

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

O wner of the declaration:

Program operator:

Publisher:

Declaration number:

Registration number:

ECO Platform reference number:

Issue date:

Valid to:

lotun A/S

The Norwegian EPD Foundation

The Norwegian EPD Foundation

NEPD-2211-1017-EN

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25.05.2020

25.05.2025

Fenomastic Hygiene Emulsion Matt, Jotun Paints Co. L.L.C. (Oman)

Jotun A/S



www.epd-norge.no





General information

Product:

Fenomastic Hygiene Emulsion Matt, Jotun Paints Co. L.L.C. (Oman)

Owner of the declaration:

Jotun A/S

Contact person: Anne Lill Gade Phone: +47 33 45 70 00 e-mail: anne.lill.gade@jotun.no

Program operator:

The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo

Phone: +47 97722020 e-mail: post@epd-norge.no

Manufacturer:

Jotun A/S

Declaration number:

NEPD-2211-1017-EN

Place of production:

Jotun Paints Co. L.L.C. Rusayl Ind. Estate, Road (No.6 - extend road) Muscat O man

ECO Platform reference number:

Management system:

ISO 9001:2008 Certificate nr: 0044915-00, ISO 14001:2004 Certificate nr 0044914-00, OHSAS 18001:2007 Certificate nr: 0044916-00.

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR. Product descriptions and scenarios are based on IBU PCR Part B for coatings with organic binders. This also applies for inorganic coatings.

Organisation no:

923 248 579

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Issue date: 25.05.2020

Valid to: 25.05.2025

Declared unit:

1 kg Fenomastic Hygiene Emulsion Matt, Jotun Paints Co. L.L.C.

Year of study:

2020

Declared unit with option:

A1,A2,A3

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Functional unit:

Author of the Life Cycle Assessment:

The declaration is developed using eEPD v4.0 from LCA.no Approval:

Company specific data are:

Collected/registered by: Ken Gudvangen

Internal verification by: Cleo Alves Otterbech

Verification:

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

and Konnig

Senior Research Scientist, Anne Rønning

(Independent verifier approved by EPD Norway)

Approved:

Sign

Håkon Hauan Managing Director of EPD-Norway



Product

Product description:

Fenomastic Hygiene Emulsion Matt is a superior quality emulsion paint, designed for interior surfaces. It is based on pure acrylic emulsion and is a specially designed product to offer resistance against 22 different varieties of bacteria and fungus.

Fenomastic Hygiene Emulsion Matt offers good flow, hiding power, incan anti bacterial and colour retention properties. It has very good opacity, outstanding washability and leveling, thereby creating a high-class finish. The product provides smooth durable and washable matt finish. It is free from harmful chemicals like APEO and formaldehyde. Heavy Metals are not used as active ingredients.

The declared product has low VOC which ensures good indoor air quality and is strongly recommended for interiors of hospitals, hotels, schools, wash rooms, kitchens, living rooms etc.

Product specification

For information on Green Building Standard credits, see "Additional Information" on page 4.

The material composition of the declared mixed product is given below:

Materials	%
Water	25-50
Filler	10-25
Titanium dioxide	10-25
Binder	5-10
Solvent	1-3
Additive	0.3-1
Biocide	0.1-0.3
Pigment	<0.1

Technical data:

TDS Specific gravity: 1.43

SDS Density: 1.261 to 1.448 g/cm³ Solids by volume: 33 ± 2 volume%

Film thickness per coat:

Dry film thickness: 33 - 50 μm Wet film thickness: 100 - 150 μm

Theoretical spreading rate: 10 - 6.6 m²/l

The most representative and worst case formulation produced at the manufacturing site is chosen for this EPD. For products with a selection of colours, this will be the formulation with the highest content of titanium dioxide.

The product packaging is based on an average sized metal packaging, including secondary packaging such as pallets and plastic wrapping.

For safety, health and environmental conditions, see the Safety Data Sheet for the declared product on www.jotun.com.

For information on technical data, application and use of the product, see the Technical Data Sheet for the declared product on www.jotun.com.

Market:

Global. Transport to market is not included in this EPD.

Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

Estimated service life, object

The coated object is not declared.

LCA: Calculation rules

Declared unit:

1 kg Fenomastic Hygiene Emulsion Matt, Jotun Paints Co. L.L.C. (Oman)

Cut-off criteria:

All major raw materials and essential energy is included. The production process for raw materials and energy flows with very small amounts (less than 0.1 % dry matter) are not included. In total, more than 99% of the material input is included. These cut-off criteria do not apply for non-energy related emissions (such as wastes, hazardous materials and substances).

