

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

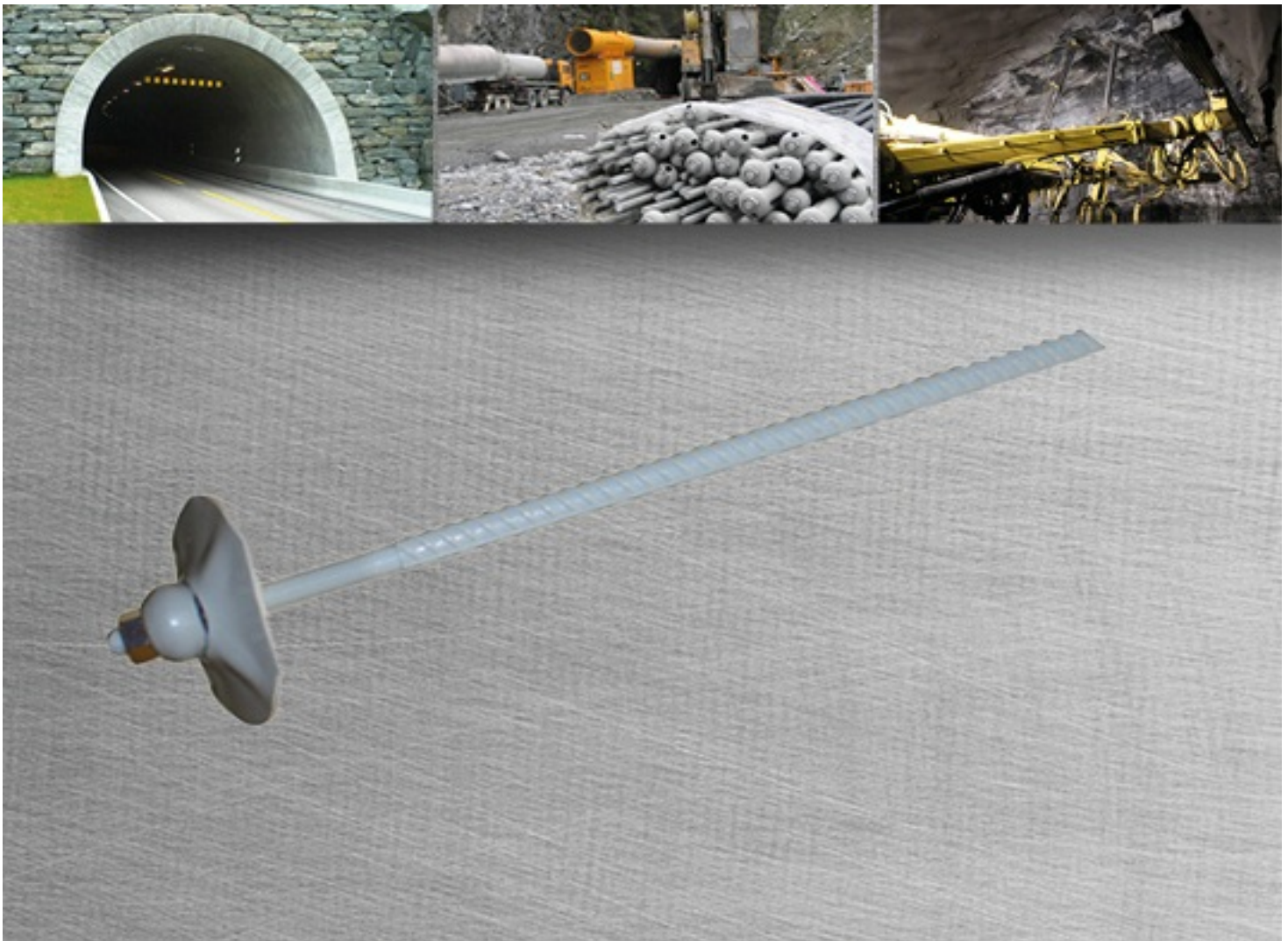
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|--------------------------------|------------------------------|
| Owner of the declaration: | VikØrsta AS |
| Program operator: | The Norwegian EPD Foundation |
| Publisher: | The Norwegian EPD Foundation |
| Declaration number: | NEPD-2313-1061-EN |
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| Valid to: | 12.08.2025 |

Rebar bolt M24 x 4000 mm - B500NC CombiCoat®

VikØrsta AS



www.epd-norge.no



General information

Product:

Rebar bolt M24 x 4000 mm - B500NC CombiCoat®

Program operator:

The Norwegian EPD Foundation
Pb. 5250 Majorstuen, 0303 Oslo
Phone: +47 23 08 80 00
e-mail: post@epd-norge.no

