



# **ENVIRONMENTAL PRODUCT DECLARATION**

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Elektroskandia Norge AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-2678-1378-EN
Registration number:	NEPD-2678-1378-EN
ECO Platform reference number:	-
Issue date:	10.02.2021
Valid to:	10.02.2026

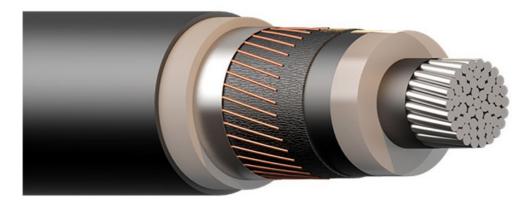
# TSLF 24kV 3x1x240 AFR/35

Elektroskandia Norge AS

www.epd-norge.no



Draka





A Brand of Prysmian Group

Elektroskandia

## **General information**

#### Product:

TSLF 24kV 3x1x240 AFR/35

#### Program operator:

The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo Phone: +47 23 08 80 00 e-mail: <u>post@epd-norge.no</u>

#### **Declaration number:**

NEPD-2678-1378-EN

#### ECO Platform reference number:

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR NPCR 027 Part B for Electrical cables and wires

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### Declared unit:

1 m TSLF 24kV 3x1x240 AFR/35

#### Declared unit with option:

A1,A2,A3,A4,A5,B1,B2,B3,B4,B5,B6,B7,C1,C2,C3,C4,D

#### **Functional unit:**

1 m of TSLF 24 kV medium voltage electrical cable installed in a trench, from cradle-to-grave with with a reference service life of 100 years

#### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the proccess is reviewed annualy. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

#### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Fredrik Moltu Johnsen, Norsus AS

(no signature required)

#### Owner of the declaration:

Elektroskandia Norge AS Contact person: Pål Kristiansen Phone: +47 97 66 22 12 e-mail: pkr@elektroskandia.no

### Manufacturer:

Prysmian Group Norge AS Kjerraten 16, 3013 Drammen Norway

#### Place of production:

Prysmian Group Sverige AB, Vallgatan 5, 571 41 Nässjö, Sweden Vallgatan 5, , 571 41 Nässjö Sweden

#### Management system:

Organisation no:

977 454 700

Issue date: 10.02.2021

Valid to: 10.02.2026

#### Year of study:

2020

#### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

#### Development and verification of EPD:

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

Developer of EPD:

Anders Nymark, Prysmian Group Norge AS

Reviewer of company-specific input data and EPD:

Pål Pedersen - Elektroskandia

#### Approved:

Sign

Håkon Hauan, CEO EPD-Norge

NEPD-2678-1378-EN TSLF 24kV 3x1x240 AFR/35

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## Product

#### **Product description:**

Single-core, distribution cable for outdoor use in 3-phase formation. Installation in pipes and ground/water. Both radial and longitudinal water sealed. Can be ploughed down.

The outer sheath has a conductive layer that greatly extends the possibilities to do a sheath testing before, during and after installation. Ripcords for easier and safer stripping of the outer sheath.

#### Product specification

Materials	kg	%
Aluminium	2,14	42,82
Copper	0,59	11,77
Polyethylene	1,88	37,74
Other	0,38	7,66
Total	4,99	

## LCA: Calculation rules

#### Declared unit:

1 m TSLF 24kV 3x1x240 AFR/35

#### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### Technical data:

TSLF 24kV 3x1x240 AFR/35 Art.Nr: 20102187 Elnummer: 1065987

Density: 4.9859 kg/m

Produced according to SS 424 14 16 Construction standard 12-36 kV CENELEC HD 620 Part 10 Section M Harmonized Construction Standard CENELEC HD 620 Part 10 Section K Harmonized Construction Standard

#### Market:

Scandinavia

#### Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

#### Reference service life, construcion

100 years

#### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

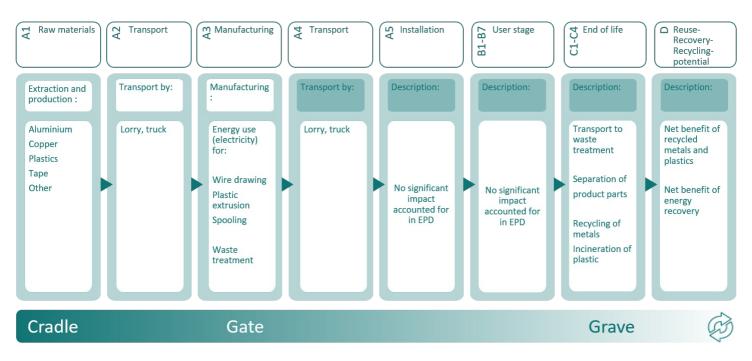
#### Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Aluminium	Supplier	EPD	2017
Aluminium	ecoinvent 3.6	Database	2019
Copper	ecoinvent 3.6	Database	2019
Other	ecoinvent 3.6	Database	2019
Polyethylene	ecoinvent 3.6	Database	2019
Aluminium	NEPD-2261-1034-EN	EPD	2020



