



IN ACCORDANCE WITH ISO 14025

Environmental product declaration



Owner of the declaration:

Dansk Træemballage A/S

Manufacturer:

Dansk Træemballage A/S

Program holder and publisher:

The Norwegian EPD foundation

Product:

EUR palle 1200x800 mm
Item number: 22120805

Declaration number:

NEPD-3657-2602-EN

EPD Software:

DTE EPD generator NEPDT27

Registration Number:

NEPD-3657-2602-EN

Issue date:

21-07-2022

Valid to:

21-07-2027

General information

Product:

EUR palle 1200x800 mm

Program Operator:

The Norwegian EPD Foundation

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Phone: +47 23 08 80 00

E-mail: post@epd-norge.dk

Declaration Number:

NEPD-3657-2602-EN

Comparability

EPDs from other programmes than The Norwegian EPD Foundation may not be comparable.

This declaration is based on PCR:

NPCR 023:2021 Packaging product and services V. 1.1

Statements:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Declared Unit:

One produced unit of packaging

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD Norway's procedures and guidelines for verification and approval of EPD tools.

Owner of Declaration:

Dansk Træemballage A/S

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Manufacturer:

Dansk Træemballage A/S

Banevej 3, Haastrup, DK-5600 Faaborg

Place of Production:

DTE Facilities in Ribe, Denmark with suppliers mostly from Nordic countries

Management System:

EMAS and DS/EN ISO 14001:2015

Organization Number

DK 1182 6687

Issue date:

21-07-2022

Valid to:

21-07-2027

Year of the study:

2021

Development and verification of EPD:


The declaration has been developed and verified using the DTE EPD tool ver 1.0, developed by NIRAS A/S. The EPD tool is a reference flow tool based on the recipe approach and has been approved by EPD Norway.

Developer of EPD:

Torkild Hansen

Reviewer of company specific input data and EPD:

Christian Rødin-Nielsen



Approved by Managing Director EPD-Norway

Martin Erlandsson (No signature required)

Independent verifier approved by EPD-Norway

Product:

Product Description:

The wooden pallet is a type of packaging product, which is used in logistics for transporting products of various kinds between product manufacturers, retailers and consumers, as well as for warehouse storage and other operations.

The properties of the wooden pallets differ with regard to length, width, height, weight and approved safe working load. That means the number of boards, nails and blocks used in each pallet type of pallet differ, while the type of materials used are the same. A few types of pallets use wooden blocks instead of the chipboard blocks.

Product Specification:

The main product components are listed in the table below for 1 EUR pallet 1200x800 mm per declared unit.

Materials	KG	%
Spruce Boards	14,69	64,83%
Chipboard Blocks	7,61	33,56%
Steel Nails	0,66	1,61%

Technical Data:

The manufactured pallet has the dimensions 1200x800mm

Market:

The product included in this EPD is considered representative for a Danish scenario. The majority of suppliers are located in Nordic countries and Germany.

Reference service life, product:

A conservative assumption of 20 trips over a period of 5 years is applied. It is assumed that in order to reach a 5-year lifespan, EUR-pallets have to be repaired 4 times.

LCA: Calculation Rules

Declared Unit:

One produced unit of packaging: EUR pallet 1200x800 mm

Data Quality:

Data is overall considered very good and all major processes are represented with data of good quality in compliance with the criteria from ISO 14044 and ISO 14025. Data for raw material quantities, origin of supply, raw material production processes taking place at DTE facilities are provided by reports for the calendar years 2019 and 2020.

Generally, the background datasets are of high quality. Almost all are from Europe and energy is country specific. The majority of the datasets are only a couple of years old and the technologies are well represented. According to the requirements of EN15804, specific manufacturer data has been used for the processes that the manufacturer has direct influence over in their production/processing facility. Generic data has been used for the upstream processes.

Allocation:

All environmental burdens associated with forestry activity are allocated to the wooden logs and none have been attributed to the waste products from forestry (branches and tops). Byproducts resulting in the downstream process (e.g. at the sawmill factory, etc.), which are sold as products themselves, are attributed the burdens of the forestry activities and transport from forests to sawmill by mass allocation, in accordance to EN 15804.