Declaration number:

NEPD-2313-1061-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
NPCR 013:2019 Part B for Steel and aluminium construction products

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 Pcs Rebar bolt M24 x 4000 mm - B500NC CombiCoat®

Declared unit with option:

A1,A2,A3,A4,A5,C1,C2,C3,C4,D

Functional unit:

Complete pre-assembled 4m bolt system

Verification:

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

Ellen Soldal, Research Scientist

(Independent verifier approved by EPD Norway)

Owner of the declaration:

VikØrsta AS
Contact person: Teknisk sjef - Jan Olav Hoggen
Phone: 0047 95170854
e-mail: jan.olav.hoggen@vikorsta.no

Manufacturer:

VikØrsta AS

Place of production:

Vik Ørsta AS, Skorgeura
Strandgata 59
NO-6150 Ørsta
NORWAY

Management system:

NS-EN ISO 9001:2015 NS-EN ISO 14001:2015

Organisation no:

985001952

Issue date: 12.08.2020

Valid to: 12.08.2025

Year of study:

2020

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Author of the Life Cycle Assessment:

The declaration is developed using eEPD v4.0 from LCA.no
Approval:
Company specific data are:

Collected/registered by: Anders Kleppe Eidså

Internal verification by: Stig Robert Sporstøl

Approved:

Sign

Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

VikØrsta rebar bolt is used for permanent rock securing and are delivered with 150 mm rolled threads.

It takes load along the entire length of the bolt after the fully embedded cement mortar is set. The mortar also provides extra corrosion protection.

Product specification

Our manufacturing is in Norway with the environment in mind. We use high quality Norwegian recycled rebar steel and the bolt is delivered pre-assembled with plate, hemispherical dome and nut. The steel is hot-dip galvanized with a layer of powder coating (CombiCoat®) to achieve 120 years of corrosion protection (ref.: VikØrsta's SINTEF research report)

All of our rock support bolts is produced according to NS-EN 1090, delivered CE-approved and follows the requirements of Norwegian Public Road Administration (Statens Vegvesen) handbook 761.

| Materials | % |
|-------------------------|-------|
| Steel | 8,16 |
| Powder coating | 0,41 |
| Zinc | 2,48 |
| Rebar of recycled steel | 88,95 |

Technical data:

Thread size: M24 (rolled)
 Thread length: 150 mm
 Total length: 4000 mm
 Material: B500NC (NS 3576)
 CE-approved: Yes

Market:

Worldwide

Reference service life, product

120 years

Reference service life, building

Not relevant

LCA: Calculation rules

Declared unit:

1 Pcs Rebar bolt M24 x 4000 mm - B500NC CombiCoat®

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

1% Cut-off criteria used on B2, B3 and B5 as the numbers for Use, Maintenance and Repair is well below cut-off. B4 Replacement is only considered for Project Specific EPDs where the building/structure has an given lifespan.

Cut-off criteria used on B6 and B7 as we deliver static steel structure with no operational resource use.

Data quality:

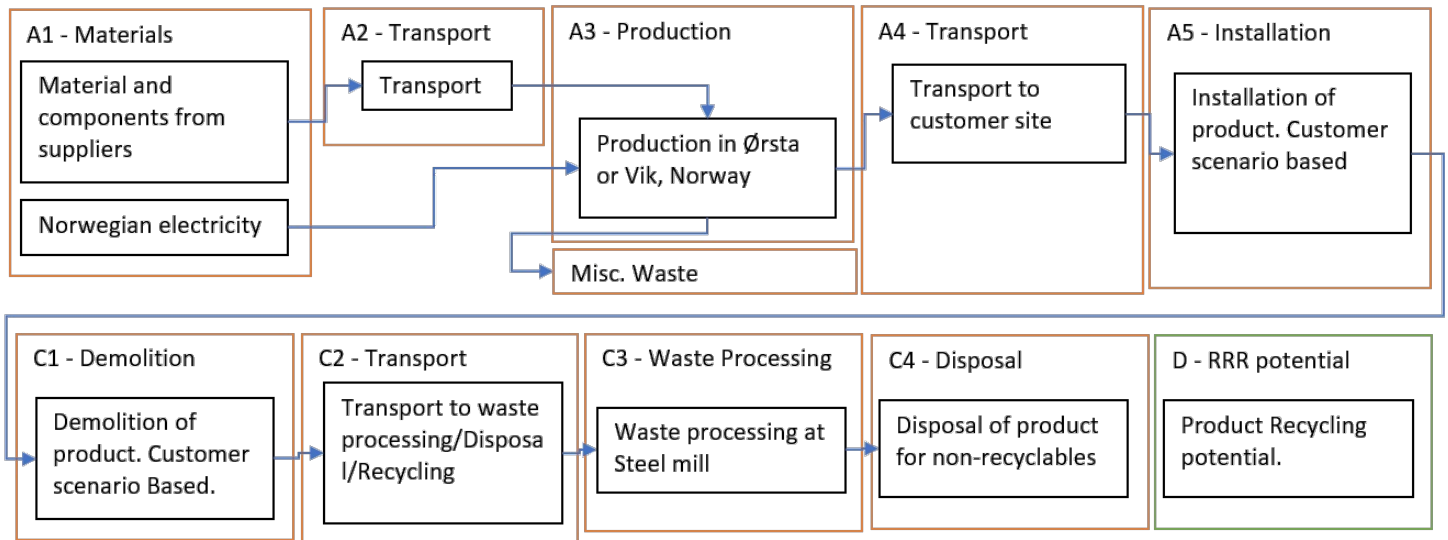
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Data used in A1-A3 is based on raw material suppliers EPDs and data gathered inhouse for production and surface treatment processes.