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production in-house is primarily allocated equally among all products through mass allocation. Specific allocation was performed for certain waste flows according to information provided by the site manager. VOC emissions have been allocated entirely to the production of solvent based paints. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

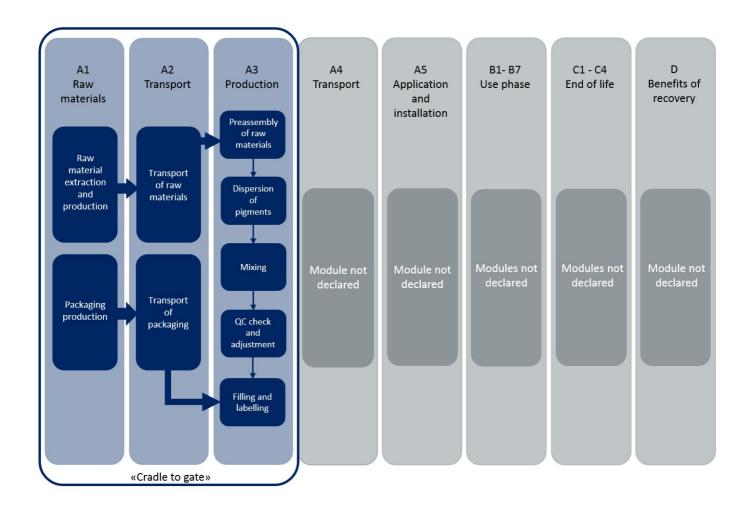
The CEPE database is used as basis for the raw material composition. Specific data for the product composition and raw material amounts has been provided by the manufacturer and represents the production of the declared product. Production site data was collected in 2015. Representative data from ecoinvent v3.2 was used for other processes. The data quality for the material input in A1 is presented in tabular form.

Materials	Source	Data quality	Year
Additives	CEPE RM Database v3.0	Database	2016
Binders and Resins	CEPE RM Database v3.0	Database	2016
Others	CEPE RM Database v3.0	Database	2016
Pigments and Fillers	CEPE RM Database v3.0	Database	2016
Solvents	CEPE RM Database v3.0	Database	2016
Packaging	Østfoldforskning	Database	2017



System boundary:

The flowchart in the figure below illustrates the system boundaries for the analysis, in accordance with the modular principle of EN 15804. The analysis is a cradle-to-gate (A1 - A3) study.



Additional information:

 $The \ declared \ product \ contributes \ to \ Green \ Building \ Standard \ credits \ by \ meeting \ the \ following \ specific \ requirements:$

LEED®v4.1 (2019):

EQ credit: Low-emitting materials.

- VOC content for Interior matt walls and ceilings (Gloss <25 at 60°) (30 g/l) (EU Directive 2004/42/CE) and emission range less or equal to 0.5 mg/m3 (CDPH method 1.2)

LEED®v4 (2013)/ LEED®v4.1 (2019):

EQ credit: Low-emitting materials

- VOC content for Flat coatings (50 g/l) (CARB(SCM)2007) and emission less or equal to 0.5 mg/m3 (CDPH method 1.2 (2017)) MR credit: Building product disclosure and optimization
- Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list Annex XIV, the Restriction list Annex XVII and the SVHC candidate list.
- $\ \, \text{Environmental Product Declarations. Product-specific Type III EPD (ISO \ 14025; 21930, EN \ 15804) for Jotun Paints Co. L.L.C. (O \ man).}$

BREEAM International (2016):

- Hea 02: VOC emission ((ISO 16000-series (2006) or CDPH method 1.2 (2017)) and the VOC content for Interior matt walls and ceilings (10 g/l)
- Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804) for Jotun Paints Co. L.L.C. (Oman).

Additional certificates and approvals may be available on request.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

This is a cradle to gate (A1-A3) EPD with no declared modules after the factory gate. Transport from place of production to user (A4) has to be calculated by the user.

Transport 1	from proc	duction pl	ace to	user (/	44)	
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Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (I/t)
Truck					I/tkm	
Railway					I/tkm	
Boat					I/tkm	
Other Transr retation					I/tkm	

Assembly	Use ((B1)	١

	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	narios MJ	
Other energy carriers	MJ MJ	
Material loss	drin	
Output materials from waste treatment	.00	
Dust in the air	di	
VOC emissions	h	er a

Maintenance (B2)/Repair (B3)

manitenance (DZ)rtepan (DO)		
	Unit	Value
Maintenance cycle*		
Auxiliary	kg	
Other resources	kg	
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	ka	

ment (B4)/Refurbishment (B5)

73	Unit	Value
Replacement not includ		
Electrici. 700	kWh	
Replacement		
* Described above is 170		
-140		
.0	6~	
-	-4	

^{*} Described above is

Operational energy (B6) and water consumption (B7)

•	Unit	Value
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

End of Life (C1, C3, C4)