Activities at the sawmill are attributed by economic allocation. The economic allocation is based on the relative revenues from the sawing and the sawn timber is applied for all activities in the sawmill. Here, the overall environmental impact from the sawmill activities allocated to the sawn timber is 69,7 %, 29,1 % for the sawdust used in wooden pellets and 1,2 % for the bark used for various purposes.

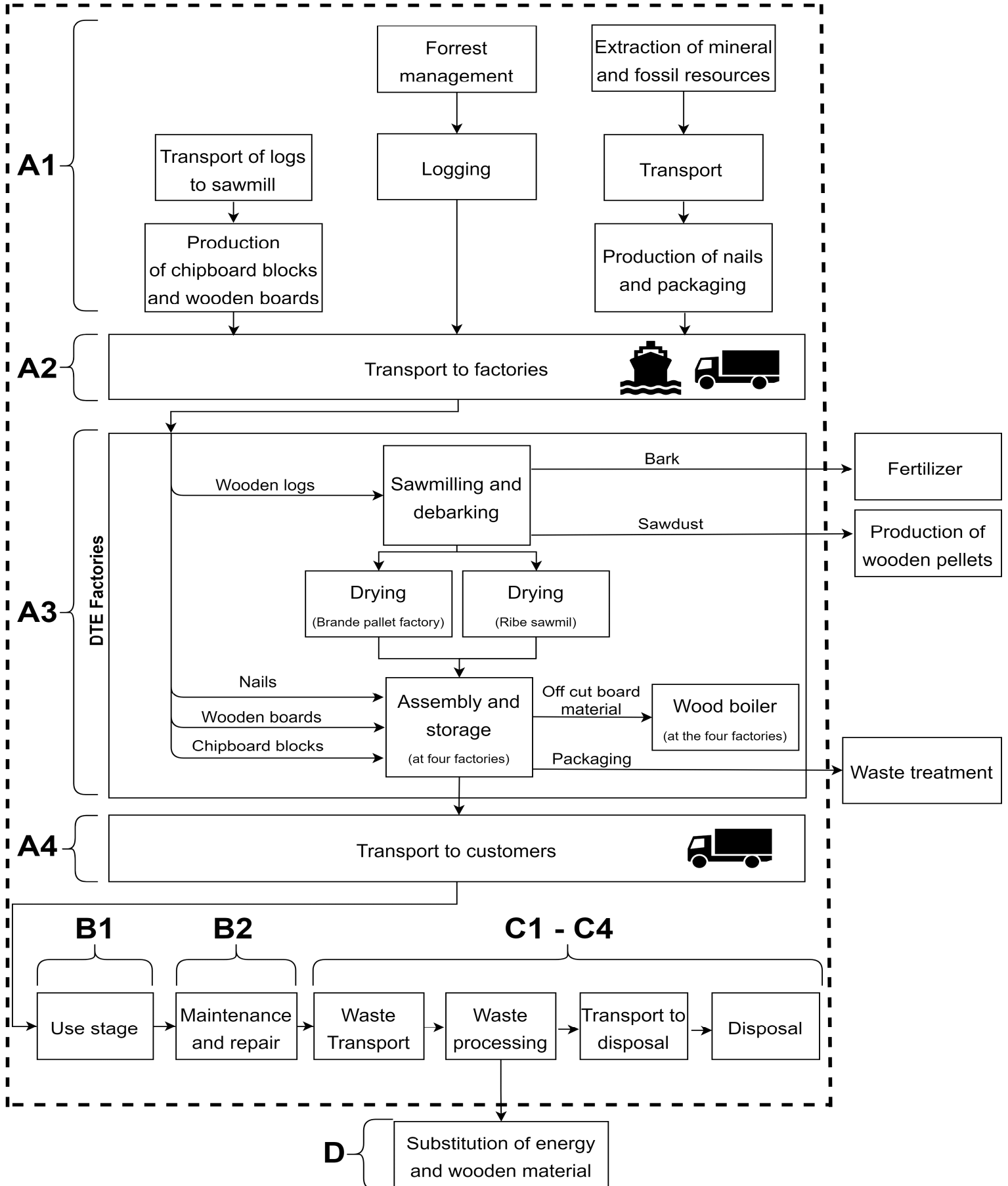
System Boundary:

The system boundary comprises the is cradle-to-grave thus cover all the modules for product stage, supply, end-of-life stage and supplementary information (A1-A3, A4, B1, B2, C1-C4 and D).

