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The Norwegian EPD Foundation

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025

Owner of the declaration	Helland Møbler AS
Program holder and publisher	The Norwegian EPD Foundation
Declaration number	NEPD-1804-759-EN
Issue date	05.06.2019
Valid to	05.06.2024

Duun Chair.

Product

HELLAND®

Helland Møbler AS

Manufacturer

General information

Product

Duun chair with slats back.

Owner of the declaration:

Contact person: Øyvind Tafjord
Phone: +47 416 60 163
E-mail: oyvind.tafjord@helland.no

General Information

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo
Phone: +4797722020
e-mail: post@epd-norge.no

Manufacturer

Helland Møbler AS

Declaration number: NEPD-1804-759-EN

Place of production:

90437 Läännemaa + Kadaka Tee 179B, Tallinn, Estonia

This declaration is based on Product Category Rules:

NPCR 003: 2015 Version 2.1 seating
Norwegian EPD Foundation
PCR Description Line 3

Management system:

ISO 14001: 2014 Certificate no. 901085
From the accredited unit: Nemko AS, Norway

Declared unit:

Duun chair with slats back.

Org. No:

NO 94 35 11 128 MVA

Declared unit with option:

Duun chair with slats back.

Issue date: 05.06.2019

Functional unit:

Production of one chair provided and maintained for a period of 15 years

Valid to: 05.06.2024

This EPD has been worked out by:

The declaration has been developed using Furniture EPD Tool Version 1.3.1, Approval: NEPDT04
Company specific data collected and registered by:
Oddrun Aunet Innselset
Company specific data audited by:
Øyvind Tafjord

Comparability:

EPDs from programmes other than the Norwegian EPD Foundation may not be comparable

Year of study:

Verification:

Independent verification of data, other environmental information and EPD has been carried out in accordance with ISO14024, 8.1.3. and 8.1.4.

externally

Mie Vold, Senior Research Scientist
(Independent verifier approved by EPD Norway)

Approved

Håkon Hauan
Managing Director of EPD-Norway

Key environmental indicators	Unit	Cradle to Gate A1-A3
Global warming	kg CO_2	6
Total energy use	MJ	164
Amount of recycled materials	%	20 %

Product

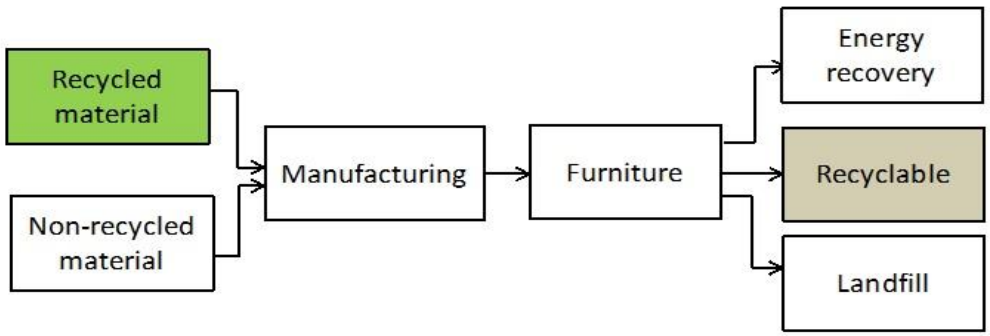
Product Description and Application
Duun chair with slats back.

Technical Data
Total weigth: 10,30 kg. Dimensions: H96, W54, D60. Seat height: 46 cm

Market
Europe and USA

Reference Service Life
15 years

Materials			Recycled material in manufactured product		Recyclable material at end of product life	
Unit	kg	%	%	kg	%	kg
Wood	6,70	65 %	0 %	0,00	0 %	0,00
Packaging	2,60	25 %	76 %	1,98	100 %	2,60
Polyethylene	0,60	6 %	0 %	0,00	100 %	0,60
Textiles	0,28	3 %	0 %	0,00	0 %	0,00
Steel	0,08	1 %	100 %	0,08	100 %	0,08
Paint	0,04	0 %	0 %	0,00	100 %	0,04
Total	10,30		20 %		32 %	

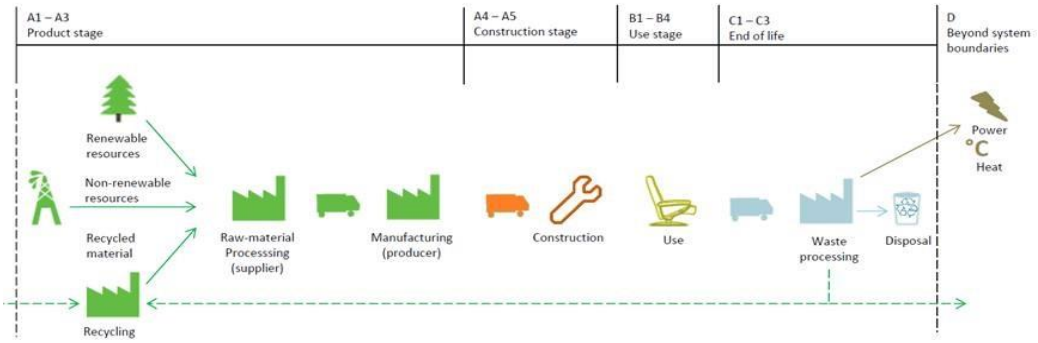


Product manufactured from 20% recycled material
At end of life product contains 32% recyclable material

LCA: Calculation rules

Declared Unit
Duun chair.