	Univ	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling	kg	
Energy recovery	kg	
To landfill	kg	

Transport to waste processing (C2)

Туре	Capacity utilisation (incl. Type of vehicle return) %		Distance km	Fuel/Energy consumption	Unit	Value (I/t)
Truck					I/tkm	
Railway					I/tkm	
Boat					I/tkm	
Other Transportation					I/tkm	



LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage Construction installation stage					lation	User stage						End of life stage			Beyond the system bondaries		
	Raw materials	Transport	Manufacturing	Transport	Assembly	esn	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recoveny- Recycling- potential
ľ	A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	. D
ſ	Х	Х	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	. MND

Environmental impact

Parameter	Unit	A1	A2	А3
GWP	kg CO ₂ -eq	2,37E+00	6,98E-02	2,25E-02
ODP	kg CFC11 -eq	2,05E-07	1,28E-08	2,72E-09
POCP	kg C ₂ H ₄ -eq	1,26E-03	3,25E-05	5,39E-06
AP	kg SO ₂ -eq	1,60E-02	9,86E-04	1,32E-04
EP	kg PO ₄ 3eq	3,57E-03	1,22E-04	2,39E-05
ADPM	kg Sb -eq	2,82E-05	6,27E-08	9,94E-09
ADPE	MJ	3,06E+01	1,07E+00	2,95E-01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed



Resource use

Parameter	Unit	A1	A2	A3
RPEE	MJ	2,40E+00	2,02E-02	1,06E-03
RPEM	MJ	5,09E-01	4,55E-03	1,89E-04
TPE	MJ	2,91E+00	2,48E-02	1,25E-03
NRPE	MJ	3,40E+01	1,11E+00	2,97E-01
NRPM	MJ	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	3,40E+01	1,11E+00	2,97E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00
W	m ³	2,85E-01	1,91E-04	4,97E-05

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9.0 E-03 = 9.0*10-3 = 0.009

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	А3
HW	kg	4,26E-05	5,92E-07	1,28E-07
NHW	kg	1,60E+00	4,86E-02	9,30E-03
RW	kg	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9.0 E-03 = 9.0*10-3 = 0.009

*INA Indicator Not Assessed

End of life - Output flow

· · · · · · · · · · · · · · · · · · ·				
Parameter	Unit	A1	A2	А3
CR	kg	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	1,52E-03
MER	kg	0,00E+00	0,00E+00	3,79E-03
EEE	MJ	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, Oman (kWh)	ecoinvent 3.3 Alloc Rec	1113,82	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

The declared product is emission tested by RISE Research Institutes of Sweden/SP Technical Research Institute of Sweden or Eurofins in accordance with California Department of Public Health (CDPH) Standard Method v1.1-2010.

Bibliography

 $ISO\ 14025: 2010\ Environmental\ labels\ and\ declarations\ -\ Type\ III\ environmental\ declarations\ -\ Principles\ and\ procedures.$

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

IBU PCR Part B: Requirements on the EPD for Coatings with organic binders. v1.4, September 2016.

Vold et al (2017). EPD and LCA tool for Jotun - Technical description and background information, OR 01.17, Ostfold Research, Fredrikstad 2017.

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CARB SCM (2007). California Air Resources Board (ARB) Suggested Control Measure for Architectural Coatings

CDPH method 1.1~(2010)/1.2~(2017): Standard method for the testing and evaluation of volatile organic chemical emissions from indoor sources. California Department of Public Health

EU Directive 2004/42/CE: The limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products

ISO 16000-series of indoor air standards for VOCs sampling and determination, i.e. 3,6(2011);9,10,11(2006)

LEED® v4.1 (2019): LEED® v4.1 for Building design and construction, U.S. Green Building Council®

LEED® v4(2013): LEED® v4 for Building design and construction, U.S. Green Building Council®

REACH (2006): Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006. REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list

@	epd-norge.no The Norwegian EPD Foundation	Program operator and publisher The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo 0303 Oslo Norway	Phone: e-mail: web:	+47 97722020 post@epd-norge.no www.epd-norge.no
	JOTUN	Owner of the declaration Jotun A/S Hystadveien 167 3209 Sandefjord	Phone: Fax: e-mail: web:	+47 33 45 70 00 anne.lill.gade@jotun.no www.jotun.no
Q	Østfoldforskning	Author of the Life Cycle Assessment Østfoldforskning AS Stadion 4 1671 Kråkerøy	Phone: Fax: e-mail: web:	+47 69 35 11 00 +47 69 34 24 94 www.ostfoldforskning.no
	LCA,	Developer of EPD generator LCA.no AS Dokka 1C 1671 Kråkerøy	Phone: e-mail: web:	+47 916 50 916 post@lca.no www.lca.no