	0,24	1,20	0,00	0,00
Packaging - Recycled cardboard	2,23	10,90	2,23	100,00
Total:	20,46		9,90	

LCA: Calculation rules

Declared unit:

1 Pcs Profim ElliePro 20V3

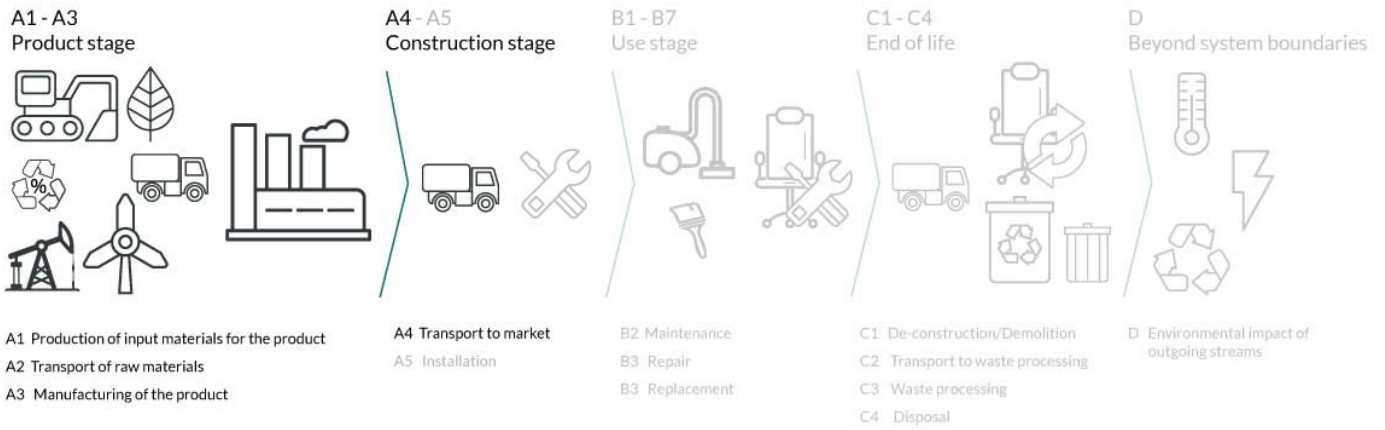
Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

System boundary:



Additional technical information:

<https://www.profim.eu/collections/elliepro>

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, 16-32 tonnes, EURO 5	1000	0,044606	l/tkm	44,61
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)

.	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

Use (B1)

.	Unit	Value

Maintenance (B2)/Repair (B3)

.	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

Replacement (B4)/Refurbishment (B5)

.	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		
* Described above if relevant		

Operational energy (B6) and water consumption (B7)

.	Unit	Value
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

End of Life (C1, C2)

.	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Scenarios after A1-A4 are not included

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	6,48E+01	1,66E+00	6,12E+00	3,33E+00
ODP	kg CFC11 -eq	3,91E-06	3,12E-07	1,58E-07	6,13E-07
POCP	kg C ₂ H ₄ -eq	2,19E-02	5,65E-04	1,39E-03	5,42E-04
AP	kg SO ₂ -eq	3,43E-01	1,55E-02	3,68E-02	1,06E-02
EP	kg PO ₄ ³⁻ -eq	8,92E-02	1,63E-03	4,47E-03	1,76E-03
ADPM	kg Sb -eq	2,62E-04	2,71E-06	3,39E-07	1,01E-05
ADPE	MJ	7,51E+02	2,49E+01	6,23E+01	5,01E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	1,12E+02	4,92E-01	7,31E+00	7,30E-01
RPEM	MJ	9,32E+00	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	1,21E+02	4,92E-01	7,31E+00	7,30E-01
NRPE	MJ	9,69E+02	2,58E+01	6,58E+01	5,13E+01
NRPM	MJ	7,52E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	1,04E+03	2,58E+01	6,58E+01	5,13E+01
SM	kg	9,90E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m ³	7,68E-01	5,17E-03	3,28E-02	9,61E-03

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	1,73E-02	1,43E-05	3,14E-02	3,00E-05
NHW	kg	3,86E+01	1,62E+00	2,28E+00	2,70E+00
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	1,78E-05	0,00E+00	0,00E+00	0,00E+00
MR	kg	5,43E-02	0,00E+00	7,67E-01	0,00E+00
MER	kg	3,32E-01	0,00E+00	4,70E-03	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Energy, electricity, Poland: 1 kWh	ecoinvent 3.6	1099,70	g CO ₂ -ekv/kWh

Dangerous substances

The product contains dangerous substances, more than 0,1% by weight, given by the REACH Candidate List or the Norwegian Priority list, see table.

Name	CASNo	Amount
Melamine (incl. only in the CMHR foam version)	108-78-1	more than 0.1 %

Indoor environment

MÖBELFAKTA, Blue Angel

Additional environmental information

Key environmental indicators for variants for this EPD: Cradle to Gate analyse from A1 to A3

Variant number	Global warming (kg CO ₂)	Total energy use (MJ)	Share of recycled material in product(%)
Profim ElliePro 20V3 (Camira/Xtreme, HR foam)	68,59	1 107,31	39,00
Profim ElliePro 20V3 (Camira/Xtreme, CMHR foam)	70,46	1 141,28	38,29

Key environmental indicators for options for this EPD: Cradle to Gate analyse from A1 to A3

Option number	Global warming (kg CO ₂)	Total energy use (MJ)	Share of recycled material in product(%)
Profim ElliePro 20V3 - Packaging	4,04	72,93	87,64

Bibliography

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ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

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Vold et al., (2019) EPD generator for Norsk Industri, Background information for industry application and LCA data, LCA.no report number 06.19.

NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.

NPCR 026 Part B for Furniture. Ver. 2.0 October 2018, EPD-Norge.

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