System Boundary
Life cycle stages included are described in figure and through the corresponding letter and number designations in the



Data quality
Specific manufacturing data from 2014 are used. Data from Ecoinvent 3.0.1. and Østfoldforskning databases are used as the basis for raw marerials and energy carrier production. See (6)

Cut-off criteria
All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows that are included with very small amounts (<1%) are not included. This cut-off rule does not apply for hazardous materials and substances

Allocation
Where virgin materials are used, emissions and energy consumption connected with extraction and production are included.
Where recycled materials are used in the product, emissions and energy consumption related to the recycling process are included.
Emissions from incineration are allocated to the product system that uses the recovered energy.
Emissions from incineration of waste are allocated to the product system that uses the recovered energy.

LCA: Scenarios and additional technical information

Transportation to an average customer in Copenhagen is 1000 km (A4: average European lorry > 32 tonnes)

The use stage (B1) is represented by a scenario and includes vacuum cleaning of textile once a month. The PCR does not provide detailed guidelines for what should be included in the use stage. In the end of life stage, the transport distance for waste to waste processing is 72 km (C1). The reuse, recovery and recycling stage is beyond the system boundaries (D). It is assumed that the solution is dismantled and the materials recycled or combusted according to general Norwegian treatment of industrial waste (see the table below). This calculation includes only CO2 emissions (GWP) in the C-modules. The transport distance to reuse, recovery or recycling varies for each material, but the average distance is 373 km. The vehicles used and associated data are described in detail in [5].

	Material recovery	Energy recovery	Disposal
Aluminium	70,1 %	0,0 %	30 %
Steel	70,1 %	0,0 %	30 %
Plastic	64,3 %	30,8 %	5 %
Cardboard	94,5 %	5,5 %	0 %

LCA: Results

The following information describe the scenaries in the different modules of the EPD.

System boundaries (X=included, MND=modul not declared, MNR=modul not relevant)

Product stage			Construction stage		Use stage				End of life			Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Construction	Maintenance	Repair	Replacement	Operational energy use	Transport	Waste Processing	Disposal	Reuse-recovery-recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	C1	C2	C3	D
x	x	x	x	MNR	x	MNR	MNR	MNR	x	x	x	x

Environmental impact (INA = Indicator Not Assessed)

Parameter	A1	A2	A3	A1-A3	A4	B1	C1	C2	C3	C1-C3	D
GWP	5,8	0,3	0,1	6,1	0,0	0,0	0,7	3,6	1,7	6,0	-3,3
ODP	4,8E-07	4,9E-08	2,0E-08	5,5E-07	0,0	0,0	INA	INA	INA	INA	-2,4E-07
POCP	1,5E-03	4,6E-05	2,0E-05	1,6E-03	0,0	0,0	INA	INA	INA	INA	-2,1E-03
AP	1,3E-02	2,4E-04	1,0E-04	1,3E-02	0,0	0,0	INA	INA	INA	INA	-4,4E-03
EP	2,3E-02	1,1E-03	4,7E-04	2,4E-02	0,0	0,0	INA	INA	INA	INA	-8,4E-03
ADPM*	8,8E-06	9,2E-07	3,2E-07	1,0E-05	0,0	0,0	INA	INA	INA	INA	-1,9E-05
ADPE	70,3	4,0	1,6	75,9	0,0	0,0	INA	INA	INA	INA	-60,3

GWP Global warming potential (kg CO2-eqv.); ODP Depletion potential of the stratospheric ozone layer (kg CFC11-eqv.); POCP Formation potential of tropospheric photochemical oxidants (kg C2H4-eqv.); AP Acidification potential of land and water (kg SO2-eqv.); EP Eutrophication potential (kg PO4-3-eqv.); ADPM Abiotic depletion potential for non fossil resources (kg Sb -eqv.); ADPE Abiotic depletion potential for fossil resources (MJ);

* Some processes use Ecoinvent 3.0.1. and thus data on renewable resources is omitted. The true ADPM, RPEE, RPEM and TPE may be higher than indicated. This issue will be addressed in a new version of Ecoinvent 3, data from which was not available when this declaration was prepared.

