

## **ENVIRONMENTAL PRODUCT DECLARATION**

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Jotun A/S
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-1977-874-EN
Registration number:	NEPD-1977-874-EN
ECO Platform reference number:	
Issue date:	23.12.2019
Valid to:	23.12.2024

# Majestic True Beauty Sheen(NEW), Jotun Paints (Vietnam) Co. Ltd.

Jotun A/S



www.epd-norge.no



# **Majestic True Beauty Sheen**



## **General information**

#### Product:

Majestic True Beauty Sheen(NEW), Jotun Paints (Vietnam) Co. Ltd.

#### Program operator:

The Norwegian EPD Foundation Pb. 5250 Majorstuen, 0303 Oslo Phone: +47 97722020

#### e-mail: post@epd-norge.no

Declaration number: NEPD-1977-874-EN

#### ECO Platform reference number:

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR. Product descriptions and scenarios are based on IBU PCR Part B for coatings with organic binders. This also applies for inorganic coatings.

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### Declared unit:

1 kg Majestic True Beauty Sheen(NEW), Jotun Paints (Vietnam) Co. Ltd.

#### Declared unit with option:

A1,A2,A3

Functional unit:

#### Verification:

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

(mc Konny

Senior Research Scientist, Anne Rønning

(Independent verifier approved by EPD Norway)

#### Owner of the declaration:

Jotun A/S

Contact person: Anne Lill Gade Phone: +47 33 45 70 00 e-mail: anne.lill.gade@jotun.no

#### Manufacturer:

Jotun A/S

#### Place of production:

Jotun Paints (Vietnam) Co. Ltd.

No., 1 Street 10, Song Than 1 Industrial Zone, Di An Town, Binh Duong Province, Vietnam.

#### Management system:

ISO 9001:2008 Certificate nr: 0044915-00, ISO 14001:2004 Certificate nr 0044914-00, OHSAS 18001:2007 Certificate nr: 0044916-00.

#### Organisation no:

923 248 579

#### Issue date: 23.12.2019

Valid to: 23.12.2024

### Year of study:

2019

#### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

#### Author of the Life Cycle Assessment:

The declaration is developed using eEPD v3.0 from LCA.no Approval: Company specific data are:

Collected/registered by: Cleo Alves Otterbech

Internal verification by: Anne Lill Gade

### Approved:





## Product

#### Product description:

Majestic True Beauty Sheen(NEW) is a premium water based acrylic paint that delivers true colour experience, transforming your home into a beautiful, desirable space. Your walls will have a luxurious colour with a smooth finish that is easy to clean. Jotun's exclusive True Colour™ Technology ensures precise and uniform colours, uniquely formulated using high-quality materials. The declared product has a Sheen finishing.

#### Features and benefits:

-True Colour Experience - Deliver rich colour hues.

-Luxurious Smooth Finish - Fine quality that no others can emulate. -Superior Easy Clean - Remove wall stains at home easily without losing its rich colour and lustre.

-Free from APEO and formaldehyde, and heavy metals have not been used as active ingredients.

-Anti-Bacteria & Anti-Fungal - Prevent the spread of bacteria and growth of fungus indoors.

-Perfect Colour in 2 Coats - Gives you the perfect colour in just 2 coats of paints.

Majestic True Beauty Sheen(NEW) is recommended for interior application, suitable for new buildings or repainting.

#### **Product specification**

For information on Green Building Standard credits, see "Additional Information" on page 4.

The material composition of the declared mixed product is given below:

Materials	%
Water	25 - 50%
Binder	10 - 25%
Titanium dioxide	10 - 25%
Filler	5 - 10%
Additive	1 - 3%
Solvent	1 - 3%
Biocide	<0,1%
Pigment	<0,1%

#### Technical data:

Relative Density:  $1.168 - 1.298 \text{ g/cm}^3$ Solids by volume:  $36 \pm 2 \text{ volume}\%$ Dry film thickness:  $30 - 40 \mu \text{m}$ Wet film thickness:  $83 - 111 \mu \text{m}$ Theoretical spreading rate:  $9 - 12 \text{ m}^2/\text{l}$ 

The most representative and worst case formulation produced at the manufacturing site is chosen for this EPD. For products with a selection of colours, this will be the formulation with the highest content of titanium dioxide.

The product packaging is based on an average sized plastic packaging, including secondary packaging such as pallets and plastic wrapping.

