epd-norge.no
The Norwegian EPD Foundation

ENVIRONMENTAL PRODUCT DECLARATION

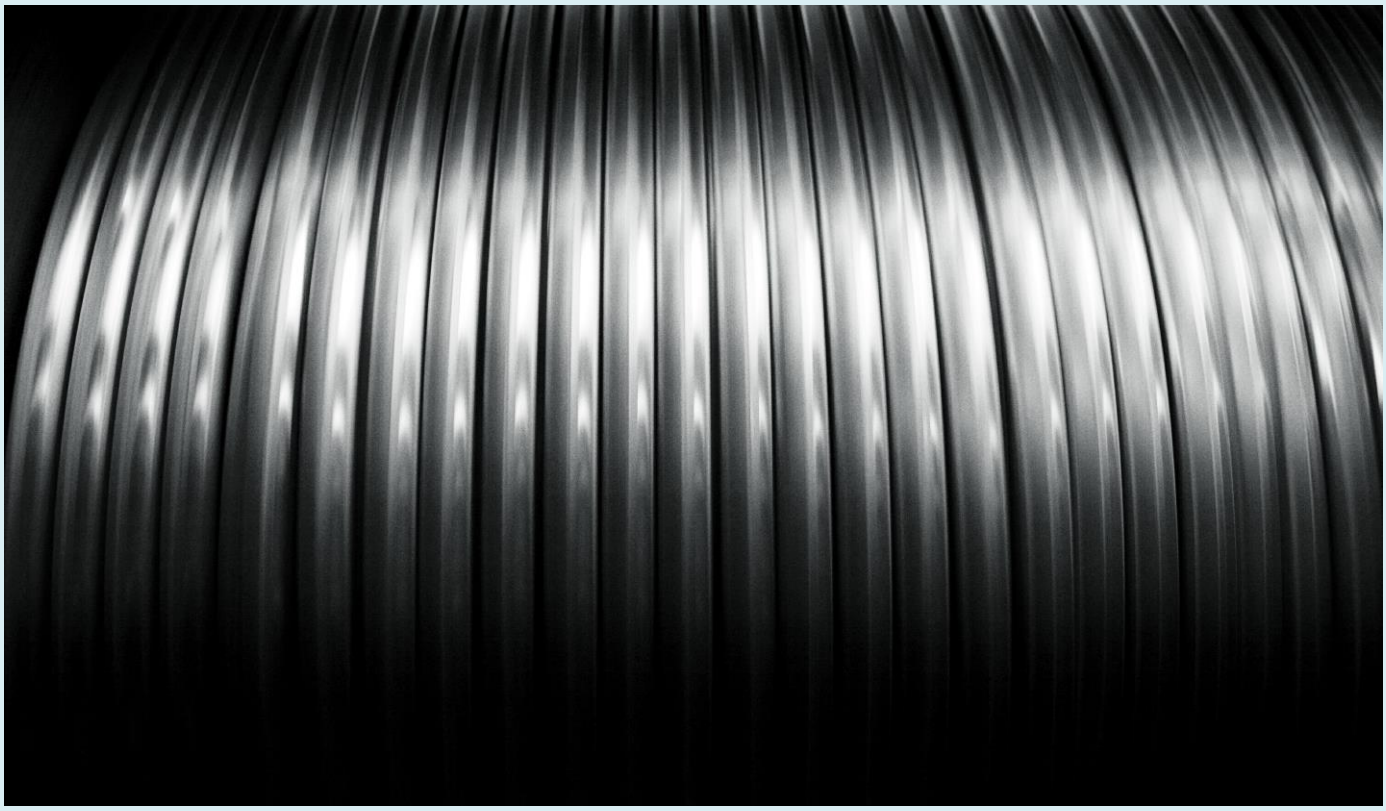
in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Hydro Aluminium AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-2261-1034-EN
Registration number:	NEPD-2261-1034-EN
ECO Platform reference number:	-
Issue date:	18.06.2020
Valid to:	18.06.2025