Resource use (INA = Indicator Not Assessed)

Parameter	A1	A2	A3	A1-A3	A4	B1	C1	C2	C3	C1-C3	D
RPEE*	70,6	0,1	2,2E-02	70,7	0,0	0,0	INA	INA	INA	INA	-0,6
RPEM*	151,3	1,8E-02	7,1E-03	151,3	0,0	0,0	INA	INA	INA	INA	-3,4
TPE*	221,9	0,1	2,9E-02	222,0	0,0	0,0	INA	INA	INA	INA	-4,0
NRPE	87,2	4,0	1,7	92,9	0,0	0,0	INA	INA	INA	INA	-58,9
NRPM	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
TNRPE	87,2	4,0	1,7	92,9	0,0	0,0	INA	INA	INA	INA	-58,9
SM	2,4	0,0	0,0	2,4	0,0	0,0	INA	INA	INA	INA	-0,1
RSF	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
NRSF	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
W	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0

RPEE Renewable primary energy resources used as energy carrier (MJ); RPEM Renwable primary energy resources used as raw materials (MJ); TPE Total use of renewable primary energy resources (MJ); NRPE Non renewable primary energy resources used as energy carrier (MJ); NRPM Non renewable primary energy resources used as materials (MJ); TNRPE Total use of non renewable primary energy resources (MJ); SM Use of secondary materials (kg); RSF Use of renewable secondary fuels (MJ); NRSF Use of non renewable secondary fuels (MJ); W Use of net fresh water (m3);

End of life - Waste and Output flow (INA = Indicator Not Assessed)

Parameter	A1	A2	A3	A1-A3	A4	B1	C1	C2	C3	C1-C3	D
HW	1,1E-03	2,6E-06	1,0E-06	1,1E-03	0,0	0,0	INA	INA	INA	INA	0,0
NHW	1,4	0,2	0,1	1,7	0,0	0,0	INA	INA	INA	INA	-0,3
RW	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
CR	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
MR	1,0E-04	0,0	0,0	1,0E-04	0,0	0,0	INA	INA	INA	INA	0,0
MER	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
EEE	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0
ETE	0,0	0,0	0,0	0,0	0,0	0,0	INA	INA	INA	INA	0,0

HW Hazardous waste disposed (kg); NHW Non hazardous waste disposed (kg); RW Radioactive waste disposed (kg); CR Components for reuse (kg); MR Materials for recycling (kg); MER Materials for energy recovery (kg); EEE Exported electric energy (MJ); ETE Exported thermal energy (MJ);

Specific Norwegian requirements

Electricity
The electricity consumed is assumed to be from East pool mix in the East European countries. European mix and energy mix in Estonia is based on data from the Woid bank. (Based on data 2011) Electricity mix: 0,053 kg CO2 eqv/ MJ (East Europen mix)

Dangerous Substances
None of the following substances have been added to the product: Substances on the REACH Candidate list of substances of very high concern (of 17.12.2014) and substances that lead to the product being classified as hazardous waste.
The chemical content of the product complies with regulatory levels as given in the Norwegian Product Requlations.
REACH = Registration - Evalution - Authorisation - Chermicals - Restriction

Indoor Environment
Our furniture does not contian any substances that affects indoor climate

Climate Declaration

Not relevant

Bibliography

[1] NS-EN ISO 14025:2006, Environmental labels and declarations-Type III environmental declarations-Principles and procedures.

[2] NS-EN ISO 14044:2006, Environmental management - Life cycle assessment - Requirements and guidelines

[3] EN 15804:2012 + A1:2013 Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products

[4] Product category rules (PCR) for preparing an environmental product declaration for: Product Group Seating Solution NPCR 003: 2015; Product Group Plate Furniture NPCR 021: 2012

[5] Raadal, H. L., Modahl, I. S., Lyng, K. A. (2009). Klimaregnskap for avfallshåndtering, Fase I og II. OR 18.09. ISBN : 978-82-7520-611-2, 82-7520-611-1

[6] Brekke, A., Møller, H., Baxter, J., Askham, C. (2014). Verktøy - miljødeklarasjon for møbel Dokumentasjon som grunnlag for verifisering, Ostfold Research

epd-norge.no The Norwegian EPD Foundation

Program Holder and Publisher
The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo
Norge
Phone: +4797722020
email: post@epd-norge.no
web: www.epd-norge.no

HELLAND

Owner of the Declaration
Helland Møbler AS
Postboks 10
6259 Stordal
Phone: +47 702 79 000
email: helland@helland.no
web: www.helland.no

Østfoldforskning

Author of the Life Cycle Assessment
Østfoldforskning AS
Stadion 4
1671 Kråkerøy
Phone: +4769351100
email: post@ostfoldforskning.no
web: www.ostfoldforskning.no