For safety, health and environmental conditions, see the Safety Data Sheet for the declared product on www.jotun.com.

For information on technical data, application and use of the product, see the Technical Data Sheet for the declared product on www.jotun.com.

#### Market:

Global. Transport to market is not included in this EPD.

#### Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

#### Estimated service life, object

The coated object is not declared.

## LCA: Calculation rules

#### Declared unit:

1 kg Majestic True Beauty Sheen(NEW), Jotun Paints (Vietnam) Co. Ltd.

#### Cut-off criteria:

All major raw materials and essential energy is included. The production process for raw materials and energy flows with very small amounts (less than 0.1 % dry matter) are not included. In total, more than 99% of the material input is included. These cut-off criteria do not apply for nonenergy related emissions (such as wastes, hazardous materials and substances).

#### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production in-house is primarily allocated equally among all products through mass allocation. Specific allocation was performed for certain waste flows according to information provided by the site manager. VOC emissions have been allocated entirely to the production of solvent based paints. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

#### Data quality:

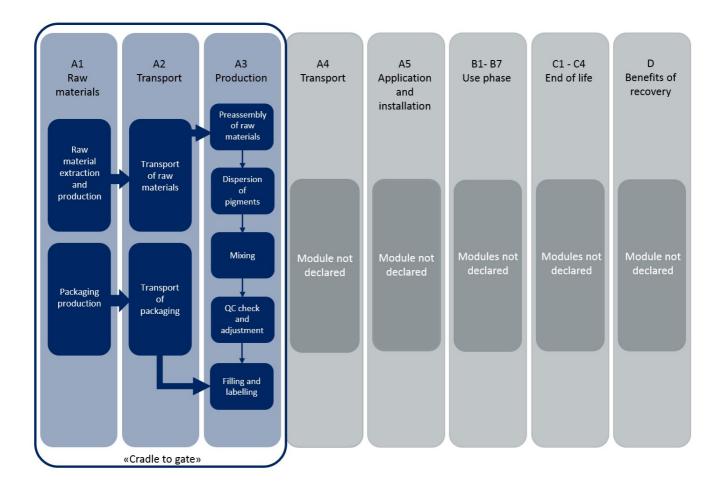
The CEPE database is used as basis for the raw material composition. Specific data for the product composition and raw material amounts has been provided by the manufacturer and represents the production of the declared product. Production site data was collected in 2015. Representative data from ecoinvent v3.2 was used for other processes. The data quality for the material input in A1 is presented in tabular form.

Materials	Source	Data quality	Year
Additives	CEPE RM Database v3.0	Database	2016
Binders and Resins	CEPE RM Database v3.0	Database	2016
Others	CEPE RM Database v3.0	Database	2016
Pigments and Fillers	CEPE RM Database v3.0	Database	2016
Solvents	CEPE RM Database v3.0	Database	2016
Packaging	Østfoldforskning	Database	2017



#### System boundary:

The flowchart in the figure below illustrates the system boundaries for the analysis, in accordance with the modular principle of EN 15804. The analysis is a cradle-to-gate (A1 - A3) study.



#### Additional information:

The declared product contributes to Green Building Standard credits by meeting the following specific requirements:

#### LEED® v4 (2013):

EQ credit: Low-emitting materials

-VOC content for Nonflat Coatings (100 g/L) (CARB(SCM)2007) and emission 0.5 - 5.0 mg/m3 (CDPH method 1.2).

MR credit: Building product disclosure and optimization.

-Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path - REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

-Environmental Product Declarations. Product-specific Type III EPD (ISO 14025;21930, EN 15804) for Jotun Paints (Malaysia) Sdn.Bhd.; P.T. Jotun Indonesia; Jotun Paints (Vietnam) Co. Ltd.

#### **BREEAM International (2016)**

- Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804) for Jotun Paints (Malaysia) Sdn.Bhd.; P.T. Jotun Indonesia; Jotun Paints (Vietnam) Co. Ltd.

BREEAM International (2013):

- Hea 02: VOC content for Interior matt walls and ceilings (Gloss <25 at 60°) (30g/L) (EU Directive 2004/42/CE).

Singapore Green Label, Malaysia SIRIM Eco-Label and the Thai Green Label.

Additional certificates and approvals may be available on request.



## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD. This is a cradle to gate (A1-A3) EPD with no declared modules after the factory gate. Transport from place of production to user (A4) has to be calculated by the user.