#### System boundary:



Additional technical information:



## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

In A4, a transport distance of 387 km from the Prysmian Group production site in Sweden to Elektroskandia's warehouse in Langhus was included. A distance of 300 km was also added as additional transport to market. Installation in trenches (A5) and removal (C1) is assumed to be done with other products such as piping systems and should be assessed at a contruction works level. For B1-B7 the default environmental impact and resource indicators in the EPD are assumed to be zero. Some other potential environmental impacts from the use phase might not be covered by the scope of an EPD. In C3 metals such as copper and aluminium are sent to recycling and other materials such as plastic insulation is sent to municipal incineration. Net benefit of material recycling and energy recovery is given in module D. Both aluminium and copper will replace a market average process for the metals in Europe.

#### Transport from production place to user (A4)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	55,0 %	Truck, lorry over 32 tonnes, EURO 5	727	0,022823	l/tkm	16,59
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

#### End of Life (C1, C3, C4)

	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling	kg	2,4866
Energy recovery	kg	2,2639
To landfill	kg	0,3126

#### Transport to waste processing (C2)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, lorry 16-32 tonnes, EURO 5	300	0,044606	l/tkm	13,38
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

#### Benefits and loads beyond the system boundaries (D)

	Unit	Value
Substitution of primary Copper with net secondary copper (kg)	kg	0,41
Substitution of primary Aluminium with net secondary aluminium (kg)	kg	1,84
Substitution of electricity, in Norway (MJ)	MJ/DU	8,33
Substitution of thermal energy, district heating, in Norway (MJ)	MJ/DU	57,30

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## LCA: Results

LCA results according to the indicators of EN 15804:2013+A1:2013 are presented in the following tables, for the declared unit defined on page 2 of the EPD document. All potential environmental impacts might not be covered by the EN 15804 indicators. This concerns indicators such as noise, electromagnetic radiation, electromagnetic fields and treatment brominated flame retardants.

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Pro	oduct sta	ige	instal	uction lation Ige	User stage End of life stage						Beyond the system bondaries					
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operation al water use	De- construction demolition	Transport	W aste processing	Disposal	Reuse-Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	. D
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	. X

## Environmental impact

Parameter		Unit	A1-A3	A4	A5	B1	B2	B3	B4
GWP		kg CO <sub>2</sub> -eq	2,08E+01	3,16E-01	0	0	0	0	0
ODP		kg CFC11 -eq	1,22E-06	6,16E-08	0	0	0	0	0
РОСР		kg C <sub>2</sub> H <sub>4</sub> -eq		5,11E-05	0	0	0	0	0
AP	kg SO <sub>2</sub> -eq		4,46E-01	1,03E-03	0	0	0	0	0
EP		kg PO <sub>4</sub> <sup>3-</sup> -eq		1,72E-04	0	0	0	0	0
ADPM		kg Sb -eq	1,51E-05	7,14E-07	0	0	0	0	0
ADPE		MJ	3,08E+02	4,96E+00	0	0	0	0	0
Parameter	Unit	B5	B6	B7	C1	C2	C3	C4	D
GWP	kg CO <sub>2</sub> -eq	0	0	0	0	2,43E-01	6,78E+00	3,88E-03	-1,74E+01
ODP	kg CFC11 -eq	0	0	0	0	4,49E-08	6,95E-09	6,68E-10	-1,50E-06
РОСР	kg C <sub>2</sub> H <sub>4</sub> -eq	0	0	0	0	3,97E-05	1,12E-05	7,12E-07	-1,58E-02
AP	kg SO <sub>2</sub> -eq	0	0	0	0	7,76E-04	6,13E-04	1,65E-05	-2,79E-01
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	0	0	0	0	1,29E-04	1,87E-04	2,87E-06	-1,60E-02
ADPM	kg Sb -eq	0	0	0	0	7,42E-07	4,64E-08	5,80E-11	-8,18E-06
ADPE	MJ	0	0	0	0	3,67E+00	5,10E-01	5,89E-02	-1,89E+02