Hydro Aluminium Reduxa Wire Rod

Hydro Aluminium AS

www.epd-norge.no



General information

Product:
Hydro Aluminium Reduxa Wire Rod

Owner of the declaration:
Hydro Aluminium AS
Contact person: Lars Andre Moen
Phone: +47 977 94 968
e-mail: Lars.Moen@Hydro.com

Program operator:
The Norwegian EPD Foundation
Pb. 5250 Majorstuen, 0303 Oslo
Phone: +47 97722020
e-mail: post@epd-norge.no

Manufacturer:
Hydro Alumium AS
Drammensveien 263, N-0240 Oslo
Phone: +47 22538100
e-mail: greener.aluminium@hydro.com

Declaration number:
NEPD-2261-1034-EN

Place of production:
Karmøy

ECO Platform reference number:

Management system:
ISO 14001, ISO 50001

This declaration is based on Product Category Rules:
CEN Standard EN 15804 serves as core PCR
NPCR 013, "Version 3.0 Part B for steel and aluminium construction products"

Organisation no:
917 537 534

Statement of liability:
The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturerinformation, life cycle assessment data and evidences.

Issue date:
18.06.2020

Valid to:
18.06.2025

Declared unit:
1 kg aluminium wire rod

Year of study:
2020

Declared unit with option:
1 kg aluminium wire rod, including waste handling and possible environmental benefits after end of life.

Comparability:
EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Functional unit:
The product is an input to automotive parts and to the building and construction industry, as cables and wires. No use scenarios are defined, hence no functional unit.

The EPD has been worked out by:
Irmeline de Sadeleer, Andreas Brekke, Kari-Anne Lyng

Irmeline de Sadeleer

Østfoldforskning

Verification:
The CEN Norm EN 15804 serves as the core PCR. Independent verification of the declaration and data, according to ISO14025:2010

internal external

Third party verifier:

Jane Anderson

Jane Anderson
(Independent verifier approved by EPD Norway)

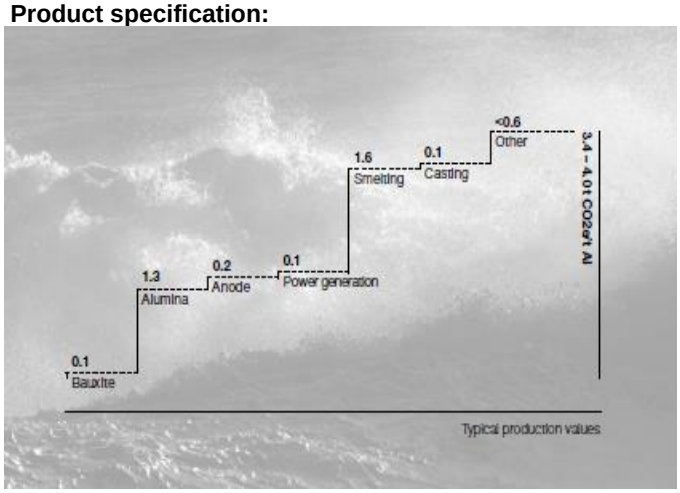
Approved

Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:
This EPD covers Wire Rod made from Hydro Reduxa 4.0 certified low carbon footprint aluminium. The primary Aluminum used in the products is produced based on renewable power production in Norway. The main raw materials such as Aluminium Oxide (Alumina) and Primary Metal from external sources are also low carbon sources. This ensures a maximum Carbon footprint of 4.0 tons CO_2-eq/ton Aluminium Wire Rod.

Product specification:



Typical content of the Aluminium Products:

Materials	kg metal	%
Liquid primary metal from own electrolysis	0,95	95
Primary metal from external sources	0,048	4,8
Alloying elements	0,002	0,2

Examples of industries we serve: Cable Industry with low, middle and high voltage cables, as well as submarine cables. Steel industry, Consumer goods, Electrical Transformers.

The Hydro Reduxa Wire Rod is produced in Karmoy casthouse, and delivered by coils of 2 to 3 tons.