| Materials | Source | Data quality | Year |
|-------------------------|------------------------------|--------------|------|
| Steel | Owner of product declaration | EPD | 2014 |
| Rebar of recycled steel | NEPD-434.305-EN | EPD | 2016 |
| Powder coating | ecoinvent 3.5 | Database | 2018 |
| Steel | ecoinvent 3.5 | Database | 2018 |
| Zinc | ecoinvent 3.5 | Database | 2018 |

System boundary:

System boundaries are shown in the flowchart.



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Scenarios described by customers doing on site assembly, reference to documentation regarding assembly and de-construction scenarios A5 and C1 provided on demand.

Transport from production place to user (A4)

| Type | Capacity utilisation (incl. return) % | Type of vehicle | Distance km | Fuel/Energy consumption | Unit | Value (l/t) |
|----------------------|---------------------------------------|-------------------------------------|-------------|-------------------------|-------|-------------|
| Truck | 55,0 % | Truck, lorry over 32 tonnes, EURO 6 | 300 | 0,022606 | l/tkm | 6,78 |
| Railway | | | | | l/tkm | |
| Boat | | | | | l/tkm | |
| Other Transportation | | | | | l/tkm | |

Assembly (A5)

| . | Unit | Value |
|---------------------------------------|----------------|-------|
| Auxiliary | kg | |
| Water consumption | m ³ | |
| Electricity consumption | kWh | |
| Other energy carriers | MJ | |
| Material loss | kg | |
| Output materials from waste treatment | kg | |
| Dust in the air | kg | |
| VOC emissions | kg | |

End of Life (C1, C3, C4)

| . | Unit | Value |
|---------------------------------------|------|---------|
| Hazardous waste disposed | kg | |
| Collected as mixed construction waste | kg | |
| Reuse | kg | |
| Recycling | kg | 17,0918 |
| Energy recovery | kg | |
| To landfill | kg | |

Transport to waste processing (C2)

| Type | Capacity utilisation (incl. return) % | Type of vehicle | Distance km | Fuel/Energy consumption | Unit | Value (l/t) |
|----------------------|---------------------------------------|-------------------------------|-------------|-------------------------|-------|-------------|
| Truck | | | | | l/tkm | |
| Railway | | | | | l/tkm | |
| Boat | 65,0 % | Ship, Freighter, Transoceanic | 1500 | 0,002976 | l/tkm | 4,46 |
| Other Transportation | | | | | l/tkm | |

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Benefits and loads beyond the system boundaries (D)

| . | Unit | Value |
|---|-------|-------|
| Substitution of construction steel (kg) | kg/DU | 1,06 |
| Substitution of reinforcing steel (kg) | kg/DU | 0,15 |

LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

| Product stage | | | Construction installation stage | | User stage | | | | | | | End of life stage | | | | Beyond the system boundaries |
|---------------|-----------|---------------|---------------------------------|----------|------------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|------------------------------------|
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential |
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| X | X | X | X | X | MNR | MNR | MNR | MNR | MNR | MNR | MNR | X | X | X | X | X |