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

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### Resource use

Parameter		Unit	A1-A3	A4	A5	B1	B2	B3	B4
RPEE		МЈ	1,48E+02		~ 0	0		0	0
RPEM		MJ	0,00E+00		0	0		0	0
			· ·		-			-	0
TPE		MJ	1,48E+02		0	0		0	0
NRPE		MJ	2,44E+02		0	0	0	0	0
NRPM		MJ	1,11E+02	0,00E+00	0	0	0	0	0
TRPE		MJ	3,55E+02	5,11E+00	0	0	0	0	0
SM		kg	2,00E-01	0,00E+00	0	0	0	0	0
RSF		MJ	9,33E-03	0,00E+00	0	0	0	0	0
NRSF		MJ	0,00E+00	0,00E+00	0	0	0	0	0
W		m <sup>3</sup>	3,96E+01	1,21E-03	0	0	0	0	0
Parameter	Unit	B5	B6	B7	C1	C2	C3	C4	D
RPEE	MJ	0	0	0	0	5,34E-02	2,54E-02	1,58E-03	-1,05E+02
RPEM	MJ	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	0	0	0	0	5,34E-02	2,54E-02	1,58E-03	-1,05E+02
NRPE	MJ	0	0	0	0	3,75E+00	5,57E-01	6,11E-02	-2,38E+02
NRPM	MJ	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	0	0	0	0	3,75E+00	5,57E-01	6,11E-02	-2,38E+02
SM	kg	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	-1,64E-03
NRSF	MJ	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m <sup>3</sup>	0	0	0	0	7,03E-04	4,96E-03	6,40E-05	-1,22E-01

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

### End of life - Waste

Parameter		Unit	A1-A3	A4	A5	B1	B2	B3	B4
HW		kg	8,41E-02	2,72E-06	0	0	0	0	0
NHW		kg	4,66E+01	4,64E-01	0	0	0	0	0
RW		kg	1,37E-03	3,58E-05	0	0	0	0	0
Parameter	Unit	B5	B6	B7	C1	C2	C3	C4	D
HW	kg	0	0	0	0	2,19E-06	4,75E-06	8,40E-08	1,69E-02
NHW	kg	0	0	0	0	1,98E-01	1,92E-02	3,28E-01	-1,95E+01
RW	kg	0	0	0	0	2,58E-05	1,43E-06	3,89E-07	-1,02E-03
HW Hazardous waste disp	osed; NHW Nor	n hazardous waste	e disposed; RW	Radioactive w	aste disposed				
"Reading example: 9,0 E-0		0,009"							

\*INA Indicator Not Assessed

### End of life - Output flow

Parameter		Unit	A1-A3	A4	A5	B1	B2	B3	B4		
CR	kg		0,00E+00	0,00E+00	0	0	0	0	0		
MR	kg		3,34E-02	0,00E+00	0	0	0	0	0		
MER	kg		2,04E-03	0,00E+00	0	0	0	0	0		
EEE			1,33E-03	0,00E+00	0	0	0	0	0		
ETE		MJ	1,46E-02	0,00E+00	0	0	0	0	0		
Parameter	Unit	B5	B6	B7	C1	C2	C3	C4	D		
CR	kg		0 0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
MR	kg		0 0	0	0	0,00E+00	2,45E+00	0,00E+00	0,00E+00		
MER	kg		0 0	0	0	0,00E+00	2,26E+00	0,00E+00	0,00E+00		
EEE	MJ		0 0	0	0	0,00E+00	8,33E+00	0,00E+00	0,00E+00		
ETE	MJ		0 0	0	0	0,00E+00	5,73E+01	0,00E+00	0,00E+00		
CR Components for reuse;	CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy										
"Reading example: 9,0 E-03 *INA Indicator Not Assesse		0,009"									



# Additional Norwegian requirements

#### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
El-mix, Sweden (kWh)	ecoinvent 3.4 Alloc Rec	42,67	g CO2-ekv/kWh

#### Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

#### Indoor environment

Not relevant, the cable is intended for outdoor use.

## **Bibliography**

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

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Iversen et al., (2020) EPD generator for Elektroskandia and Prysmian Group - Background information and LCA data, LCA.no report 01.20

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