Technical data:
All products are produced according to relevant European standards specified in EN 1715 Aluminium and aluminium alloys - Drawing stock.
The products are variants within the 1000 alloy group. It is produced in diameter from 9.5 to 22 mm, delivered in coils of 2-3 tonnes.

For more detailed information about shapes, dimensions and tolerances:
www.hydro.com/en/products/casthouse-products/

Market:
Europe

Reference service life, product:
Dependent on product application, but the material itself has an infinite life time

Reference service life, building:
Dependent on product application, but the material itself has an infinite life time

Name	Typical Values 1xxx alloys	Unit
Density	2,7	$(kg/m^3) * 10^3$
Melting point (Typical)	660,2	°C
Electrical conductivity (Typical) at 20°C/at 68°F	61,5-63,3	(%) IACS
Thermal conductivity (Typical) at 25°C/at 77°F	234	W/(m*K)
Thermal expansion (Typical) at 20°C/at 68°F	$23,8*10^{-6}$	$°C^{-1}$
Modulus of elasticity (Typical)	69	GPa
Chemical composition	Varying alloy by alloy, most case Al>99,5%	% by mass

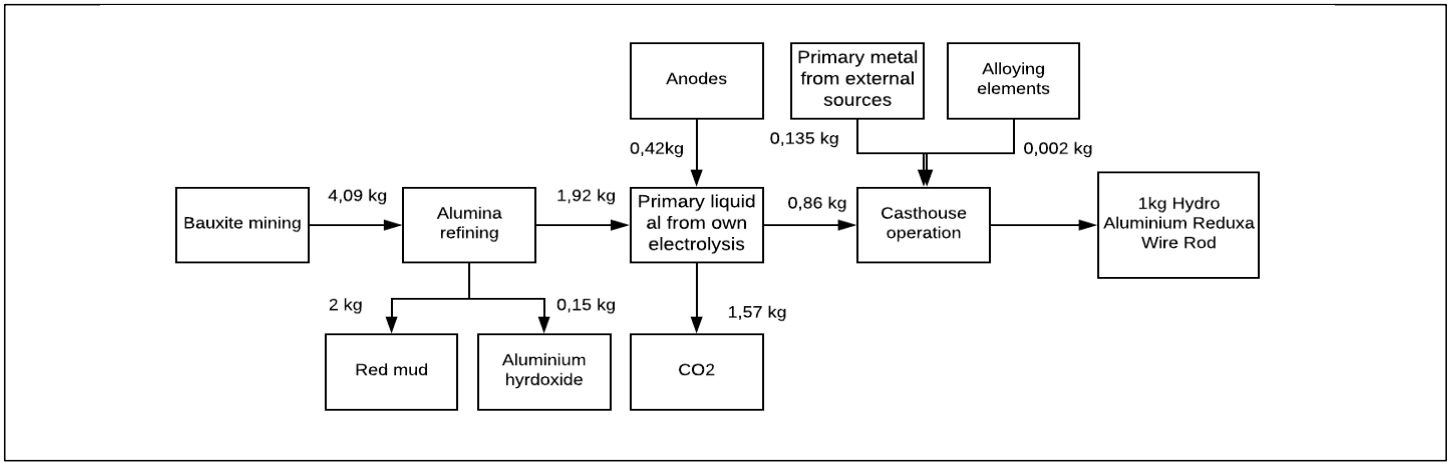
LCA: Calculation rules

Declared unit:
1 kg aluminium wire rod. The EPD also covers modules C2-C4 and D.

The wire rods are produced in the Norwegian smelter in Karmøy. The presented results is a weighed average of production volumes in 2018.

System boundary:
Cradle to gate with options. The following stages have been declared: A1-A4, C2-C4 and D. Further specified in flow sheet below.

Module D covers the potential benefits from recycling of Hydro Aluminium Foundry Alloy after end of useful life. Module D covers all necessary stages from C3 until the aluminium is back on the market and compares to the environmental performance of an average market foundry alloy. The module is further specified under scenarios.