Environmental impact

| Parameter | Unit | A1-A3 | A4 | A5 | C1 | C2 | C3 | C4 | D |
|-----------|--------------------------------------|----------|----------|----------|----------|----------|----------|----|-----------|
| GWP | kg CO ₂ -eq | 1,29E+01 | 4,22E-01 | 3,56E+01 | 3,56E+01 | 2,90E-01 | 0,00E+00 | 0 | -2,74E+00 |
| ODP | kg CFC11 -eq | 4,45E-07 | 8,67E-08 | 6,42E-06 | 6,42E-06 | 5,10E-08 | 0,00E+00 | 0 | -2,78E-08 |
| POCP | kg C ₂ H ₄ -eq | 2,84E-03 | 6,60E-05 | 7,13E-03 | 7,13E-03 | 1,96E-04 | 0,00E+00 | 0 | -5,70E-04 |
| AP | kg SO ₂ -eq | 5,12E-02 | 1,09E-03 | 2,70E-01 | 2,70E-01 | 6,06E-03 | 0,00E+00 | 0 | -5,93E-03 |
| EP | kg PO ₄ ³⁻ -eq | 9,10E-03 | 1,50E-04 | 5,80E-02 | 5,80E-02 | 5,24E-04 | 0,00E+00 | 0 | -1,21E-03 |
| ADPM | kg Sb -eq | 3,00E-03 | 1,00E-06 | 1,19E-05 | 1,19E-05 | 7,65E-08 | 0,00E+00 | 0 | -1,39E-05 |
| ADPE | MJ | 1,09E+02 | 6,93E+00 | 5,14E+02 | 5,14E+02 | 3,97E+00 | 0,00E+00 | 0 | -2,73E+01 |

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Resource use

| Parameter | Unit | A1-A3 | A4 | A5 | C1 | C2 | C3 | C4 | D |
|-----------|----------------|----------|----------|----------|----------|----------|----------|----|-----------|
| RPEE | MJ | 1,40E+02 | 1,26E-01 | 2,95E+00 | 2,95E+00 | 9,60E-02 | 0,00E+00 | 0 | -6,19E-01 |
| RPEM | MJ | 4,87E-02 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| TPE | MJ | 1,40E+02 | 1,26E-01 | 2,95E+00 | 2,95E+00 | 9,60E-02 | 0,00E+00 | 0 | -6,19E-01 |
| NRPE | MJ | 1,03E+02 | 7,15E+00 | 5,18E+02 | 5,18E+02 | 4,15E+00 | 0,00E+00 | 0 | -1,62E+01 |
| NRPM | MJ | 1,67E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | -1,20E+01 |
| TRPE | MJ | 1,20E+02 | 7,15E+00 | 5,18E+02 | 5,18E+02 | 4,15E+00 | 0,00E+00 | 0 | -2,82E+01 |
| SM | kg | 1,78E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| RSF | MJ | 1,78E-02 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| NRSF | MJ | 1,60E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| W | m ³ | 7,11E-01 | 1,69E-03 | 5,46E-02 | 5,46E-02 | 5,68E-04 | 0,00E+00 | 0 | -2,33E-02 |

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

End of life - Waste

| Parameter | Unit | A1-A3 | A4 | A5 | C1 | C2 | C3 | C4 | D |
|-----------|------|----------|----------|----------|----------|----------|----------|----|-----------|
| HW | kg | 7,32E-02 | 3,81E-06 | 2,31E-04 | 2,31E-04 | 2,45E-06 | 0,00E+00 | 0 | -5,31E-02 |
| NHW | kg | 7,33E+00 | 6,53E-01 | 2,48E+00 | 2,48E+00 | 4,87E-02 | 0,00E+00 | 0 | -3,26E-01 |
| RW | kg | INA* | INA* | INA* | INA* | INA* | INA* | 0 | INA* |

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

End of life - Output flow

| Parameter | Unit | A1-A3 | A4 | A5 | C1 | C2 | C3 | C4 | D |
|-----------|------|----------|----------|----------|----------|----------|----------|----|----------|
| CR | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| MR | kg | 2,39E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,48E+02 | 0 | 0,00E+00 |
| MER | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 | 0,00E+00 |
| EEE | MJ | INA* | INA* | INA* | INA* | INA* | INA* | 0 | INA* |
| ETE | MJ | INA* | INA* | INA* | INA* | INA* | INA* | 0 | INA* |

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

| Electricity mix | Data source | Amount | Unit |
|----------------------|---------------|--------|----------------------------|
| El-mix, Norway (kWh) | ecoinvent 3.4 | 31,04 | g CO ₂ -ekv/kWh |

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Indoor environment

Bibliography

- ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.
 EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.
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 NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.
 NPCR 013 Part B for steel and aluminium construction products. Ver. 3.0 April 2019, EPD-Norge.

NPCR 013 Part B for steel and aluminium construction products, Version 3.0.

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