Cut-Off Criteria

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804+A2, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

Detailed system boundary



LCA: Scenarios and Additional Technical Information

The following information describe the scenarios in the different modules of the EPD.

Transport Scenarios (A4 + B1 + B2 + C1):

The following information describe the scenarios in the different modules of the EPD. The A4 module represents transport between the DTE pallet factory in Ribe and a specific customer. As this EPD is generated by a reference flow tool, there are three predefined options for transport. A given A4 transport distance of 0 thus implies that no transport of the given option takes place.

The C1 module represents collection of waste in addition to transport for recycling and energy recovery. Expert judgement has been used to derive transport distances for end-of-life modules.

Module	Type of Vehicle	Capacity utilisation (incl. return) [%]	Distance [km]	Energy/Fuel Consumption	Unit	Value	Unit
A4	Lorry >32 t, EURO6	46,9%	150	0,0230	l/tkm	3,44791	l/t
A4	Ferry	50,0%	0	0,0019	l/tkm	0	l/t
A4	Freigh train	45,0%	0	0,0128	l/tkm	0	l/t
B1	Lorry 16-32t, EURO5	27,4%	83	0,0449	l/tkm	3,72444	l/t
B2	Lorry >32 t, EURO6	39,1%	83	0,0230	l/tkm	1,90784	l/t
C1	Lorry 16-32t, EURO5	16,5%	100	0,0449	l/tkm	4,48728	l/t

End-of-Life (C2):

Waste processing of wood is assumed to be distributed between 54% energy recovery by municipal incineration and 46% recycling through chipping. Waste processing of steel nails is intended for 100% recycling. Expert judgement has been used in deriving waste scenarios for end-of-life modules.

Type	Unit	Value
Hazardous waste disposed	kg	0,00
Reuse	kg	0,00
To Landfill	kg	0,00
Recycling	kg	10,62
Energy recovery	kg	12,04

Benefits and loads beyond the system boundaries (D):

The benefits and loads beyond system boundaries are calculated from the net flows sent to incineration and recycling. Recovered energy from municipal incineration substitutes an average Danish electricity mix and district heating based on marginal technology i.e. natural gas.

Type	Unit	Value
Substitution of electricity	kWh	8,66
Substitution of heat	MJ	116,84
Substitution of wooden chips	kg	10,25
Substitution of steel	kg	0,36

LCA: Results

The following section lists the environmental impact and resource consumption calculated according to EN 15804 + A2 2019. Results are presented per declared unit. Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

System boundaries (X=included, MND= module not declared, MNR=module not relevant):

Product stage			Supply Stage	Use stage		End of life stage				Benefits & loads beyond system boundary
Raw material extraction	Transport	Manufacturing	Transport	Distribution	Maintenance	Waste transport	Waste processing	Transport to disposal	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	B1	B2	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
GWP-total	kg CO2 eq	-1,23E+00	1,48E-02	3,09E-01	1,67E-01	3,99E-02	1,66E+00	0,00E+00	0,00E+00	-2,61E-01
GWP-fossil	kg CO2 eq	3,83E-01	1,48E-02	3,08E-01	1,63E-01	3,99E-02	8,55E-03	0,00E+00	0,00E+00	-2,54E-01
GWP-biogenic	kg CO2 eq	-1,62E+00	1,12E-05	1,65E-04	3,42E-03	2,07E-05	1,65E+00	0,00E+00	0,00E+00	-6,51E-03
GWP-luluc	kg CO2 eq	2,95E-03	4,51E-06	1,08E-04	4,60E-04	1,42E-05	2,11E-06	0,00E+00	0,00E+00	-5,00E-04
ODP	kg CFC11 eq	5,55E-08	3,63E-09	7,01E-08	2,12E-08	9,04E-09	7,30E-10	0,00E+00	0,00E+00	-1,45E-08
AP	mol H+ eq	2,72E-03	4,77E-05	1,26E-03	1,42E-03	1,77E-04	1,04E-04	0,00E+00	0,00E+00	-9,34E-04
EP-freshwater	kg P eq	1,48E-04	1,09E-06	2,26E-05	6,76E-05	2,91E-06	3,69E-06	0,00E+00	0,00E+00	-1,40E-04
EP-marine	kg N eq	5,47E-04	1,06E-05	3,78E-04	5,23E-04	5,19E-05	5,22E-05	0,00E+00	0,00E+00	-2,23E-04
EP-terrestrial	mol N eq	8,58E-03	1,16E-04	4,14E-03	5,89E-03	5,68E-04	5,02E-04	0,00E+00	0,00E+00	-2,46E-03
POCP	kg NMVOC eq	2,22E-03	4,57E-05	1,27E-03	1,56E-03	1,72E-04	1,24E-04	0,00E+00	0,00E+00	-7,16E-04
ADP-minerals&metals	kg Sb eq	7,83E-06	2,63E-07	8,35E-06	4,17E-06	1,07E-06	8,68E-08	0,00E+00	0,00E+00	-1,73E-06
ADP-fossil	MJ	5,89E+00	2,40E-01	4,65E+00	2,30E+00	6,00E-01	7,18E-02	0,00E+00	0,00E+00	-3,39E+00
WDP	m3 depriv.	4,32E-01	7,80E-04	1,29E-02	3,42E-02	1,66E-03	1,79E-03	0,00E+00	0,00E+00	-3,65E-02