Data quality:
Specific data are used for all of Hydro's processes, based on the production year 2018, and are collected the first months of 2019 and 2020. As Hydro has ownership in a total value chain from mining of bauxite to production of aluminium extrusion ingots, all stages from A1 to A4 are covered by specific data. Background data on for instance transport and electricity production are from ecoinvent 3.4 (April 2018)

Cut-off criteria:
All major raw materials and all the essential energy is included. The production process for raw materials and energy flows that are included with very small amounts (<1%) are not included. This cut-off rule does not apply for hazardous materials and substances, and mostly apply for alloying elements that are added in less than per thousandth.

Allocation:
The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production inhouse is allocated equally among all products through mass allocation. For almost all processes, detailed data are provided for each process step, and the main allocation is between aluminium hydroxide and aluminium oxide in the production of alumina. Effects of primary production of recycled materials are allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

The transport from production sites to market is assumed to be the weighted distance from the smelter in Norway to a location in central Europe.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption
Truck	50	Lorry, >32 metric tons, Euro V	510	2.46E-02 l/tkm
Boat	80	Cargo ship, 5000 tons	1163	1.56E-02 l/tkm

Most of the aluminium used for construction purposes is collected (approximately 96%) and recycled (approximately 97% of the collected aluminium), giving a total of 93% recycled. The aluminium is transported to a material processing site where different materials, including metals are shredded and sorted.

End of Life (C2, C3, C4)

	Unit	Value
Hazardous waste disposed	kg	-
Collected as mixed construction waste	kg	0,96
Reuse	kg	-
Recycling	kg	0,933
Energy recovery	kg	0.027*
To landfill	kg	0.04**

* 27 grams of the original 1 kg of aluminium is going to incineration. No loads or beneifts are attribuded to this flow.

**There will be a small portion of aluminium ending as uncollected. This is included under "To landfill" where no loads or benefits are included.

Transport to waste processing (C2)

Type	Capacity utilisation	Type of vehicle	Distance km	Fuel/Energy
Truck	40	Lorry, >32 metric tons, Euro V	50	2.85E-02 l/tkm

Aluminium from construction site to waste handling site is assumed to be transported in an older medium-sized lorry with smaller capacity utilization than in the production system

Benefits and loads beyond the system boundaries (D)

	Unit	Value
Aluminium wire rod to recycling	g	933

Aluminium collected and recycled is assumed to replace an average extrusion ingot in Europe consisting of 40% recycled and 60% primary aluminium. This is a conservative approach.

LCA: Results

All results are calculated with the use of SimaPro v.9 (2019) and impact methods according to ISO 15804. Results are based on a weighted average between three production sites.

System boundaries (X=included, MND= module not declared, MNR=module not relevant)

Product stage			Assemby stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x

Environmental impact

Parameter	Unit	A1-A3	A4	C2	C3	C4		D	
GWP	kg CO_2-eqv	3,92E+00	6,30E-02	7,85E-03	2,50E-01	0,00E+00		-4,91E+00	
ODP	kg CFC11-eqv	3,55E-07	1,86E-08	1,46E-09	9,72E-09	0,00E+00		-3,01E-07	
POCP	kg C_2H_4-eqv	1,01E-03	1,98E-05	1,30E-06	3,07E-05	0,00E+00		-2,64E-03	
AP	kg SO_2-eqv	2,16E-02	4,83E-04	3,08E-05	7,04E-04	0,00E+00		-3,13E-02	
EP	kg PO_4^{3-}-eqv	5,31E-03	6,87E-05	7,23E-06	5,05E-04	0,00E+00		-7,75E-03	
ADPM	kg Sb-eqv	4,39E-06	9,01E-08	2,37E-08	1,66E-06	0,00E+00		-1,23E-05	
ADPE	MJ	3,36E+01	1,50E+00	1,26E-01	1,36E+00	0,00E+00		-4,76E+01	

