

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:

Program operator:

Publisher:

Declaration number:

Registration number:

ECO Platform reference number:

Issue date:

Valid to:

Jotun A/S

The Norwegian EPD Foundation

The Norwegian EPD Foundation

NEPD-2110-953-EN

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19.03.2020

19.03.2025

Jotashield Ben Mau Toi Uu "Jotashield Colour Extreme", Jotun Paints (Vietnam) Co. Ltd.

Jotun A/S

www.epd-norge.no







General information

Product:

Jotashield Ben Mau Toi Uu "Jotashield Colour Extreme", Jotun Paints (Vietnam) Co. Ltd.

Program operator:

The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo Phone: +47 97722020

e-mail: post@epd-norge.no

Declaration number:

NEPD-2110-953-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR.

Product descriptions and scenarios are based on IBU PCR Part B for coatings with organic binders. This also applies for inorganic coatings.

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 kg Jotashield Ben Mau Toi Uu "Jotashield Colour Extreme", Jotun Paints (Vietnam) Co. Ltd.

Declared unit with option:

A1,A2,A3

Functional unit:

Verification:

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

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Senior Research Scientist, Anne Rønning

(Independent verifier approved by EPD Norway)

Owner of the declaration:

Jotun A/S

Contact person: Anne Lill Gade Phone: +47 33 45 70 00 e-mail: anne.lill.gade@jotun.no

Manufacturer:

Jotun A/S

Place of production:

Jotun Paints (Vietnam) Co. Ltd.

No., 1 Street 10, Song Than 1 Industrial Zone, Di An Town, Binh Duong Province, Vietnam.

Management system:

ISO 9001:2008 Certificate nr: 0044915-00, ISO 14001:2004 Certificate nr 0044914-00, OHSAS 18001:2007 Certificate nr: 0044916-00.

Organisation no:

923 248 579

Issue date: 19.03.2020

Valid to: 19.03.2025

Year of study:

2020

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Author of the Life Cycle Assessment:

The declaration is developed using eEPD v3.0 from LCA.no Approval:

Company specific data are:

Collected/registered by: Cleo Alves Otterbech

Internal verification by: Anne Lill Gade

Approved:

Sign

Håkon Hauan Managing Director of EPD-Norway



Product

Product description:

Jotashield Colour Extreme is a premium exterior paint for harsh tropical weather. With its exceptional UV protected colours, it keeps your home looking fresh and vibrant. Its advanced binder technology keeps your home looking clean and beautiful by preventing dirt from sticking to your walls, and is easily washed away by the rain. Utilizing the optimum level of the Biocide technology, it helps to keep away algae and fungus. The declared product is tested in external laboratories and will protect your home for at least 12 years.

Features and benefits

- -UV Protected Colours Have an excellent level of colour lasting performance.
- -Dirt Resistance Keeps your home looking clean and beautiful for a long time with its proven advanced binder technology.
- -Algae & Fungus Protection Prevents agglomeration of algae and fungus.
- -12 Years Protection Tested by external laboratories to protect your walls for at least 12 years.
- -Water Resistant Resist water ensuring less stain marks.
- -Formulated Without Harmful Chemicals Free from harmful chemicals such as APEO, formaldhyde, and heavy metals have not been used as active ingredients.

Jotashield Colour Extreme is recommended for exterior application, suitable for new buildings or repainting.

Product specification

For information on Green Building Standard credits, see "Additional Information" on page 4.

The material composition of the declared mixed product is given below:

Materials	%
Water	25 - 50%
Binder	10 - 25%
Titanium Dioxide	10 - 25%
Filler	5 - 10%
Solvents	3 - 5%
Additive	1 - 3%
Pigment	1 - 3%
Biocide	0.1 - 0.3%

Technical data:

Relative Density: 1.146 - 1.298 g/cm³ Solids by volume: 38 ± 2 volume% Dry film thickness: 30 - $40 \mu m$ Wet film thickness: 79 - $105 \mu m$

Theoretical spreading rate: 9.5 - 12.7 m²/l

The most representative and worst case formulation produced at the manufacturing site is chosen for this EPD. For products with a selection of colours, this will be the formulation with the highest content of titanium dioxide.

The product packaging is based on an average sized plastic packaging, including secondary packaging such as pallets and plastic wrapping.

For safety, health and environmental conditions, see the Safety Data Sheet for the declared product on www.jotun.com.