GWP-total: Global Warming Potential; **GWP-fossil:** Global Warming Potential fossil fuels; **GWP-biogenic:** Global Warming Potential biogenic; **GWP-LULUC:** Global Warming Potential land use and land use change; **ODP:** Depletion potential of the stratospheric ozone layer; **AP:** Acidification potential, Accumulated Exceedance; **EP-freshwater:** Eutrophication potential, fraction of nutrients reaching freshwater end compartment; See "additional Norwegian requirements" for indicator given as PO4 eq. **EP-marine:** Eutrophication potential, fraction of nutrients reaching freshwater end compartment; **EP-terrestrial:** Eutrophication potential, Accumulated Exceedance; **POCP:** Formation potential of tropospheric ozone; **ADP- M&M:** Abiotic depletion potential for non-fossil resources (minerals and metals); **ADP-fossil:** Abiotic depletion potential for fossil resources; **WDP:** Water deprivation potential, deprivation weighted water consumption

Additional environmental impact indicators:

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
PM	disease inc.	4,63E-08	1,30E-09	2,15E-08	3,78E-08	2,76E-09	1,10E-09	0,00E+00	0,00E+00	-8,70E-09
IRP	kBq U-235 eq	3,06E-02	1,22E-03	2,40E-02	2,91E-02	3,09E-03	2,98E-04	0,00E+00	0,00E+00	-2,60E-02
ETP-fw	CTUe	2,12E-01	1,42E-02	2,73E-01	7,92E-02	3,52E-02	1,53E-03	0,00E+00	0,00E+00	-4,25E-02
HTP-c	CTUh	1,75E-09	4,64E-12	1,05E-10	4,38E-10	1,37E-11	2,38E-11	0,00E+00	0,00E+00	-5,50E-10
HTP-nc	CTUh	1,11E-08	2,10E-10	4,06E-09	8,74E-09	5,22E-10	1,15E-09	0,00E+00	0,00E+00	-7,73E-09

PM: Particulate matter emissions; **IRP:** Ionising radiation, human health; **ETP-fw:** Ecotoxicity (freshwater); **ETP- c:** Human toxicity, cancer effects; **HTP-nc:** Human toxicity, non-cancer effects

Classification of disclaimers to the declaration of core & additional environmental impact indicators:

ILCD classification	Indicator	Disclaimer
ILCD type / level 1	Global warming potential (GWP)	None
	Depletion potential of the stratospheric ozone layer (ODP)	None
	Potential incidence of disease due to PM emissions (PM)	None
ILCD type / level 2	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment	None
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
ILCD type / level 3	Potential Human exposure efficiency relative to U235 (IRP)	1
	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	2
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
Potential Soil quality index (SQP)	2	

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Resource Use:

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
RPEE	MJ	1,17E+01	3,03E-03	6,59E-02	1,92E+00	8,46E-03	5,62E-02	0,00E+00	0,00E+00	-1,20E+01
RPEM	MJ	1,48E+01	0,00E+00	0,00E+00	5,09E+00	0,00E+00	-1,48E+01	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	2,66E+01	3,03E-03	6,59E-02	7,01E+00	8,46E-03	5,62E-02	0,00E+00	0,00E+00	-1,20E+01
NRPE	MJ	2,91E+00	2,40E-01	4,65E+00	2,30E+00	6,00E-01	7,18E-02	0,00E+00	0,00E+00	-3,39E+00
NRPM	MJ	2,98E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-2,98E+00	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	5,89E+00	2,40E-01	4,65E+00	2,30E+00	6,00E-01	7,18E-02	0,00E+00	0,00E+00	-3,39E+00
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m ³	1,08E-02	2,74E-05	4,90E-04	2,50E-03	6,29E-05	1,33E-04	0,00E+00	0,00E+00	-6,30E-03

RPEE Renewable primary energy resources used as energy carrier; **RPEM** Renewable primary energy resources used as raw materials; **TPE** Total use of renewable primary energy resources; **NRPE** Non renewable primary energy resources used as energy carrier; **NRPM** Non renewable primary energy resources used as materials; **TRPE** Total use of non renewable primary energy resources; **SM** Use of secondary materials; **RSF** Use of renewable secondary fuels; **NRSF** Use of non renewable secondary fuels; **W** Use of net fresh water.

End-of-Life - Waste:

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
HW	kg	1,23E-05	5,83E-07	1,22E-05	5,30E-06	1,56E-06	1,24E-06	0,00E+00	0,00E+00	-7,97E-06
NHW	kg	9,66E-02	2,09E-02	2,22E-01	7,17E-02	2,84E-02	4,39E-03	0,00E+00	0,00E+00	-2,38E-02
RW	kg	2,18E-05	1,64E-06	3,17E-05	1,26E-05	4,09E-06	2,05E-07	0,00E+00	0,00E+00	-8,85E-06

HW Hazardous waste disposed; **NHW** Non hazardous waste disposed; **RW** Radioactive waste disposed

End-of-Life - Output Flow:

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,06E+01	0,00E+00	0,00E+00	0,00E+00
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,20E+01	0,00E+00	0,00E+00	0,00E+00
EEE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
ETE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

CR Components for reuse; **MR** Materials for recycling; **MER** Materials for energy recovery; **EEE** Exported electric energy; **ETE** Exported thermal energy

Information describing the biogenic carbon at factory gate:

Biogenic Carbon Content	Unit	Value
Biogenic carbon content in product	kg C	9,00557
Biogenic carbon content in the accompanying packaging	kg CO ₂	0,00

Note: 1 kg C is equivalent of 44/12 CO₂

Additional Norwegian Requirements:

Greenhouse gas emission from the use of electricity in the manufacturing phase:

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

National electricity grid	Unit	Amount
Electricity, low voltage {DK} RECS-Certified market for Cut-off, U	kg CO ₂ -eq/kWh	0,0265
Electricity, low voltage {DK} market for Cut-off, U	kg CO ₂ -eq/kWh	0,3490

Hazardous Substances:

The declaration is based upon reference to threshold values and/or test results and/or material safety data sheets provided to EPD verifiers. Documentation available upon request to EPD owner.





- The product contains no substances given by the REACH Candidate list or the Norwegian priority list.
- The product contains substances given by the REACH Candidate list or the Norwegian priority list that are less than 0,1 % by weight.
- The product contain dangerous substances, more than 0,1% by weight, given by the REACH Candidate List or the Norwegian Priority list, see table.
- The product contains no substances given by the REACH Candidate list or the Norwegian priority list. The product is classified as hazardous waste

Carbon Footprint:

Carbon footprint has not been worked out for the product.

Bibliography:

ISO 14025:2010	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14044:2006	Environmental management - Life cycle assessment - Requirements and guidelines
EN 15804:2012+A2:2019	Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products
CEN/TR 13910	Packaging - Report on criteria and methodologies for life cycle analysis of packaging
The Norwegian EPD Foundation	NPCR 023:2021 Packaging products and services issue date: 20.12.2021 and valid to: 15.07.2024. Version 1.1

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