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Resource use

Parameter	Unit	A1-A3	A4	C2	C3	C4		D	
RPEE	MJ	5,80E+01	1,17E-02	1,20E-03	1,73E-01	0,00E+00		-2,32E+01	
RPEM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		0,00E+00	
TPE	MJ	5,80E+01	1,17E-02	1,20E-03	1,73E-01	0,00E+00		-2,32E+01	
NRPE	MJ	3,40E+01	1,52E+00	1,22E-01	1,54E+00	0,00E+00		-5,78E+01	
NRPM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		0,00E+00	
TRPE	MJ	3,40E+01	1,52E+00	1,22E-01	1,54E+00	0,00E+00		-5,78E+01	
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		0,00E+00	
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		0,00E+00	
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00		0,00E+00	
W	m^3	5,05E-02	2,18E-04	2,28E-05	7,44E-04	0,00E+00		-4,40E-02	

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

End of life - Waste									
Parameter	**Unit**	**A1-A3**	**A4**	**C2**	**C3**	**C4**		**D**	
HW	kg	5,45E-02	6,85E-02	7,68E-08	6,17E-03	0,00E+00		4,96E-03	
NHW	kg	2,96E+00	1,05E-05	6,42E-03	1,17E+00	8,00E-02		-2,51E+00	
RW	kg	1,62E-04	0,00E+00	8,19E-07	4,85E-06	0,00E+00		-2,29E-04	

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

End of life - Output flow									
Parameter	**Unit**	**A1-A3**	**A4**	**C2**	**C3**	**C4**		**D**	
CR	kg	-	-	-	-	-		-	
MR	kg	-	-	-	9,34E-01	-		-	
MER	kg	-	-	-	2,59E-02	-		-	
EEE	MJ	-	-	-	-	-		-	
ETE	MJ	-	-	-	-	-		-	

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9.0 E-03 = $9.0*10^{-3}$ = 0.009

Additional Norwegian requirements

Greenhouse gas emission from the use of electricity in the manufacturing phase
National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Data source	Amount	Unit
ecoinvent v3.4 (April 2018)	4	g CO_2-eqv/kWh

Dangerous substances

x The product contains no substances given by the REACH Candidate list or the Norwegian priority list

The product contains substances given by the REACH Candidate list or the Norwegian priority list that are less than 0.1 % by weight.

The product contain dangerous substances, more than 0.1% by weight, given by the REACH Candidate List or the Norwegian Priority list, see table.

The product contains no substances given by the REACH Candidate list or the Norwegian priority list. The product is classified as hazardous waste (Avfallsforskiften, Annex III), see table.

Name	CAS no.	Amount

Indoor environment
Not relevant

Carbon footprint

Calculations connected to climate change and global warming potential (GWP) include greenhouse gas emissions from fossil sources and land use change connected to extraction of bauxite, but does not include calculations of biogenic emissions of CO_2.

Bibliography

ISO 14025:2010	*Environmental labels and declarations - Type III environmental declarations - Principles and procedures*
ISO 14044:2006	*Environmental management - Life cycle assessment - Requirements and guidelines*
EN 15804:2012+A1:2013	*Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products*
ISO 21930:2007	*Sustainability in building construction - Environmental declaration of building products*
NPCR 013	*NPCR 013 version 3.0 Part B for steel and aluminium construction products.*
Sadeleer, I., Brekke, A. and Lyng, Kari-Anne (2020)	*Background report for the Environmental Product Declarations for Hydro Aluminium Wire Rod, Hydro Aluminium Sheet Ingot and Hydro Aluminium Foundry Alloy*

epd-norge.no The Norwegian EPD Foundation	**Program operator** The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo Norway	Phone: e-mail: web	+47 97722020 post@epd-norge.no www.epd-norge.no
epd-norge.no The Norwegian EPD Foundation	**Publisher** The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo Norway	Phone: e-mail: web	+47 23 08 82 92 post@epd-norge.no www.epd-norge.no
Hydro	**Owner of the declaration** Hydro Aluminium AS Drammensveien 263 N-0240 Oslo	Phone: Fax e-mail: web	+47 977 94 968 lars.moen@hydro.com www.hydro.com
Østfoldforskning	**Author of the Life Cycle Assessment** Østfoldforskning Stadion 4 1671 Kråkerøy	Phone: Fax e-mail: web	+47 69 35 11 00 +47 69 34 24 94 <xxxx> www.ostfoldforskning.no