For information on technical data, application and use of the product, see the Technical Data Sheet for the declared product on www.jotun.com.

Market:

Global. Transport to market is not included in this EPD.

Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

Estimated service life, object

The coated object is not declared.

LCA: Calculation rules

Declared unit:

1 kg Jotashield Ben Mau Toi Uu "Jotashield Colour Extreme", Jotun Paints (Vietnam) Co. Ltd.

Cut-off criteria:

All major raw materials and essential energy is included. The production process for raw materials and energy flows with very small amounts (less than 0.1 % dry matter) are not included. In total, more than 99% of the material input is included. These cut-off criteria do not apply for non-energy related emissions (such as wastes, hazardous materials and substances).

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production in-house is primarily allocated equally among all products through mass allocation. Specific allocation was performed for certain waste flows according to information provided by the site manager. VOC emissions have been allocated entirely to the production of solvent based paints. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

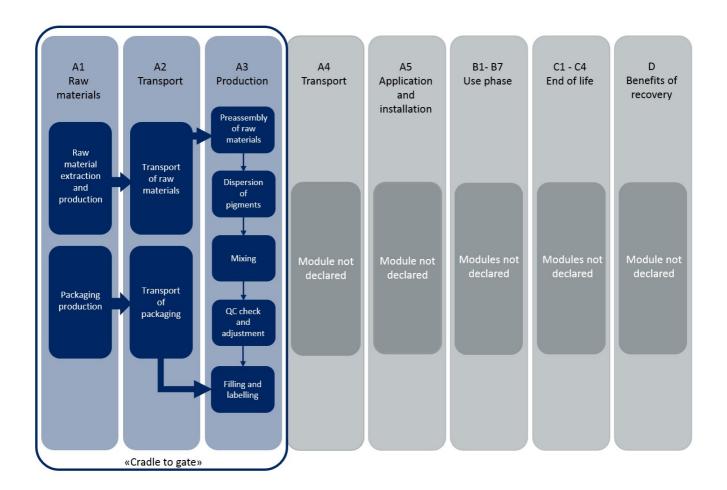
The CEPE database is used as basis for the raw material composition. Specific data for the product composition and raw material amounts has been provided by the manufacturer and represents the production of the declared product. Production site data was collected in 2015. Representative data from ecoinvent v3.2 was used for other processes. The data quality for the material input in A1 is presented in tabular form.

Materials	Source	Data quality	Year
Additives	CEPE RM Database v3.0	Database	2016
Binders and Resins	CEPE RM Database v3.0	Database	2016
Others	CEPE RM Database v3.0	Database	2016
Pigments and Fillers	CEPE RM Database v3.0	Database	2016
Solvents	CEPE RM Database v3.0	Database	2016
Packaging	Østfoldforskning	Database	2017



System boundary:

The flowchart in the figure below illustrates the system boundaries for the analysis, in accordance with the modular principle of EN 15804. The analysis is a cradle-to-gate (A1 - A3) study.



Additional information:

The declared product contributes to Green Building Standard credits by meeting the following specific requirements:

LEED® v4 (2013):

EQ credit, Low emitting materials

- Healthcare and schools, Exterior applied products: VOC content for Nonflat Coatings (100 g/L) (CARB(SCM)2007).
- MR credit: Building product disclosure and optimization.
- Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list Annex XIV, the Restriction list Annex XVII and the SVHC candidate list.
- Environmental Product Declarations. Product-specific Type III EPD (ISO 14025; 21930, EN 15804) for Jotun Paints (Vietnam) Co. Ltd.

BREEAM International (2016)

- Mat 01: Product-specific Type III EPD (ISO 14025; 21930, EN 15804) for Jotun Paints (Vietnam) Co. Ltd.

BREEAM International (2013):

- Hea 02: VOC content for Exterior walls of mineral substrate water based (40 g/L) (EU Directive 2004/42/CE).

Complies to Singapore Green Label.

Additional certificates and approvals may be available on request.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

This is a cradle to gate (A1-A3) EPD with no declared modules after the factory gate. Transport from place of production to user (A4) has to be calculated by the user.