Туре	Capacity utilisation (incl. return) %	Type of v	ehicle	Distance km	Fuel/Energy consumption	Unit		Value (I/t)
Truck						l/tkm		
Railway						l/tkm		
Boat						l/tkm		
Other Transr rtation						l/tkm		
Assembly			Use (E	B1)				
	Unit	Value					Unit	Value
Auxiliary	kg							
Water consumption	m <sup>3</sup>		1					
Electricity consumption	kWh		1					
Other energy carriers	en MJ		1					
Material loss	'drin		1					
Output materials from waste treatmen	t .05 . +	100	1					
Dust in the air	dft		1					
			-					
VOC emissions	ho	ra-						
VOC emissions Maintenance (B2)/Repair (B3)	<u> </u>	r A7.	4.	ment (B4)/Ref	urbishment (B5)			
VOC emissions Maintenance (B2)/Repair (B3)	Unit	A7. Value	<b>`</b> A3	ment (B4)/Ref	urbishment (B5)		Unit	Valu
VOC emissions Maintenance (B2)/Repair (B3) Maintenance cycle*	Unit	A7. Value	×43	are b	urbishment (B5)			Valu
VOC emissions Maintenance (B2)/Repair (B3) Maintenance cycle* Auxiliary Other resources	Unit - kg	A7. Value	A3	are not	urbishment (B5)		Unit	Valu
VOC emissions Maintenance (B2)/Repair (B3) Maintenance cycle* Auxiliary Other resources	Unit	Value	A3	ment (B4)/Ref	urbishment (B5)			Valu
VOC emissions Maintenance (B2)/Repair (B3) Maintenance cycle* Auxiliary Other resources Water consumption	Unit kg kg m <sup>3</sup>	Value	A3 Electr Repla * Desc	ribed above 1.	inclust			Valu
VOC emissions Maintenance (B2)/Repair (B3) . Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption	Lunit Lunit kg kg m <sup>3</sup> kWh	Value	A3	ment (B4)/Ref	include			Valu
VOC emissions Maintenance (B2)/Repair (B3) . Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss	kg m <sup>3</sup> KWh MJ	Value	A3 Kc. Electr Repla	ment (B4)/Ref	included	γ		Valu
VOC emissions Maintenance (B2)/Repair (B3) Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss VOC emissions	KWh Kg kg MJ kWh	Value	A3 Electr Repla * Desc	ribed above 1	included	γ		Valu
	kg m <sup>3</sup> kWh MJ t t t t t t t t t t t t t t t t t t	Value				y		Valu
	onsumption (B7)			f Life (C1, C3, C4		y	kWh	
Operational energy (B6) and water co	onsumption (B7) Unit	Value Value	End o	f Life (C1, C3, C4	4)	γ	kWh Un.	
Operational energy (B6) and water co Water consumption	Distribution (B7)		End o	f Life (C1, C3, C4	4) Ised	<b>y</b>	kWh Un. kg	Valu
Operational energy (B6) and water co Water consumption Electricity consumption	Distribution (B7) Unit m <sup>3</sup> KWh		End o Hazar Collec	f Life (C1, C3, C4 dous waste dispo cted as mixed co	4) Ised	<b>y</b>	kWh Uns kg kg	
Operational energy (B6) and water co Water consumption Electricity consumption Other energy carriers	onsumption (B7) Unit m <sup>3</sup> kWh MJ		End o Hazar Collec Reuse	f Life (C1, C3, C4 dous waste dispo cted as mixed co	4) Ised	<b>y</b>	kWh Uns kg kg	
Operational energy (B6) and water co Water consumption Electricity consumption Other energy carriers	Distribution (B7) Unit m <sup>3</sup> KWh		End o Hazar Collec Reuse Recyc	of Life (C1, C3, C4 dous waste dispo cted as mixed co a cling	4) Ised	×	kWh Uns. kg kg kg	
VOC emissions Maintenance (B2)/Repair (B3) . Maintenance cycle* Auxiliary Other resources Water consumption Electricity consumption Other energy carriers Material loss VOC emissions Operational energy (B6) and water cod . Water consumption Electricity consumption Other energy carriers Power output of equipment	onsumption (B7) Unit m <sup>3</sup> kWh MJ		End o Hazar Collec Reuse Recyc	f Life (C1, C3, C4 dous waste dispo ted as mixed cor a cling ry recovery	4) Ised	×	kWh Uns kg kg	

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	



## LCA: Results

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Pro	oduct sta	age	instal	ruction lation ige			U	lser stag	je				End of I	ife stage	9	.	Beyond the system bondaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal		Reuse-Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4		D
Х	Х	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	•	MND

## Environmental impact

Parameter	Unit	A1	A2	A3
GWP	kg CO <sub>2</sub> -eq	2,24E+00	4,23E-02	2,59E-02
ODP	kg CFC11 -eq	2,06E-07	7,79E-09	1,03E-09
РОСР	kg C <sub>2</sub> H <sub>4</sub> -eq	1,27E-03	1,92E-05	4,58E-06
AP	kg SO <sub>2</sub> -eq	1,43E-02	5,81E-04	1,03E-04
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	3,07E-03	7,33E-05	6,10E-05
ADPM	kg Sb -eq	1,36E-05	3,98E-08	2,01E-08
ADPE	MJ	3,69E+01	6,53E-01	3,50E-01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009 \*INA Indicator Not Assessed



## Resource use

Parameter	Unit	A1	A2	A3
RPEE	MJ	1,55E+00	1,21E-02	3,53E-02
RPEM	MJ	5,29E-01	2,76E-03	1,21E-02
TPE	MJ	2,08E+00	1,49E-02	4,74E-02
NRPE	MJ	3,78E+01	6,72E-01	3,52E-01
NRPM	MJ	2,92E+00	0,00E+00	0,00E+00
TRPE	MJ	4,07E+01	6,72E-01	3,52E-01
SM	kg	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00
W	m <sup>3</sup>	4,86E-02	1,18E-04	9,95E-05

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009 \*INA Indicator Not Assessed

#### End of life - Waste

Parameter	Unit	A1	A2	A3		
HW	kg	3,72E-05	3,60E-07	1,72E-07		
NHW	kg	7,01E-01	3,08E-02	1,44E-02		
RW	kg	INA*	INA*	INA*		
HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed						
Reading example: 9.0 E-03 = 9.0*10-3 = 0.009				1		

\*INA Indicator Not Assessed

#### End of life - Output flow

I				
Parameter	Unit	A1	A2	A3
CR	kg	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	4,24E-03
MER	kg	0,00E+00	0,00E+00	9,79E-04
EEE	MJ	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*
CR Components for reuse: MR Materials for recycling: MER Materials	rials for energy recovery: EEE Exported el	ectric energy: E	TE Exported t	hermal

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009 \*INA Indicator Not Assessed



## Additional requirements

#### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, Vietnam (kWh)	ecoinvent 3.3 Alloc Rec	658,46	g CO2-ekv/kWh

#### Dangerous substances

The product contains no substances given by the REACH Candidate list.

#### Indoor environment

The declared product is emission tested by RISE Research Institutes of Sweden/SP Technical Research Institute of Sweden or Eurofins in accordance with California Department of Public Health (CDPH) Standard Method v1.2–2017.

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products. IBU PCR Part B: Requirements on the EPD for Coatings with organic binders. v1.4, September 2016.

Vold et al (2017). EPD and LCA tool for Jotun - Technical description and background information, OR 01.17, Ostfold Research, Fredrikstad 2017.

CEPE v3.0 Raw materials LCI database for the European coatings and printing ink industries, May 2016.

ecoinvent v3.2 Alloc Rec, Swiss Centre of Life Cycle Inventories.

BREEAM International (2016): BREEAM International New Construction Technical Manual. SD233-2.0:2017.

BREEAM International (2013): BREEAM International New Construction Technical Manual. SD5075-1.0:2013.

CARB SCM (2007): California Air Resources Board (CARB) Suggested Control Measure for Architectural Coatings.

CDPH method 1.2 (2017): Standard method for the testing and evaluation of volatile organic chemical emissions from indoor sources. California Department of Public Health.

EU Directive 2004/42/CE: The limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products.

LEED®v4 (2013): LEED® v4 for Building design and construction, U.S. Green Building Council®.

Malaysia SIRIM Eco-Label: SIRIM QAS International. https://www.sirim-qas.com.my/.

REACH (2006): Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006. REACH Authorization list -

Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

Singapore Green Label: Singapore Environment Council. https://sgls.sec.org.sg/index.php.

Thai Green Label: Thailand Environment Institute http://www.tei.or.th/greenlabel/en/index.html.

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