Туре	Capacity utilisation (incl. return) %	Type of v	ehicle	Distance km	Fuel/Energy consumption	Unit		Value (I/t)
Truck						I/tkm		
Railway						I/tkm		
Boat						I/tkm		
Other Transr ~tation						I/tkm		
Assembly			Use (E	31)				
	Unit	Value				-	Unit	Value
Auxiliary	kg							
Water consumption	m ³		1					
Electricity consumption	C- kWh							
Other energy carriers	COD MJ							
Material loss	dria							
Output materials from waste treatme	ent OS							
Dust in the air	aff.							
VOC emissions	, (6	ra	1					
Maintenance (B2)/Repair (B3)	ent kg m³ kWh MJ ent cont kg kg kg m³ kWh MJ kg kg kg	47.	'A -	ment (B4)/Ref	urbishment (B5)			
• 11.01	Unit	Value	ਾਹ	a			Unit	Valu
Maintenance cycle*			RE.	are.				
Auxiliary	kg		Electr	ici. 70			kWh	
Other resources	kg		Repla	cement	in			
Water consumption	m ³		* Desc	cribed above is	"/C/.			
Electricity consumption	kWh				1400			
Other energy carriers	MJ				760	y		
Material loss	kg					•		
VOC emissions	kg							
Operational energy (B6) and water	consumption (B7)		End o	f Life (C1, C3, C	4)			
	Unit	Value					Unix	Value
Water consumption	m ³		Hazar	dous waste dispo	sed		kg	
Electricity consumption	kWh		Collec	cted as mixed co	nstruction waste		kg	
Other energy carriers	MJ		Reuse	•			kg	
Power output of equipment	KW		Recyc	ding			kg	
			Energ	y recovery			kg	
			To la	ndfill			kg	
Fransport to waste processing (C2)		250			0.20		89
Туре	Capacity utilisation (incl. return) %	Type of v	ehicle	Distance km	Fuel/Energy consumption	Unit		Value (I/t)
Truck	7000.11					I/tkm		
A STATE OF THE PARTY OF THE PAR							_	
Railway						I/tkm		

Boat

Other Transportation

I/tkm

I/tkm



LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			instal	ruction lation ige	User stage End of life s			End of life stage			9	Beyond the system bondaries				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling- potential
A1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	. D
Х	Х	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	. MND

Environmental impact

Parameter	Unit	A1	A2	А3
GWP	kg CO ₂ -eq	2,12E+00	1,09E-01	2,59E-02
ODP	kg CFC11 -eq	2,04E-07	2,17E-08	1,03E-09
POCP	kg C ₂ H ₄ -eq	1,20E-03	4,03E-05	4,58E-06
АР	kg SO ₂ -eq	1,29E-02	1,21E-03	1,03E-04
EP	kg PO ₄ ³⁻ -eq	2,82E-03	1,71E-04	6,10E-05
ADPM	kg Sb -eq	1,48E-05	1,38E-07	2,01E-08
ADPE	MJ	3,70E+01	1,72E+00	3,50E-01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed



Resource use

Parameter	Unit	A1	A2	А3
RPEE	MJ	1,55E+00	2,88E-02	3,53E-02
RPEM	MJ	5,50E-01	7,16E-03	1,21E-02
TPE	MJ	2,10E+00	3,59E-02	4,74E-02
NRPE	MJ	3,76E+01	1,76E+00	3,52E-01
NRPM	MJ	2,92E+00	0,00E+00	0,00E+00
TRPE	MJ	4,05E+01	1,76E+00	3,52E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00
W	m ³	3,61E-02	3,35E-04	9,95E-05

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	А3
HW	kg	2,98E-05	9,36E-07	1,72E-07
NHW	kg	6,83E-01	1,02E-01	1,44E-02
RW	kg	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	А3
CR	kg	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	4,24E-03
MER	kg	0,00E+00	0,00E+00	9,79E-04
EEE	MJ	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9.0 E-03 = 9.0*10-3 = 0.009

*INA Indicator Not Assessed



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit	
Electricity, Vietnam (kWh)	ecoinvent 3.3 Alloc Rec	658,46	g CO2-ekv/kWh	

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Not applicable for externally applied products.

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

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BREEAM International (2013): BREEAM International New Construction Technical Manual. SD5075-1.0:2013.

CARB SCM (2007): California Air Resources Board (CARB) Suggested Control Measure for Architectural Coatings.

EU Directive 2004/42/CE: The limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products.

LEED®v4 (2013): LEED® v4 for Building design and construction, U.S. Green Building Council®.

REACH (2006): Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006. REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

Singapore Green Label (2013): Singapore Green Labelling Scheme Certification Guide, Category 32: Paints & Surface Coatings, Edition: 2. The Singapore Environment Council - https://sgls.sec.org.sg/index.php

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